

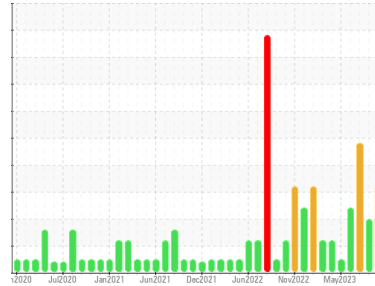


PROBLEM SUMMARY

Sample Rating Trend

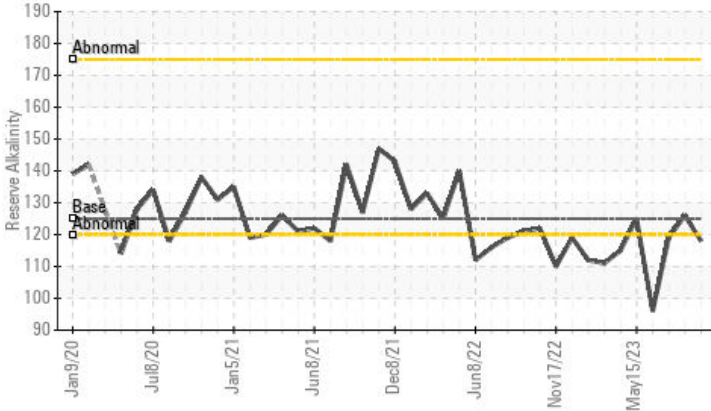
DEGRADATION

Area
Direct Strip Mill/Finishing
 Machine Id
RH6 HYDRAULIC SYSTEM - CONDITIONING (DSC008) (S/N 1000016240)
 Component
Hydraulic System
 Fluid
HOUGHTON HOUGHTO-SAFE 620 (8000 LTR)

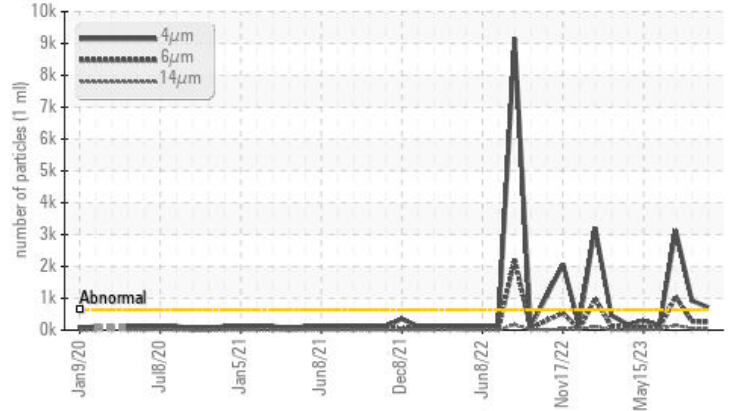


COMPONENT CONDITION SUMMARY

▲ Reserve Alkalinity



▲ Particle Trend



RECOMMENDATION

Due to the low reserve alkalinity it is advised that you contact HOUGHTON to assist in restoring the proper amine concentration. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please note that this is a corrected copy for data entry updates.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	SEVERE
Particles >4µm	ASTM D7647	>640	▲ 715	▲ 927	▲ 3135
Particles >6µm	ASTM D7647	>160	▲ 245	▲ 277	▲ 1045
Particles >14µm	ASTM D7647	>20	▲ 43	▲ 43	▲ 153
Particles >21µm	ASTM D7647	>4	▲ 15	▲ 21	● 47
Oil Cleanliness	ISO 4406 (c)	>16/14/11	▲ 17/15/13	▲ 17/15/13	▲ 19/17/14
Alkiline Reserve (Oils)	ml KOH/g	ASTM D1121* 125	▲ 118	126	▲ 119

Customer Id: ALGSSM
 Sample No.: WC0837406
 Lab Number: 02586218
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Contact Required	---	---	?	Due to the low reserve alkalinity it is advised that you contact HOUGHTON to assist in restoring the proper amine concentration.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

18 Aug 2023 Diag: Bill Quesnel

ISO



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



08 Aug 2023 Diag: Kevin Marson

ISO



Due to the low reserve alkalinity it is advised that you contact HOUGHTON to assist in restoring the proper amine concentration. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please note that this is a corrected copy for data entry updates. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The reserve alkalinity of this fluid is lower than acceptable. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



21 Jun 2023 Diag: Kevin Marson

DEGRADATION



Due to the low reserve alkalinity it is advised that you contact HOUGHTON to assist in restoring the proper amine concentration. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The reserve alkalinity of this fluid is lower than acceptable. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



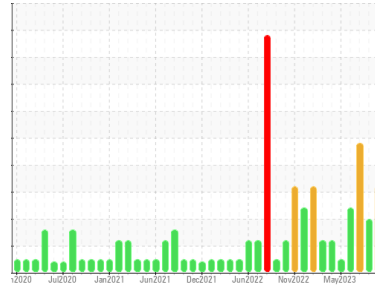


OIL ANALYSIS REPORT

Sample Rating Trend

DEGRADATION

Area
Direct Strip Mill/Finishing
 Machine Id
RH6 HYDRAULIC SYSTEM - CONDITIONING (DSC008) (S/N 1000016240)
 Component
Hydraulic System
 Fluid
HOUGHTON HOUGHTO-SAFE 620 (8000 LTR)



DIAGNOSIS

Recommendation

Due to the low reserve alkalinity it is advised that you contact HOUGHTON to assist in restoring the proper amine concentration. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please note that this is a corrected copy for data entry updates.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The reserve alkalinity of this fluid is lower than acceptable. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0837406	WC0780887	WC0780833
Sample Date	Client Info		26 Sep 2023	18 Aug 2023	08 Aug 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>40	0	0	0
Chromium	ppm	ASTM D5185(m)	>4	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	<1	0
Aluminum	ppm	ASTM D5185(m)	>4	0	0	0
Lead	ppm	ASTM D5185(m)	>10	0	0	<1
Copper	ppm	ASTM D5185(m)	>60	0	0	<1
Tin	ppm	ASTM D5185(m)	>4	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		<1	<1	0
Barium	ppm	ASTM D5185(m)		<1	0	2
Molybdenum	ppm	ASTM D5185(m)		0	0	<1
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		<1	<1	<1
Calcium	ppm	ASTM D5185(m)		0	0	2
Phosphorus	ppm	ASTM D5185(m)		0	0	0
Zinc	ppm	ASTM D5185(m)		0	0	0
Sulfur	ppm	ASTM D5185(m)		38	53	0
Lithium	ppm	ASTM D5185(m)		<1	<1	0

CONTAMINANTS

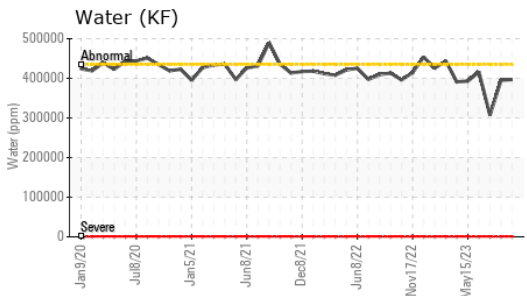
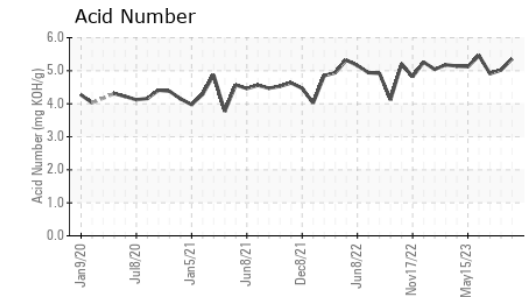
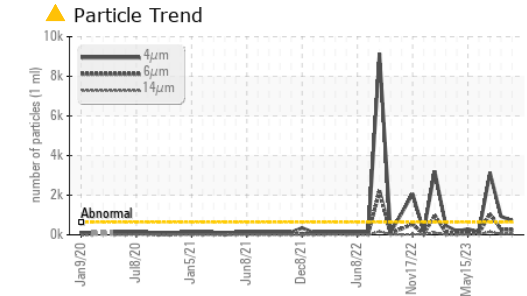
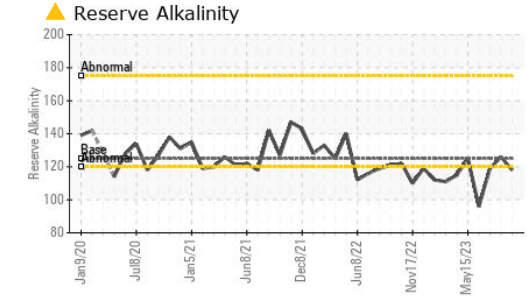
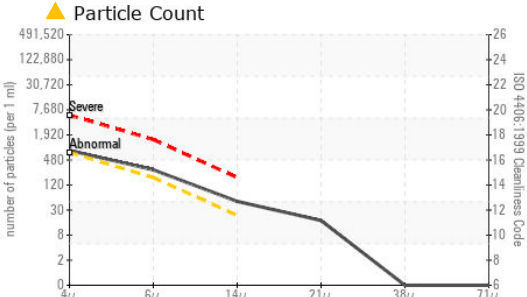
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>20	<1	0	0
Sodium	ppm	ASTM D5185(m)		19	1	14
Potassium	ppm	ASTM D5185(m)	>20	7	0	0
Water	%	ASTM D6304*	>43.5	39.7	39.52	30.7
ppm Water	ppm	ASTM D6304*	>435000	397000	395284.7	307000

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>640	▲ 715	▲ 927	▲ 3135
Particles >6µm	ASTM D7647	>160	▲ 245	▲ 277	▲ 1045
Particles >14µm	ASTM D7647	>20	▲ 43	▲ 43	▲ 153
Particles >21µm	ASTM D7647	>4	▲ 15	▲ 21	▲ 47
Particles >38µm	ASTM D7647	>3	0	0	4
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>16/14/11	▲ 17/15/13	▲ 17/15/13	▲ 19/17/14




OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		5.36	5.02	4.91
Alkiline Reserve (Oils)	ml KOH/g	ASTM D1121*	125	▲ 118	126	▲ 119

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	FRGLY	FRGLY	FRGLY
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>43.5	>10%	>10%	>10%
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287*		9.19	9.39	9.42
Visc @ 40°C	cSt	ASTM D7279(m)		39.6	39.9	39.4

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **ALGOMA STEEL INC. - STORES DEPT.**
Sample No. : WC0837406 **Received** : 02 Oct 2023
Lab Number : **02586218** **Diagnosed** : 13 Oct 2023
Unique Number : 5655284 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: KF, pH, ReserveAlk, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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