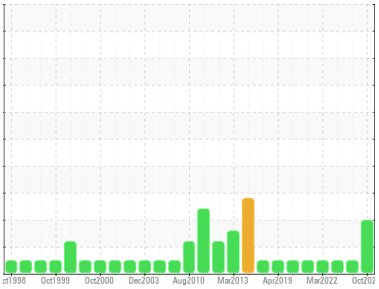
PROBLEM SUMMARY

Sample Rating Trend

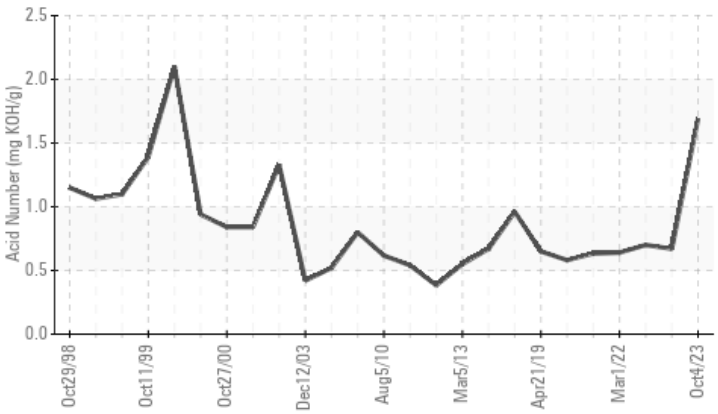


DEGRADATION

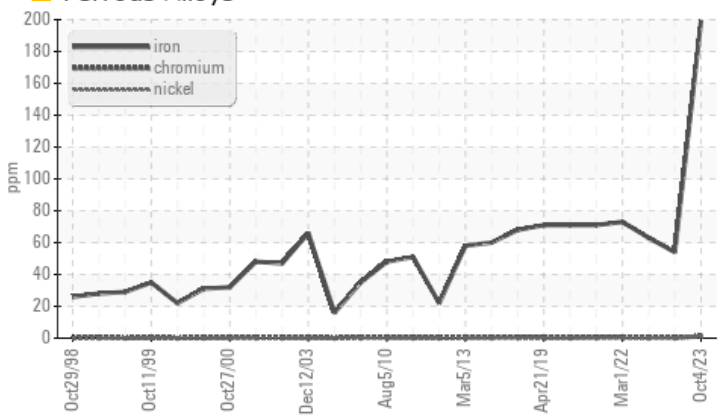
Area
Caster/Segment Drives
Machine Id
B - Strand 2 - 2 Gear Box Roll # 65 Bottom
Component
Gearbox
Fluid
SHELL OMALA 220 (45 GAL)

COMPONENT CONDITION SUMMARY

Acid Number



Ferrous Alloys



RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	NORMAL	NORMAL
Iron	ppm	ASTM D5185(m)	>200	▲ **199**	54	63
Acid Number (AN)	mg KOH/g	ASTM D974*		▲ **1.69**	0.67	0.70

Customer Id: LEWBOSC
Sample No.: WC0866322
Lab Number: 02586920
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

28 Feb 2023 Diag: Kevin Marson

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

13 Sep 2022 Diag: Kevin Marson

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

01 Mar 2022 Diag: Kevin Marson

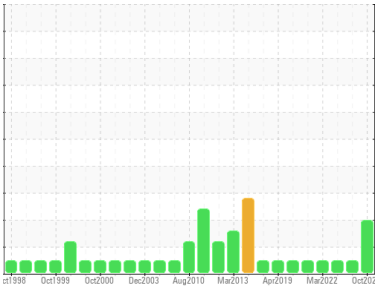
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



DEGRADATION

Area
Caster/Segment Drives
Machine Id
B - Strand 2 - 2 Gear Box Roll # 65 Bottom
Component
Gearbox
Fluid
SHELL OMALA 220 (45 GAL)

DIAGNOSIS

Recommendation
We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear
Iron ppm levels are marginal. All other component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is above the recommended limit. The oil is no longer serviceable.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0866322**	WC0796852	WC0743630
Sample Date		Client Info		**04 Oct 2023**	28 Feb 2023	13 Sep 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>DFLT	**63**	6	6
Iron	ppm	ASTM D5185(m)	>200	▲ **199**	54	63
Chromium	ppm	ASTM D5185(m)	>15	**1**	<1	<1
Nickel	ppm	ASTM D5185(m)	>15	**1**	<1	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**<1**	0	0
Aluminum	ppm	ASTM D5185(m)	>25	**2**	<1	<1
Lead	ppm	ASTM D5185(m)	>100	**<1**	0	<1
Copper	ppm	ASTM D5185(m)	>200	**<1**	0	0
Tin	ppm	ASTM D5185(m)	>25	**0**	0	0
Antimony	ppm	ASTM D5185(m)	>5	**0**	0	<1
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

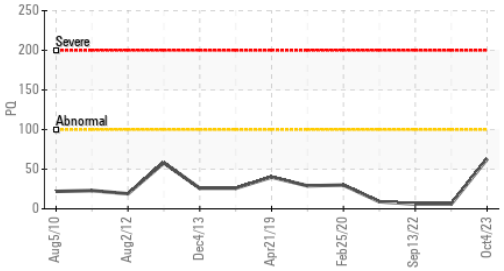
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	4.4	**10**	9	8
Barium	ppm	ASTM D5185(m)	0.0	**1**	0	0
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)		**2**	<1	<1
Magnesium	ppm	ASTM D5185(m)	0	**3**	2	2
Calcium	ppm	ASTM D5185(m)	0	**16**	6	9
Phosphorus	ppm	ASTM D5185(m)	215	**439**	311	301
Zinc	ppm	ASTM D5185(m)	0	**8**	2	2
Sulfur	ppm	ASTM D5185(m)	7039	**9980**	9129	8877
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	**6**	3	3
Sodium	ppm	ASTM D5185(m)		**9**	2	2
Potassium	ppm	ASTM D5185(m)	>20	**17**	<1	0

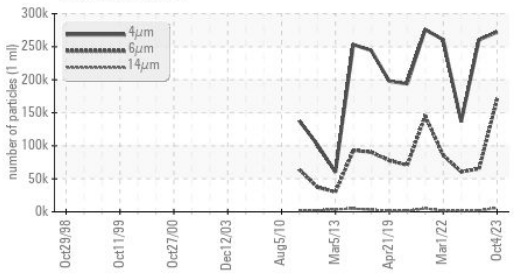
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**272251**	260524	136484
Particles >6µm		ASTM D7647	>10240000	**170882**	65160	60562
Particles >14µm		ASTM D7647	>10240000	**6010**	1634	1640
Particles >21µm		ASTM D7647	>2560000	**854**	394	361
Particles >38µm		ASTM D7647	>640000	**31**	8	7
Particles >71µm		ASTM D7647	>160000	**1**	0	4
Oil Cleanliness		ISO 4406 (c)	>--/30/30	**25/25/20**	25/23/18	24/23/18

OIL ANALYSIS REPORT

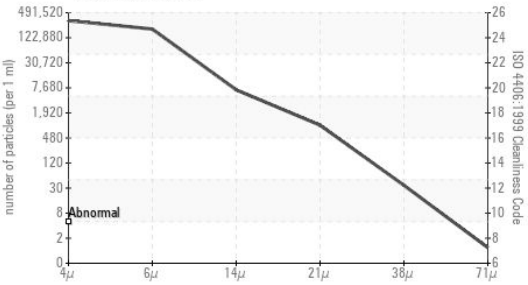
PQ



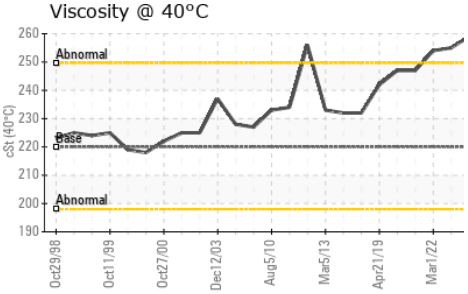
Particle Trend



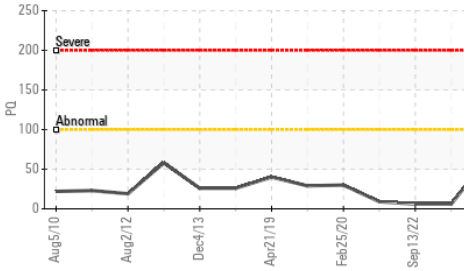
Particle Count



Viscosity @ 40°C



PQ

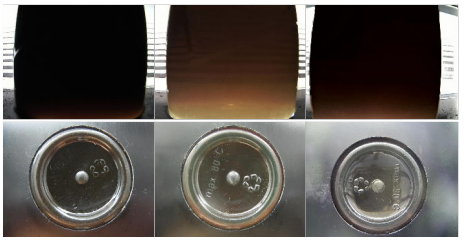


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		▲ **1.69**	0.67	0.70

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>5	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

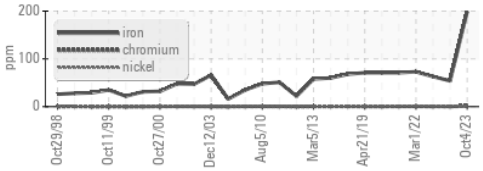
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	**250**	259	255

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

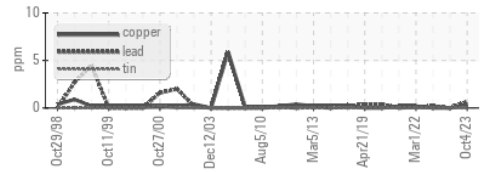


GRAPHS

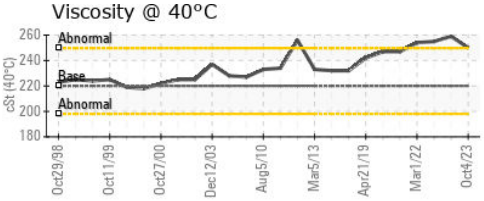
▲ Ferrous Alloys



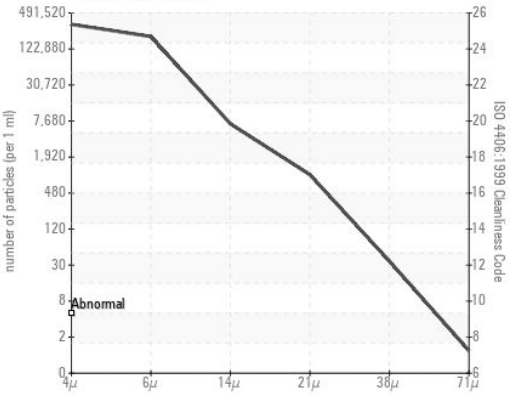
Non-ferrous Metals



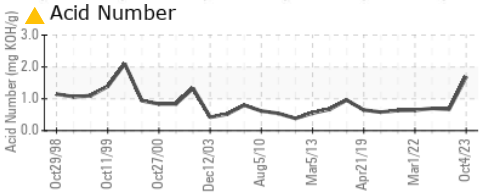
Viscosity @ 40°C



Particle Count



▲ Acid Number



CALA
ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **STELCO - BOSC - Basic Oxygen Slab Caster**
Sample No. : WC0866322 **Received** : 04 Oct 2023 2330 Regional Road #3, Door: BOSC8
Lab Number : 02586920 **Diagnosed** : 05 Oct 2023 NANTICOKE, ON
Unique Number : 5655986 **Diagnostician** : Kevin Marson CA N0A 1L0
Test Package : IND 2 (Additional Tests: PQ, PrtCount, TAN Man) Contact: Tom Walden

To discuss this sample report, contact Customer Service at 1-800-268-2131. Thomas.Walden@stelco.com
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (519)587-4541
Validity of results and interpretation are based on the sample and information as supplied. F: (519)587-7702