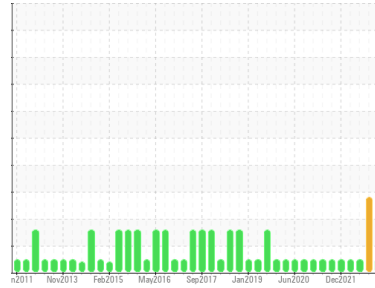




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
T.M.B.
 Machine Id
5502-UHO-002 (S/N 1)

Component
Hydraulic System
 Fluid

AMERICAN CHEMICAL TECH. ECOSAFE FR-46 (2000 LTR)

DIAGNOSIS

Recommendation

Échantillonner de nouveau l'équipement au prochain intervalle de vidange afin d'en surveiller la condition. Veuillez communiquer avec un représentant WearCheck au sujet de l'achat d'une trousse d'échantillonnage appropriée à vos besoins. Notez: nous recommandons d'acheter les trousse IND 3 pour cet équipement, Cet ensemble de tests inclut la ferrographie analytique qui donne une analyse morphologique détaillée des particules d'usure présentes dans le fluide.

Wear

Les taux d'usure des composants semblent être normaux (non confirmé).

Contamination

La propreté du système est acceptable pour votre objectif de propreté ISO 4406. La teneur en eau est négligeable. La propreté du système et du fluide est acceptable.

Fluid Condition

Le AN est acceptable pour ce fluide. L'état de l'huile permet d'en prolonger l'utilisation.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | WC0840722 | WC0826372 | WC0705121 |
| Sample Date | Client Info | | 20 Sep 2023 | 14 Jun 2023 | 15 Nov 2022 |
| Machine Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | N/A | N/A | N/A |
| Sample Status | | | NORMAL | ABNORMAL | NORMAL |

WEAR METALS

| | method | limit/base | current | history1 | history2 | |
|-----------|--------|---------------|---------|--------------|----------|----|
| Iron | ppm | ASTM D5185(m) | >20 | <1 | 1 | <1 |
| Chromium | ppm | ASTM D5185(m) | >20 | <1 | 2 | 2 |
| Nickel | ppm | ASTM D5185(m) | >20 | <1 | 0 | <1 |
| Titanium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | | <1 | 0 | 0 |
| Aluminum | ppm | ASTM D5185(m) | >20 | <1 | <1 | <1 |
| Lead | ppm | ASTM D5185(m) | >20 | 0 | 0 | <1 |
| Copper | ppm | ASTM D5185(m) | >20 | 5 | 5 | 7 |
| Tin | ppm | ASTM D5185(m) | >20 | <1 | 7 | <1 |
| Antimony | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 | |
|------------|--------|---------------|---------|--------------|----------|------|
| Boron | ppm | ASTM D5185(m) | | 1 | 1 | 1 |
| Barium | ppm | ASTM D5185(m) | | <1 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | | 0 | <1 | <1 |
| Calcium | ppm | ASTM D5185(m) | | <1 | <1 | 0 |
| Phosphorus | ppm | ASTM D5185(m) | | 617 | 646 | 671 |
| Zinc | ppm | ASTM D5185(m) | | 6 | 8 | 8 |
| Sulfur | ppm | ASTM D5185(m) | | 2908 | 2880 | 2980 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |

CONTAMINANTS

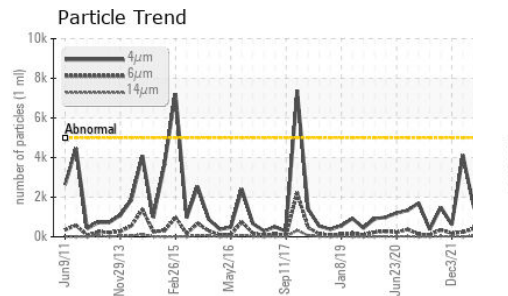
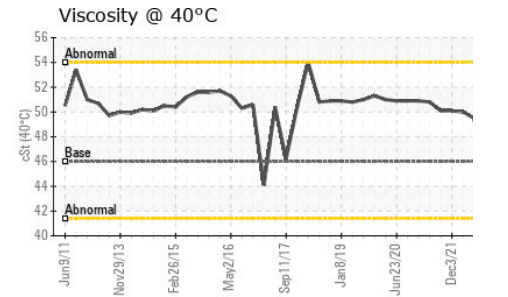
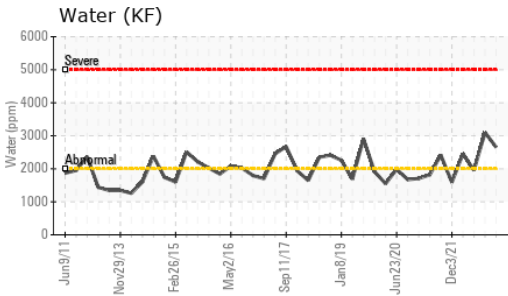
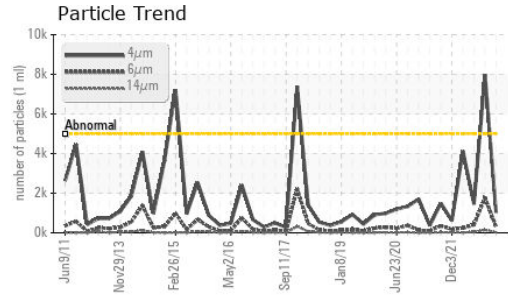
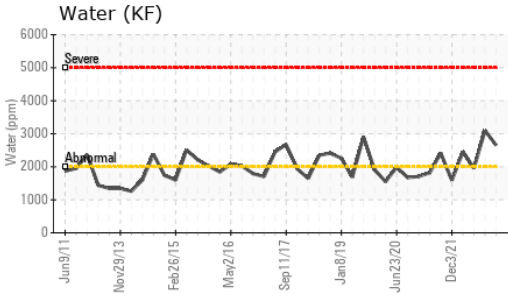
| | method | limit/base | current | history1 | history2 | |
|-----------|--------|---------------|---------|---------------|----------|--------|
| Silicon | ppm | ASTM D5185(m) | >15 | 0 | <1 | <1 |
| Sodium | ppm | ASTM D5185(m) | | 2 | 2 | 2 |
| Potassium | ppm | ASTM D5185(m) | >20 | <1 | <1 | <1 |
| Water | % | ASTM D6304* | >0.2 | 0.265 | ▲ 0.309 | 0.195 |
| ppm Water | ppm | ASTM D6304* | >2000 | 2655.2 | ▲ 3096.9 | 1957.3 |

FLUID CLEANLINESS

| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|-----------------|------------|----------|
| Particles >4µm | ASTM D7647 | >5000 | 1034 | ▲ 7981 | 1458 |
| Particles >6µm | ASTM D7647 | >1300 | 301 | ▲ 1770 | 404 |
| Particles >14µm | ASTM D7647 | >160 | 28 | 144 | 41 |
| Particles >21µm | ASTM D7647 | >40 | 7 | 46 | 11 |
| Particles >38µm | ASTM D7647 | >10 | 0 | 2 | 1 |
| Particles >71µm | ASTM D7647 | >3 | 0 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | 17/15/12 | ▲ 20/18/14 | 18/16/13 |



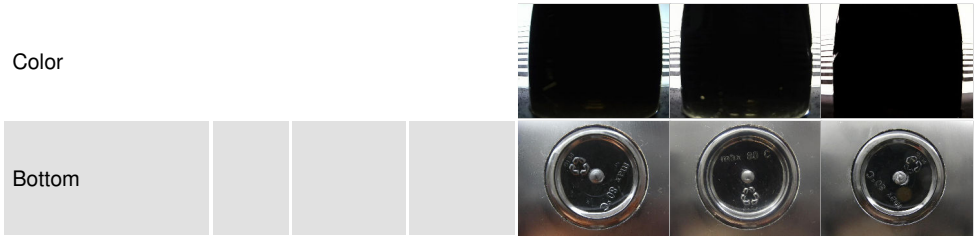
OIL ANALYSIS REPORT



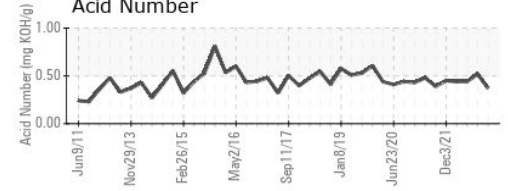
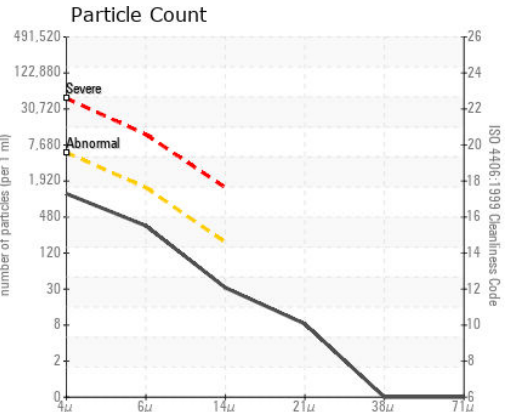
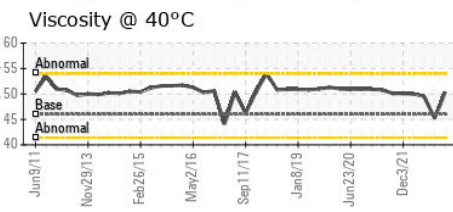
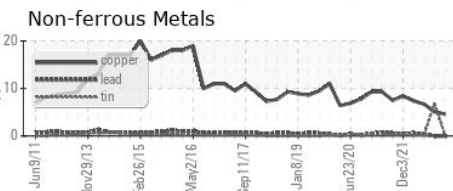
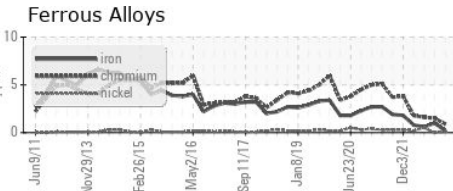
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|--------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | | 0.37 | 0.52 | 0.44 |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|------------------|-----|---------------|------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 46 | 50.3 | 45.2 | 49.5 |

SAMPLE IMAGES



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0840722
Lab Number : **02586787** **Received** : 04 Oct 2023
Unique Number : 5655853 **Diagnosed** : 05 Oct 2023
Test Package : IND 2 (Additional Tests: KF) **Diagnostician** : Kevin Marson

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 ALMA, QC
 CA G8B 6T3
 Contact: Guy Dufour
 guy.dufour-almacou@riotinto.com
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 F: (418)480-6004

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.