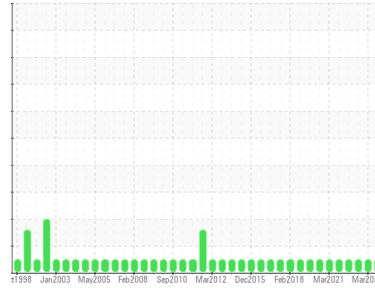




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**COR**  
 Machine Id  
**LONGHPU4**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL TURBO T ISO 68 (800 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0790729</b>	WC0681471	WC0681494
Sample Date	Client Info		<b>06 Sep 2023</b>	12 Mar 2023	05 Oct 2022
Machine Age	mths	Client Info	<b>309</b>	303	298
Oil Age	mths	Client Info	<b>49</b>	43	298
Oil Changed	Client Info		<b>Not Changed</b>	Not Changed	Not Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>40	<b>&lt;1</b>	<1
Chromium	ppm	ASTM D5185(m)	>4	<b>0</b>	0
Nickel	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0
Silver	ppm	ASTM D5185(m)		<b>&lt;1</b>	0
Aluminum	ppm	ASTM D5185(m)	>4	<b>0</b>	0
Lead	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	<1
Copper	ppm	ASTM D5185(m)	>60	<b>&lt;1</b>	<1
Tin	ppm	ASTM D5185(m)	>4	<b>0</b>	<1
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1
Barium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0
Magnesium	ppm	ASTM D5185(m)		<b>0</b>	0
Calcium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0
Phosphorus	ppm	ASTM D5185(m)		<b>2</b>	2
Zinc	ppm	ASTM D5185(m)		<b>1</b>	1
Sulfur	ppm	ASTM D5185(m)		<b>96</b>	39
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0
Sodium	ppm	ASTM D5185(m)		<b>4</b>	4
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	<1

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>307</b>	2072	162
Particles >6µm	ASTM D7647	>1300	<b>80</b>	607	51
Particles >14µm	ASTM D7647	>160	<b>8</b>	52	5
Particles >21µm	ASTM D7647	>40	<b>2</b>	13	3
Particles >38µm	ASTM D7647	>10	<b>0</b>	1	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>15/13/10</b>	18/16/13	15/13/10

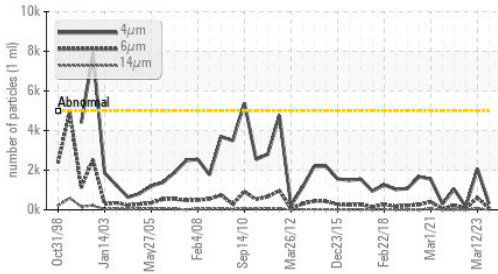
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	.05	<b>0.07</b>	0.03

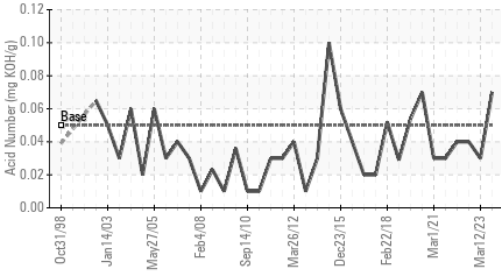


# OIL ANALYSIS REPORT

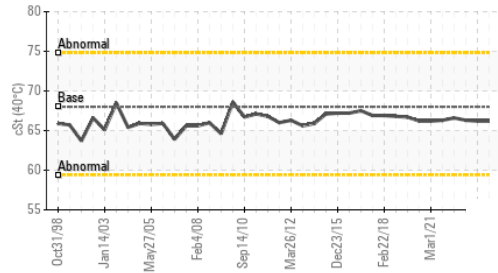
### Particle Trend



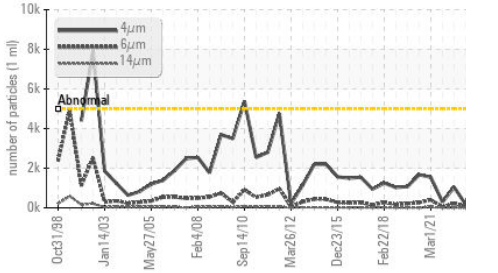
### Acid Number



### Viscosity @ 40°C



### Particle Trend



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68	66.2	66.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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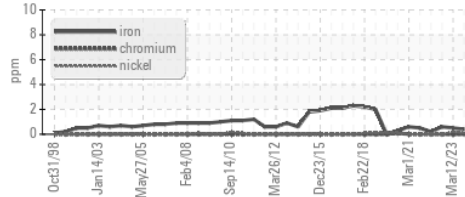
### Color



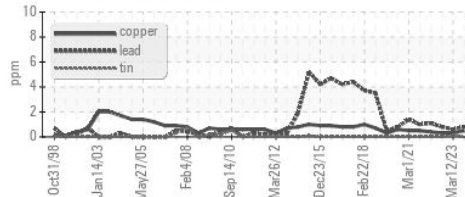
### Bottom

## GRAPHS

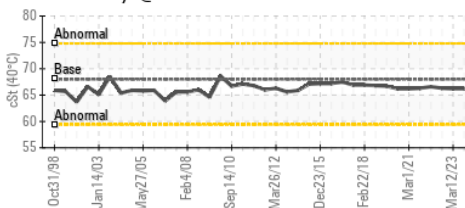
### Ferrous Alloys



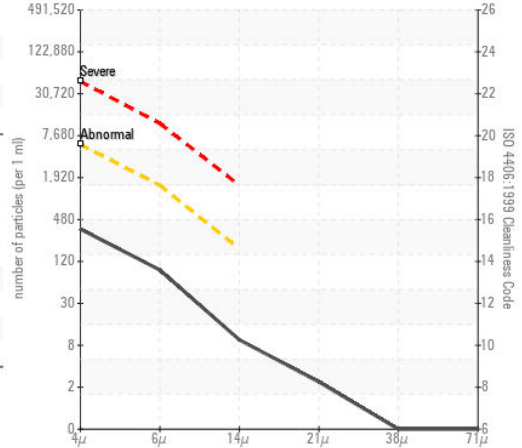
### Non-ferrous Metals



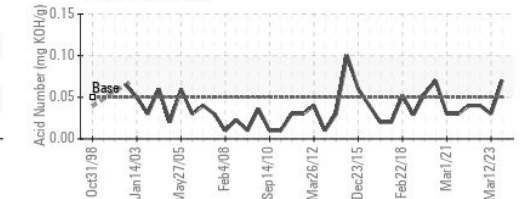
### Viscosity @ 40°C



### Particle Count



### Acid Number



ISO 17025:2017  
Accredited  
Laboratory

**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 ALGONQUIN POWER SYSTEMS INC.  
**Sample No.** : WC0790729 **Received** : 03 Oct 2023 354 DAVIS ROAD  
**Lab Number** : 02586440 **Diagnosed** : 04 Oct 2023 OAKVILLE, ON  
**Unique Number** : 5655506 **Diagnostician** : Wes Davis CA L6J 2X1  
**Test Package** : IND 2 ( Additional Tests: TAN Man )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

Contact: Antonino Champ Fernando  
 antoninoChamp.fernando@algonquinpower.com  
 T: (905)465-7065  
 F: x: