

# **PROBLEM SUMMARY**

# BRUCE B/0B/54300 0B-54300-EPG1-E2

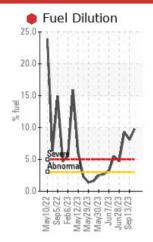
Component **Diesel Engine** 

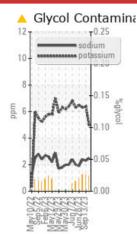
SHELL ROTELLA T4 15W40 (30 LTR)

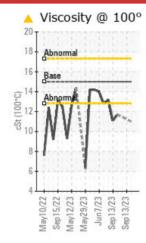


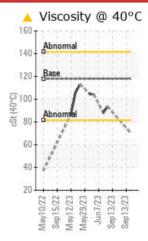


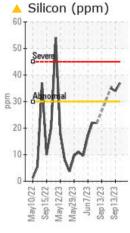
### **COMPONENT CONDITION SUMMARY**











### RECOMMENDATION

We advise that you check the fuel injection system. We advise that you check for the source of the coolant leak. We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS								
Sample Status				SEVERE	ABNORMAL	ABNORMAL		
Silicon	ppm	ASTM D5185(m)	>30	<b>A</b> 37				
Potassium	ppm	ASTM D5185(m)	>20	<u> </u>				
Fuel	%	ASTM D7593*	>3.0	9.8	<1.0	<1.0		
Glycol	%	ASTM D7922*		<b>△</b> 0.023	NEG	NEG		
Visc @ 40°C	cSt	ASTM D7279(m)	118	<b>^</b> 70.2				
Visc @ 100°C	cSt	ASTM D7279(m)	15	<b>11.0</b>				

**Customer Id: BRUTIV Sample No.:** WC0642813 Lab Number: 02587111 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.			
Flush System			?	We advise that you flush the component thoroughly before re-filling with oil.			
Change Filter			?	We recommend you service the filters on this component.			
Resample			?	We recommend an early resample to monitor this condition.			
Check Dirt Access			?	We advise that you check the air filter, air induction system, and any areas where dirt may enter the component.			
Check Fuel/injector System			?	We advise that you check the fuel injection system.			
Check Glycol Access			?	We advise that you check for the source of the coolant leak.			

### HISTORICAL DIAGNOSIS

13 Sep 2023 Diag: Bill Quesnel

OFF SPEC



This is a baseline read-out on the submitted sample. Pensky-Martens flash point is low.{not applicable} {not applicable} Pensky-Martens Flash Point is abnormally low.



### 13 Sep 2023 Diag: Bill Quesnel

OFF SPEC



This is a baseline read-out on the submitted sample. COC Flash Point is low.{not applicable} {not applicable} {not applicable}



### GL VCOL



13 Sep 2023 Diag: Bill Quesnel

We advise that you check the fuel injection system. We advise that you check for the source of the coolant leak. We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. Test for glycol is positive. There is a high amount of fuel present in the oil. There is a light concentration of glycol present in the oil. There is a moderate concentration of dirt present in the oil. Tests confirm the presence of fuel in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.



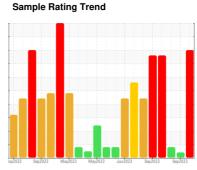


# **OIL ANALYSIS REPORT**

# BRUCE B/0B/54300 0B-54300-EPG1-E2

**Diesel Engine** 

SHELL ROTELLA T4 15W40 (30 LTR)





### DIAGNOSIS

### Recommendation

We advise that you check the fuel injection system. We advise that you check for the source of the coolant leak. We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

Test for glycol is positive. There is a high amount of fuel present in the oil. There is a light concentration of glycol present in the oil. There is a moderate concentration of dirt present in the oil. The water content is negligible. Tests confirm the presence of fuel in the oil.

### Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

		lay2022 Se	p2022 May2023 Ma	ay2023 Jun2023 Sep2023	Sep 2023	
SAMPLE INFORM	MOITAN	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0642813	WC04642810	WC0642809
Sample Date		Client Info		04 Oct 2023	13 Sep 2023	13 Sep 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	5		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>2	0		
Titanium	ppm	ASTM D5185(m)	>2	0		
Silver	ppm	ASTM D5185(m)	>2	1		
Aluminum	ppm	ASTM D5185(m)	>30	<1		
Lead	ppm	ASTM D5185(m)	>30	<1		
Copper	ppm	ASTM D5185(m)	>30	2		
Tin	ppm	ASTM D5185(m)	>15	<1		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		168		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		13		
Calcium	ppm	ASTM D5185(m)		2009		
Phosphorus	ppm	ASTM D5185(m)		899		
Zinc	ppm	ASTM D5185(m)		1027		
Sulfur	ppm	ASTM D5185(m)		2745		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>30	<u> </u>		
Sodium	ppm	ASTM D5185(m)		2		
Potassium	ppm	ASTM D5185(m)	>20	 5		
Fuel	%	ASTM D7593*	>3.0	9.8	<1.0	<1.0
Water	%	ASTM D6304*	>0.2	0.042		
ppm Water	ppm	ASTM D6304*	>2000	420.9		
Glycol	%	ASTM D7922*		△ 0.023	NEG	NEG
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0		
Nitration	Abs/cm	ASTM D7644*	>20	5.1		
Sulfation	Abs/.1mm	ASTM D7624 ASTM D7415*	>30	19.9		
Juliation	Ung/.IIIIII	70 INI D/410	<i>&gt;</i> 30	13.3		



## **OIL ANALYSIS REPORT**

