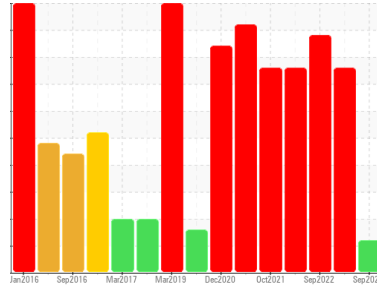




PROBLEM SUMMARY

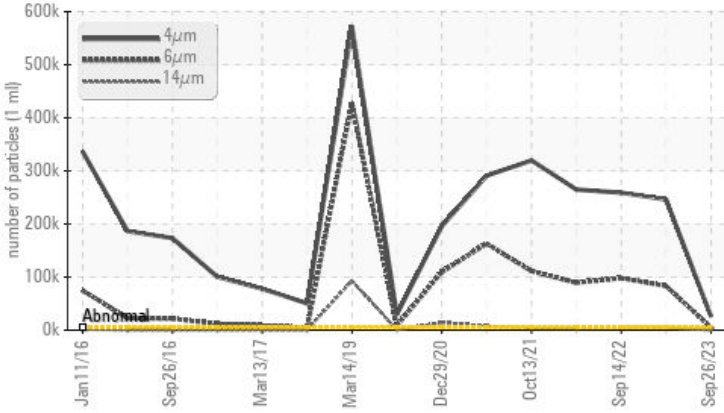
Area
(ZONE3) BRUCE A/1/34710
 Machine Id
1-34710-P2-P IB Brg
 Component
Inboard Bearing
 Fluid
MOBIL DTE 732 (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	SEVERE	SEVERE
Particles >4µm	ASTM D7647	>5000	▲ 26241	● 246057	● 258850
Particles >6µm	ASTM D7647	>1300	▲ 4997	● 83013	● 98057
Oil Cleanliness	ISO 4406 (c)	>19/17/15	▲ 22/19/15	● 25/24/20	● 25/24/20

Customer Id: BRUTIV
 Sample No.: WC0815686
 Lab Number: 02587174
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
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Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

ISO



27 Feb 2023 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. Particles >14µm are severely high. Particles >21µm are severely high. Particles >6µm are severely high. Oil Cleanliness are severely high. Particles >4µm are severely high. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The oil viscosity is lower than typical, possibly indicating the addition of lighter grade oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



ISO



14 Sep 2022 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Light concentration of visible metal present. Bearing wear is indicated. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. Particles >14µm are severely high. Particles >21µm are severely high. Particles >6µm are severely high. Oil Cleanliness are severely high. Particles >4µm are severely high. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report



ISO



30 Mar 2022 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. Particles >14µm are severely high. Particles >21µm are severely high. Particles >6µm are severely high. Particles >4µm are severely high. Particles >38µm are abnormally high. Particles >71µm are notably high. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

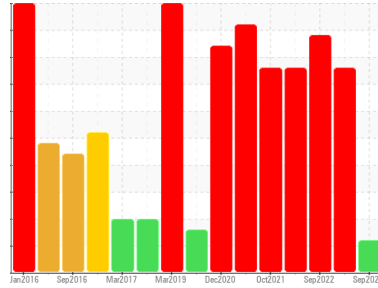
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
(ZONE3) BRUCE A/1/34710
Machine Id
1-34710-P2-P IB Brg
Component
Inboard Bearing
Fluid
MOBIL DTE 732 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0815686	WC0718954	WC0730006
Sample Date	Client Info	26 Sep 2023	27 Feb 2023	14 Sep 2022
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	SEVERE	SEVERE

WEAR METALS

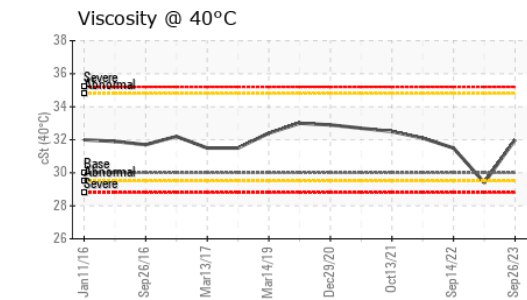
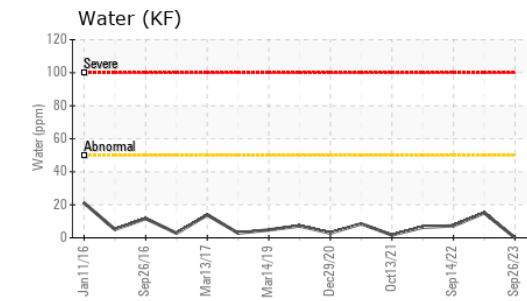
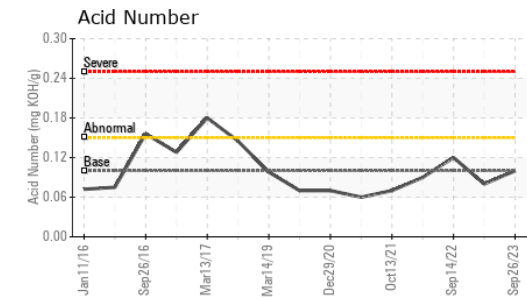
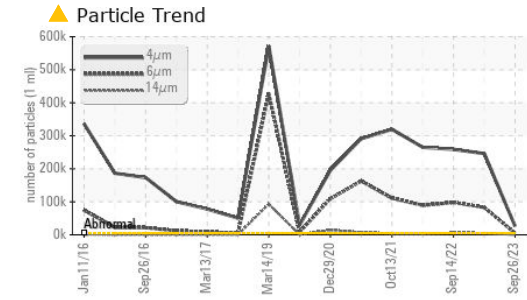
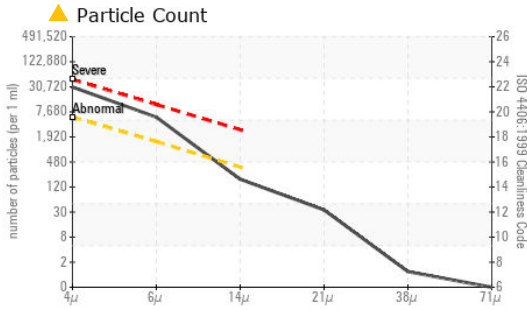
method	limit/base	current	history1	history2
Iron ppm	ASTM D5185(m) >10	0	<1	<1
Chromium ppm	ASTM D5185(m) >5	0	0	0
Nickel ppm	ASTM D5185(m) >5	<1	<1	0
Titanium ppm	ASTM D5185(m) >5	0	0	0
Silver ppm	ASTM D5185(m)	<1	0	0
Aluminum ppm	ASTM D5185(m) >5	0	0	<1
Lead ppm	ASTM D5185(m) >5	<1	<1	<1
Copper ppm	ASTM D5185(m) >5	<1	1	2
Tin ppm	ASTM D5185(m) >5	0	<1	0
Antimony ppm	ASTM D5185(m)	0	<1	0
Vanadium ppm	ASTM D5185(m)	0	0	0
Beryllium ppm	ASTM D5185(m)	0	0	0
Cadmium ppm	ASTM D5185(m)	0	0	0

DR-FERROGRAPHY

method	limit/base	current	history1	history2
Large Particles	DR-Ferr*	5.2	6.4	13.0
Small Particles	DR-Ferr*	7.5	6.3	6.0
Total Particles	DR-Ferr*	>---	12.7	19
Large Particles Percentage	%	0	0.8	36.8
Severity Index	DR-Ferr*	12	1	91

FERROGRAPHY

method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10 ASTM D7684*		2	3
Ferrous Sliding	Scale 0-10 ASTM D7684*			
Ferrous Cutting	Scale 0-10 ASTM D7684*			
Ferrous Rolling	Scale 0-10 ASTM D7684*		1	1
Ferrous Break-in	Scale 0-10 ASTM D7684*			
Ferrous Spheres	Scale 0-10 ASTM D7684*			
Ferrous Black Oxides	Scale 0-10 ASTM D7684*			
Ferrous Red Oxides	Scale 0-10 ASTM D7684*			
Ferrous Corrosive	Scale 0-10 ASTM D7684*			
Ferrous Other	Scale 0-10 ASTM D7684*			
Nonferrous Rubbing	Scale 0-10 ASTM D7684*			
Nonferrous Sliding	Scale 0-10 ASTM D7684*			
Nonferrous Cutting	Scale 0-10 ASTM D7684*			
Nonferrous Rolling	Scale 0-10 ASTM D7684*			
Nonferrous Other	Scale 0-10 ASTM D7684*			
Carbonaceous Material	Scale 0-10 ASTM D7684*			
Lubricant Degradation	Scale 0-10 ASTM D7684*			
Sand/Dirt	Scale 0-10 ASTM D7684*		1	1
Fibres	Scale 0-10 ASTM D7684*			
Spheres	Scale 0-10 ASTM D7684*			
Other	Scale 0-10 ASTM D7684*			



ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<1	<1	<1
Barium	ppm	ASTM D5185(m)	<1	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	0	<1
Calcium	ppm	ASTM D5185(m)	<1	0	0
Phosphorus	ppm	ASTM D5185(m)	2	2	2
Zinc	ppm	ASTM D5185(m)	<1	<1	<1
Sulfur	ppm	ASTM D5185(m)	48	82	96
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>5	0	0
Sodium	ppm	ASTM D5185(m)	>5	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	0	<1
Water	%	ASTM D6304*	>0.005	0	0.002
ppm Water	ppm	ASTM D6304*	>50	0.0	15.1

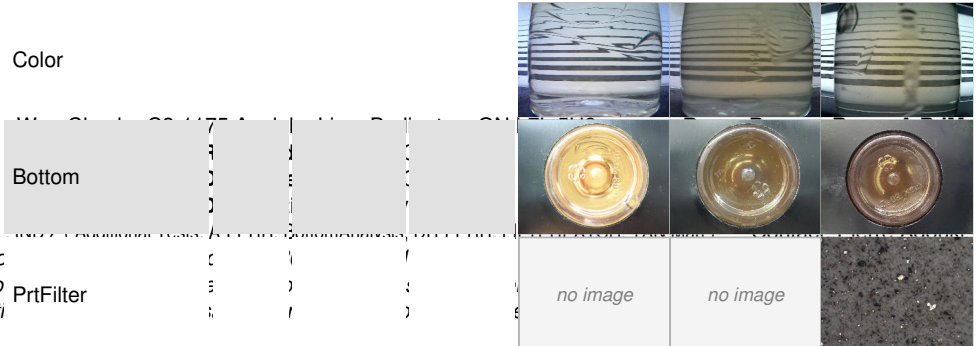
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 26241	246057	258850
Particles >6µm	ASTM D7647	>1300	▲ 4997	83013	98057
Particles >14µm	ASTM D7647	>320	163	5237	5466
Particles >21µm	ASTM D7647	>80	30	1291	1136
Particles >38µm	ASTM D7647	>20	1	27	22
Particles >71µm	ASTM D7647	>4	0	2	2
Oil Cleanliness	ISO 4406 (c)	>19/17/15	▲ 22/19/15	25/24/20	25/24/20

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.10	0.10	0.08

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	VLITE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.005	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	30.0	32.0	29.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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ISO 17025:2017
Accredited
Laboratory

Laboratory
Sample No.
Lab Number
Unique Number
Test Package

To discuss this sample report, call
Test denoted (*) outside scope of
Validity of results and interpretation

PrtFilter