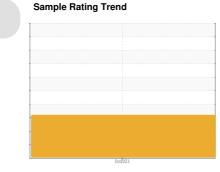


PROBLEM SUMMARY



VISUAL METAL



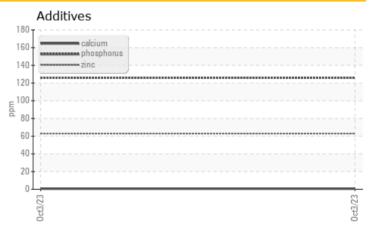
Machine Id EHG2 Component

Thrust Bearing

MOBIL DTE EXCEL ISO 68 (--- LTR)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

The oil change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL			
Particles >4µm		ASTM D7647	>10000	29777			
Particles >6µm		ASTM D7647	>2500	A 8950			
Particles >14µm		ASTM D7647	>160	△ 579			
Particles >21µm		ASTM D7647	>40	125			
Oil Cleanliness		ISO 4406 (c)	>20/18/14	22/20/16			
White Metal	scalar	Visual*	NONE	▲ VLITE			
PrtFilter					no image	no image	

Customer Id: ENE271OTT **Sample No.:** WC0815893 Lab Number: 02586836 Test Package: IND 3



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

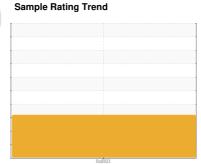
RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Resample			?	We recommend an early resample to monitor this condition.		
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.		
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.		



OIL ANALYSIS REPORT

Sulfur

Lithium







EHG2 Component **Thrust Bearing**

MOBIL DTE EXCEL ISO 68 (--- LTR)

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

Light concentration of visible metal present.

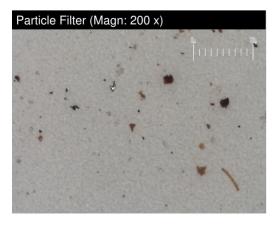
Contaminants

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

Oil Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

				Oct2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0815893		
Sample Date		Client Info		03 Oct 2023		
Machine Age	mths	Client Info		30		
Oil Age	mths	Client Info		30		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>85	<1		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>40	0		
Lead	ppm	ASTM D5185(m)	>60	<1		
Copper	ppm	ASTM D5185(m)	>7	3		
Tin	ppm	ASTM D5185(m)	>40	<1		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		0		
Calcium	ppm	ASTM D5185(m)		<1		
Phosphorus	ppm	ASTM D5185(m)		126		
Zinc	ppm	ASTM D5185(m)		63		



CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	<1		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	24		
FLUID CLEANLI	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	29777		
Particles >6µm		ASTM D7647	>2500	A 8950		
Particles >14μm		ASTM D7647	>160	579		
Particles >21µm		ASTM D7647	>40	<u>125</u>		
Particles >38µm		ASTM D7647	>10	8		
Particles >71μm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>20/18/14	22/20/16		

ASTM D5185(m)

ASTM D5185(m)

ppm

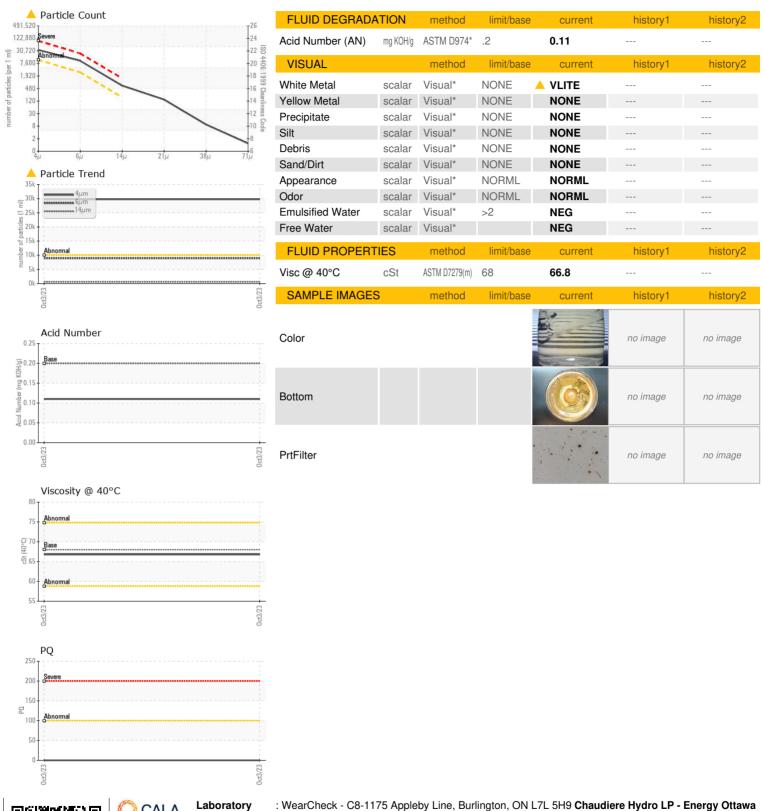
ppm

1360

<1



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No. Lab Number **Unique Number**

: WC0815893

: 02586836 : 5655902

Received : 04 Oct 2023 Diagnosed

: 06 Oct 2023 Diagnostician : Kevin Marson

4 Booth Street Ottawa, ON **CA K1R 6K8**

Test Package : IND 3 (Additional Tests: BottomAnalysis, FilterPatch, PrtCount, PrtFilter, TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Contact: Cheryl Gharib info@portagepower.com

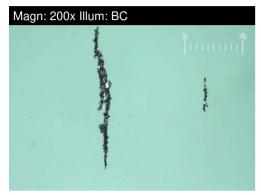
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

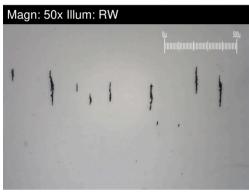
T: F: x:

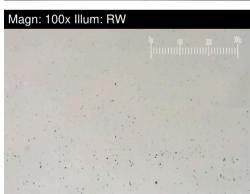


FERROGRAPHY REPORT





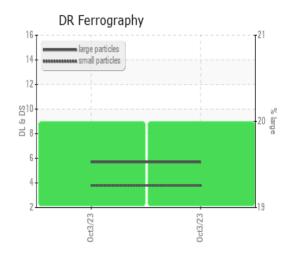




DR-FERROGRAP	HY	method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		5.7		
Small Particles		DR-Ferr*		3.8		
Total Particles		DR-Ferr*	>	9.5		
Large Particles Percentage	%	DR-Ferr*		20		
Severity Index		DR-Ferr*		11		
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*				
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*				
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*				
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*				

WEAR

Light concentration of visible metal present.



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