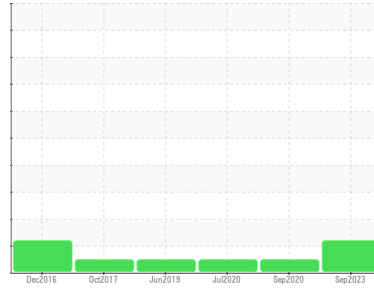




PROBLEM SUMMARY

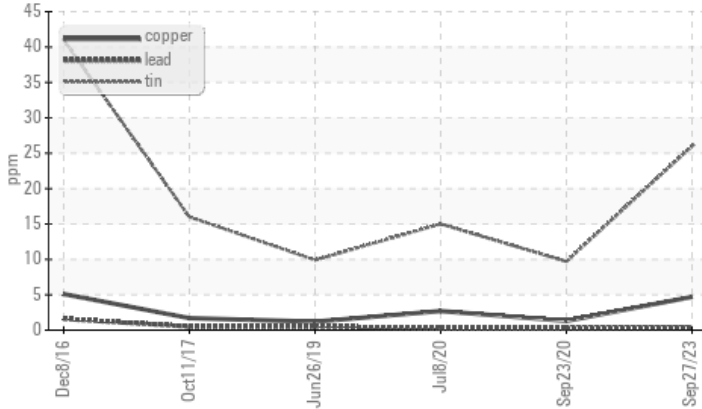
Sample Rating Trend



Machine Id
#2 SULZER (S/N 61-86-000-103)
 Component
Gearbox
 Fluid
NOT GIVEN (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Non-ferrous Metals



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	NORMAL	
Tin	ppm	ASTM D5185(m)	>25	▲ 26	10	15
Antimony	ppm	ASTM D5185(m)	>5	▲ 2	<1	<1

Customer Id: INCOCCSMR
 Sample No.: WC0716529
 Lab Number: 02586904
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Alert	---	---	?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

23 Sep 2020 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

view report



08 Jul 2020 Diag: Bill Quesnel

NORMAL



Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

view report



26 Jun 2019 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. Please specify the component make and model with your next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

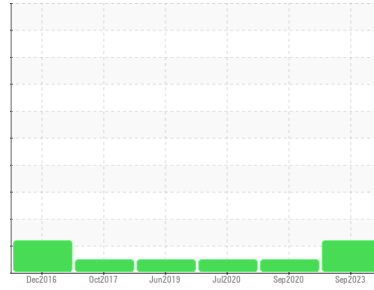
view report





OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
#2 SULZER (S/N 61-86-000-103)
 Component
Gearbox
 Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

Tin ppm levels are abnormal. Antimony ppm levels are noted. Bearing and/or bushing wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0716529	WC0467993	WC0304782
Sample Date	Client Info		27 Sep 2023	23 Sep 2020	08 Jul 2020
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	---	---
Iron	ppm	ASTM D5185(m) >200	3	2	2
Chromium	ppm	ASTM D5185(m) >15	0	<1	<1
Nickel	ppm	ASTM D5185(m) >15	0	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	<1	<1	<1
Aluminum	ppm	ASTM D5185(m) >25	0	<1	0
Lead	ppm	ASTM D5185(m) >100	<1	<1	<1
Copper	ppm	ASTM D5185(m) >200	5	1	3
Tin	ppm	ASTM D5185(m) >25	▲ 26	10	15
Antimony	ppm	ASTM D5185(m) >5	▲ 2	<1	<1
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<1	<1	<1
Barium	ppm	ASTM D5185(m)	<1	<1	4
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	<1
Magnesium	ppm	ASTM D5185(m)	0	0	<1
Calcium	ppm	ASTM D5185(m)	2	<1	5
Phosphorus	ppm	ASTM D5185(m)	74	77	79
Zinc	ppm	ASTM D5185(m)	10	4	11
Sulfur	ppm	ASTM D5185(m)	4688	7096	4745
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	2	<1	<1
Sodium	ppm	ASTM D5185(m)	<1	0	0
Potassium	ppm	ASTM D5185(m) >20	0	<1	0

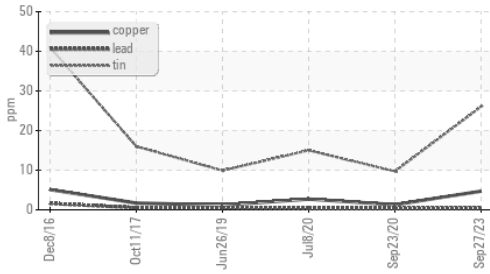
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.39	---	---

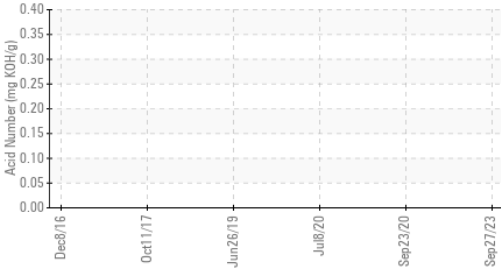


OIL ANALYSIS REPORT

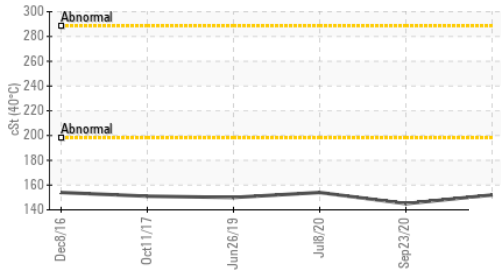
▲ Non-ferrous Metals



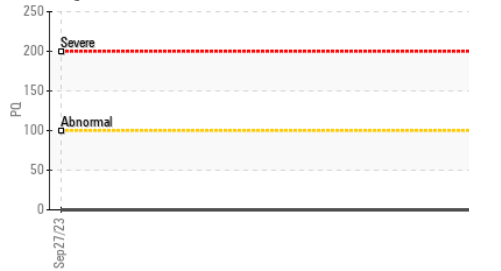
Acid Number



Viscosity @ 40°C



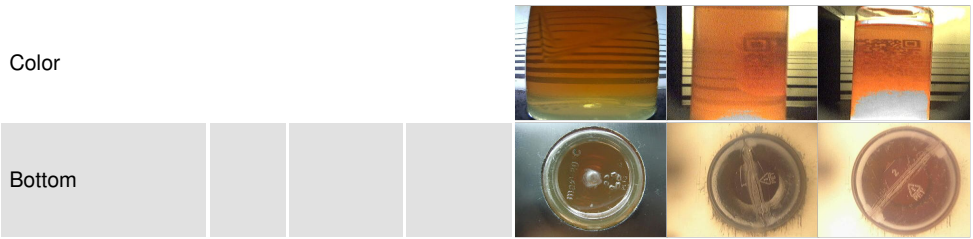
PQ



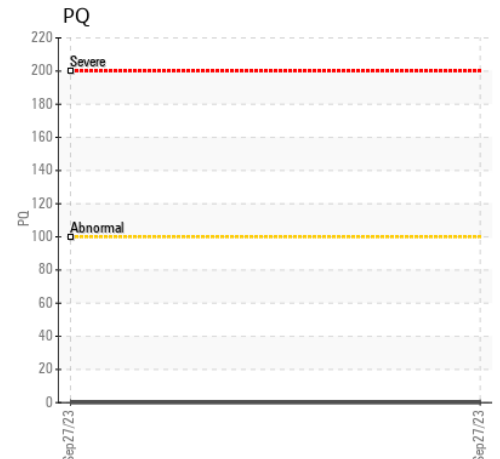
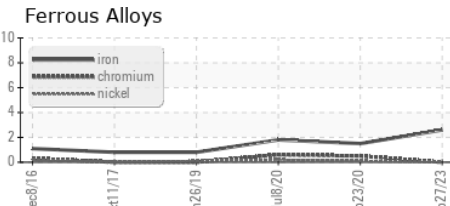
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	152	145	154

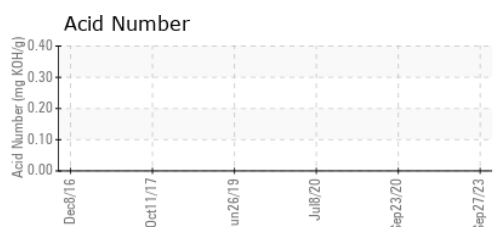
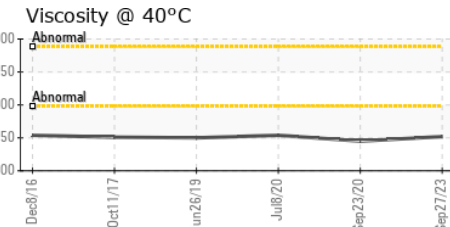
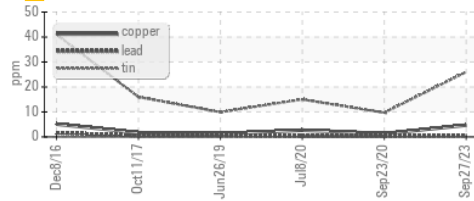
SAMPLE IMAGES



GRAPHS



▲ Non-ferrous Metals



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0716529 **Received** : 04 Oct 2023
Lab Number : 02586904 **Diagnosed** : 05 Oct 2023
Unique Number : 5655970 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: TAN Man)

Vale - Copper Cliff Smelter
 COPPER CLIFF SMELTER WAREHOUSE, 155 BALSAM ST.
 COPPER CLIFF, ON
 CA P0M 1N0
 Contact: Andy Kozachanko
 andrew.kozachanko@vale.com
 T: (705)682-6687
 F: (705)682-6939

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.