

## **OIL ANALYSIS REPORT**

# Signature Alum - A02500 A2309202

Component **Hydraulic System** 

AW HYDRAULIC OIL ISO 68 (--- GAL)

# Sample Rating Trend NORMAL

#### Recommendation

This is a baseline read-out on the submitted sample.

#### Wear

Copper and iron ppm levels are noted.

#### Contamination

{not applicable}

### **Fluid Condition**

{not applicable}

				Sep2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Batch #		Client Info		2023 09 0610		
Machine ID		Client Info		A2309202		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		09/29/2023		
Sample Number		Client Info		E30000453		
Sample Date		Client Info		29 Sep 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>20	22		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>10	5		
Lead	ppm	ASTM D5185(m)	>20	7		
Copper	ppm	ASTM D5185(m)	>20	65		
Tin	ppm	ASTM D5185(m)	>10	<1		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	2		
Barium	ppm	ASTM D5185(m)	5	2		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	25	12		
Calcium	ppm	ASTM D5185(m)	200	44		
Phosphorus	ppm	ASTM D5185(m)	300	510		
Zinc	ppm	ASTM D5185(m)	370	444		
Sulfur	ppm	ASTM D5185(m)	2500	1525		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	4		
Sodium	ppm	ASTM D5185(m)		1		
Potassium	ppm	ASTM D5185(m)	>20	0		

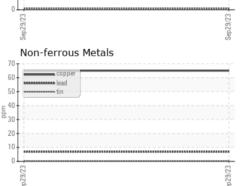


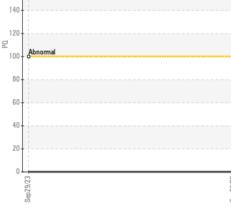
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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	LIGHT		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom			2.02 xen	no image	no image
GRAPHS					
Ferrous Alloys		220 <del>-</del>	PQ		
20 - Indiana Chromium			Severe		
15 -		180+			
5		160-			
		140			







CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No. Lab Number

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Unique Number : 5655626

: E30000453 : 02586560

Received Diagnosed

: 03 Oct 2023 : 06 Oct 2023

Diagnostician : Tatiana Sorkina

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Validity of results and interpretation are based on the sample and information as supplied.

Test Package : TEST ( Additional Tests: Bottom, ICP, PQ ) Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. **Environmental 360 Solutions Ltd.** 

640 Victoria Street Cobourg, ON CA K9A 5H5 Contact: Aylwin Lee aylwinlee@e360s.ca T: (905)372-2251

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Contact/Location: Aylwin Lee - CHECOB