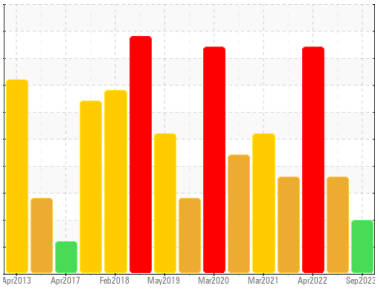
PROBLEM SUMMARY

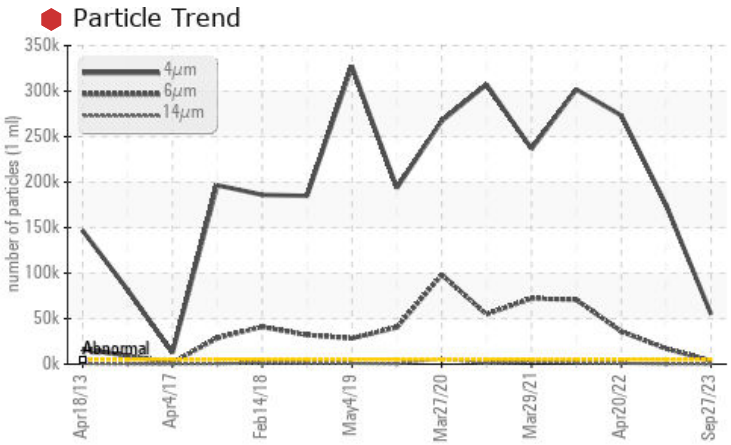
Area
(ZONE3) BRUCE A/4/34710
Machine Id
4-34710-P2-P OB Ball/Sleeve
Component
Outboard Bearing
Fluid
MOBIL DTE 732 (--- GAL)

Sample Rating Trend



ISO

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	SEVERE
Particles >4µm		ASTM D7647	>5000	**55042**	174829	273306
Particles >6µm		ASTM D7647	>1300	**3803**	17020	36010
Oil Cleanliness		ISO 4406 (c)	>19/17/15	**23/19/13**	25/21/15	25/22/17

Customer Id: BRUTIV
Sample No.: WC0815685
Lab Number: 02587175
Test Package: IND 2

To manage this report scan the QR code

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gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

ISO

23 Mar 2023 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

WATER

20 Apr 2022 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. No other corrective action is recommended at this time. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Wear particle analysis indicates that the ferrous cutting particles are marginal. All other component wear rates are normal. Cutting wear particles are caused by either hard protuberances (mis-aligned components, etc.), or abrasives entering the system and embeding themselves in softer materials (sand, etc.), and gouging out mating surfaces. Water and ppm water contamination levels are severe. Particles >6µm are severely high. Particles >4µm are severely high. Particles >4µm are severely high.. Particles >14µm are abnormally high. Particles >21µm are abnormally high. There is a high concentration of water present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

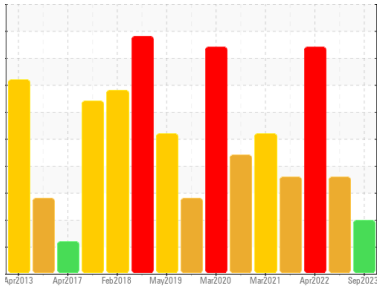
29 Sep 2021 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. Particles >6µm are severely high. Particles >4µm are severely high. Particles >14µm are abnormally high. Particles >21µm are abnormally high. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
(ZONE3) BRUCE A/4/34710
Machine Id
4-34710-P2-P OB Ball/Sleeve
Component
Outboard Bearing
Fluid
MOBIL DTE 732 (--- GAL)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0815685**	WC0801511	WC0660372
Sample Date		Client Info		**27 Sep 2023**	23 Mar 2023	20 Apr 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	SEVERE

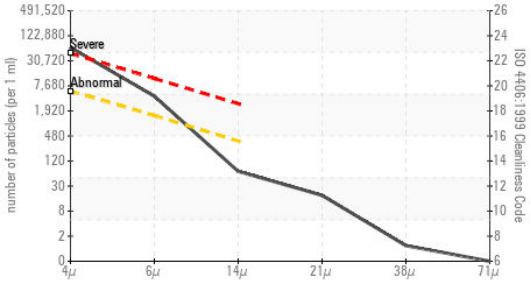
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>10	**2**	4	6
Chromium	ppm	ASTM D5185(m)	>5	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>5	**<1**	<1	<1
Titanium	ppm	ASTM D5185(m)	>5	**0**	0	0
Silver	ppm	ASTM D5185(m)		**<1**	0	0
Aluminum	ppm	ASTM D5185(m)	>5	**0**	<1	0
Lead	ppm	ASTM D5185(m)	>5	**<1**	<1	0
Copper	ppm	ASTM D5185(m)	>5	**1**	3	<1
Tin	ppm	ASTM D5185(m)	>5	**0**	<1	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		**8.2**	83.7	141.2
Small Particles		DR-Ferr*		**6.5**	36.5	63.9
Total Particles		DR-Ferr*	>---	**14.7**	120.2	205.1
Large Particles Percentage	%	DR-Ferr*		**11.6**	39.3	37.7
Severity Index		DR-Ferr*		**14**	3951	10915

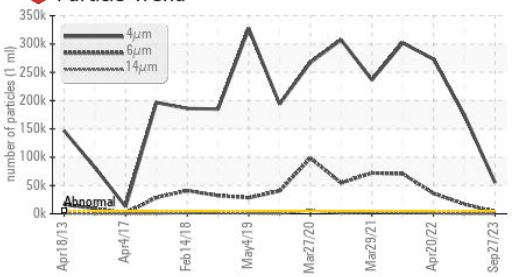
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*			4	5
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				1
Ferrous Rolling	Scale 0-10	ASTM D7684*			2	3
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*			1	1
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*			1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*			2	1

OIL ANALYSIS REPORT

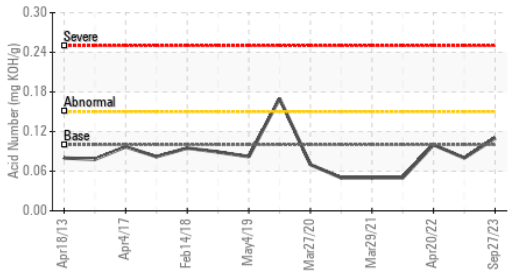
Particle Count



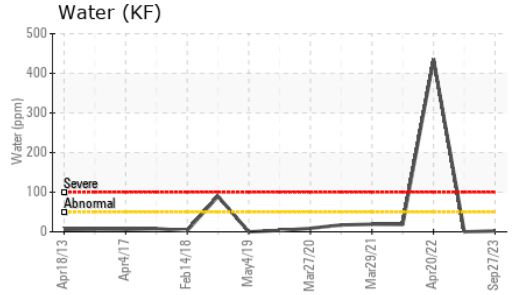
Particle Trend



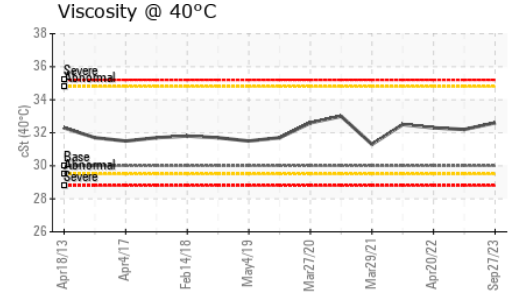
Acid Number



Water (KF)



Viscosity @ 40°C



ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	<1	<1
Barium	ppm	ASTM D5185(m)		**<1**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**<1**	<1	0
Calcium	ppm	ASTM D5185(m)		**<1**	0	<1
Phosphorus	ppm	ASTM D5185(m)		**<1**	0	<1
Zinc	ppm	ASTM D5185(m)		**<1**	<1	<1
Sulfur	ppm	ASTM D5185(m)		**13**	15	31
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>5	**<1**	<1	1
Sodium	ppm	ASTM D5185(m)	>5	**<1**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**0**	0	<1
Water	%	ASTM D6304*	>0.005	**0.001**	0.00	0.043
ppm Water	ppm	ASTM D6304*	>50	**2.0**	0.00	435.5

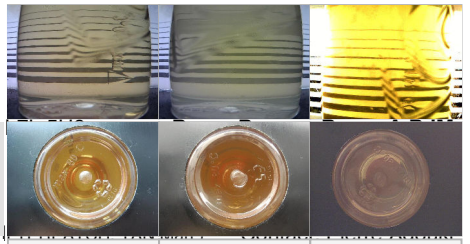
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**55042**	174829	273306
Particles >6µm		ASTM D7647	>1300	**3803**	17020	36010
Particles >14µm		ASTM D7647	>320	**60**	194	957
Particles >21µm		ASTM D7647	>80	**16**	49	199
Particles >38µm		ASTM D7647	>20	**1**	2	13
Particles >71µm		ASTM D7647	>4	**0**	1	1
Oil Cleanliness		ISO 4406 (c)	>19/17/15	**23/19/13**	25/21/15	25/22/17

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.10	**0.11**	0.08	0.10

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.005	**NEG**	NEG	.2%
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	30.0	**32.6**	32.2	32.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter					



CALA Testing Accreditation No. 1005078
ISO 17025:2017 Accredited Laboratory

Laboratory
Sample No.
Lab Number
Unique Number
Test Package

To discuss this sample report, cc
Test denoted (*) outside scope o
Validity of results and interpretati

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Contact/Location: Pierre Adouki - BRUTIV