

# **PROBLEM SUMMARY**

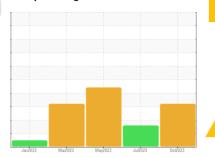
# Sample Rating Trend

**VISUAL METAL** 

# HYDROSTATIC TEST STAND

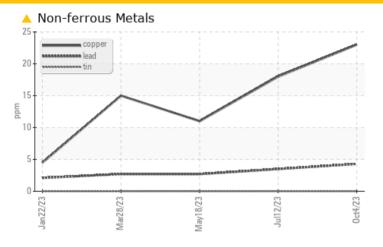
**Hydraulic System** 

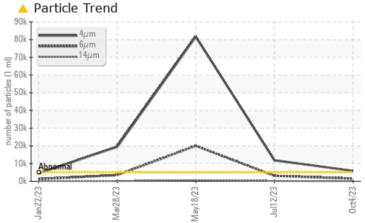
RADCOLUBE RHP5606 (--- GAL)





# **COMPONENT CONDITION SUMMARY**





### RECOMMENDATION

We advise that you check for visible metal particles in the oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS							
Sample Status				ATTENTION	ABNORMAL	SEVERE	
Copper	ppm	ASTM D5185(m)	>20	<u>^</u> 23	18	11	
Particles >4µm		ASTM D7647	>5000	<u> </u>	<u>▲</u> 11827	81681	
Particles >6µm		ASTM D7647	>1300	<u> </u>	▲ 3082	20033	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u>20/18/14</u>	<u>\$\lambda\$</u> 21/19/15	24/22/16	
White Metal	scalar	Visual*	NONE	▲ VLITE	NONE	NONE	
PrtFilter					no image	no image	

**Customer Id: PARMIL Sample No.:** WC0782055 Lab Number: 02587150 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

#### RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Resample			?	We recommend an early resample to monitor this condition.
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check For Visual Metal			?	We advise that you check for visible metal particles in the oil.

### HISTORICAL DIAGNOSIS

### 12 Jul 2023 Diag: Kevin Marson

 $\Lambda$ 

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



## ISO



## 18 May 2023 Diag: Wes Davis

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



#### 28 Mar 2023 Diag: Kevin Marson

#### **VISUAL METAL**



We advise that you check for visible metal particles in the oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Copper ppm levels are noted. Moderate concentration of visible metal present. Cylinder wear is indicated. Particles >4µm are abnormally high. Particles >6µm and oil cleanliness are abnormally high. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.





# **OIL ANALYSIS REPORT**

# Sample Rating Trend

# **VISUAL METAL**



# **HYDROSTATIC TEST STAND**

**Hydraulic System** 

RADCOLUBE RHP5606 (--- GAL)

### DIAGNOSIS

#### Recommendation

We advise that you check for visible metal particles in the oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### Wear

Copper ppm levels are noted. Light concentration of visible metal present. All other component wear rates are normal.

#### Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Jan 2023	Mar2023	May2023 Jul2023	Oct2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0782055	WC0782051	WC0782047
Sample Date		Client Info		04 Oct 2023	12 Jul 2023	18 May 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	ABNORMAL	SEVERE
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	8	7	5
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0

Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	0
Lead	ppm	ASTM D5185(m)	>20	4	4	3
Copper	ppm	ASTM D5185(m)	>20	<u>^</u> 23	18	11
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/haco	current	hietory1	hictory2

ADDITIVES		motriod	IIIIIII Dasc	Current	Thistory I	Thistory 2
Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		2	1	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		<1	1	<1
Magnesium	ppm	ASTM D5185(m)		4	4	<1
Calcium	ppm	ASTM D5185(m)		4	3	<1
Phosphorus	ppm	ASTM D5185(m)		74	67	41
Zinc	ppm	ASTM D5185(m)		68	55	24
Sulfur	ppm	ASTM D5185(m)		281	255	229
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

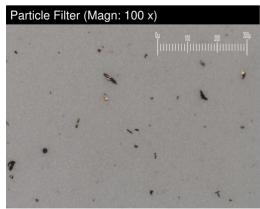
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1	0	0
Sodium	ppm	ASTM D5185(m)		2	1	<1
Potassium	ppm	ASTM D5185(m)	>20	1	2	<1
FLUID CLEANLINI	ESS	method	limit/base	current	history1	history2

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<u>▲</u> 5857	<u></u> 11827	81681
Particles >6µm	ASTM D7647	>1300	<u> </u>	▲ 3082	20033
Particles >14µm	ASTM D7647	>160	99	<u> </u>	<b>△</b> 579
Particles >21µm	ASTM D7647	>40	23	41	<u></u> 102
Particles >38µm	ASTM D7647	>10	2	2	2
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<u>^</u> 20/18/14	<b>2</b> 1/19/15	<b>2</b> 4/22/16
FLUID DEGRADATION	method	limit/base	current	history1	history2

Acid Number (AN)

mg KOH/g ASTM D974\* 0.20

0.06 0.05



Contact/Location: Walter Wozniak - PARMIL



# **OIL ANALYSIS REPORT**

