

Machine Id
STERLING EXTRUDER #3 (S/N 26004)

Component
Gear Extruder

Fluid
GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			AW0004034	AW0003891	AW0003657
Sample Date	Client Info			05 Oct 2023	06 Aug 2021	18 Aug 2019
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

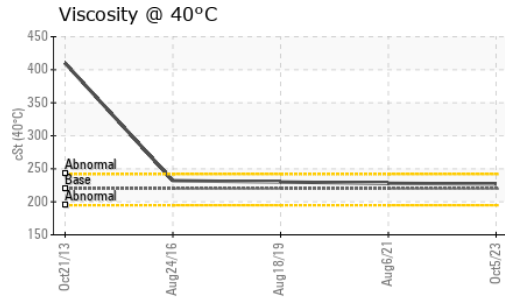
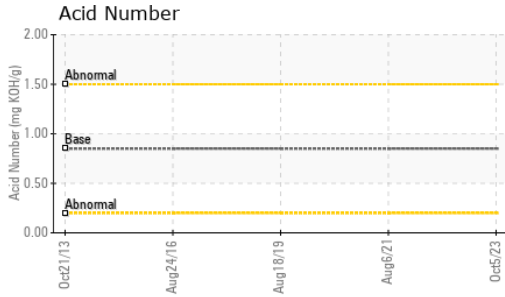
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	---	---
Iron	ppm	ASTM D5185(m)	>150	74	56	64
Chromium	ppm	ASTM D5185(m)	>10	<1	<1	<1
Nickel	ppm	ASTM D5185(m)	>10	0	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>25	1	1	1
Lead	ppm	ASTM D5185(m)	>100	0	0	<1
Copper	ppm	ASTM D5185(m)	>50	1	<1	1
Tin	ppm	ASTM D5185(m)	>10	0	<1	0
Antimony	ppm	ASTM D5185(m)	>5	0	<1	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	50	23	24	26
Barium	ppm	ASTM D5185(m)	15	<1	0	<1
Molybdenum	ppm	ASTM D5185(m)	15	0	<1	<1
Manganese	ppm	ASTM D5185(m)		0	<1	<1
Magnesium	ppm	ASTM D5185(m)	50	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	50	25	21	40
Phosphorus	ppm	ASTM D5185(m)	350	254	261	295
Zinc	ppm	ASTM D5185(m)	100	13	11	18
Sulfur	ppm	ASTM D5185(m)	12500	4943	5071	5352
Lithium	ppm	ASTM D5185(m)		3	2	4

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	9	9	10
Sodium	ppm	ASTM D5185(m)		<1	<1	0
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.85	1.65	---	---

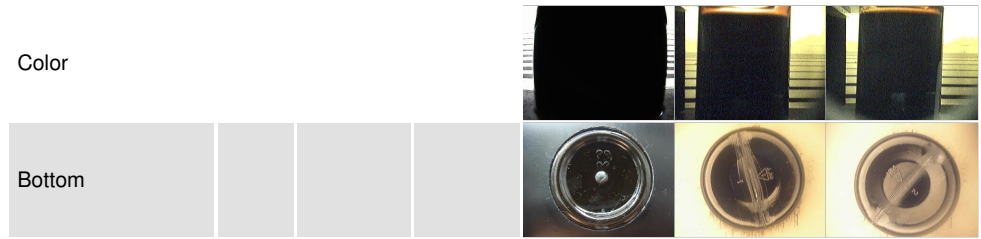
OIL ANALYSIS REPORT



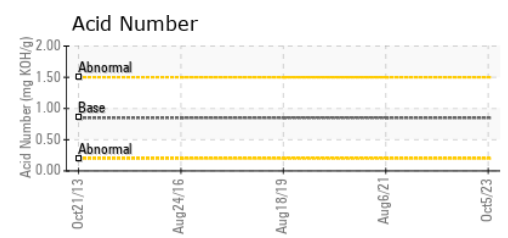
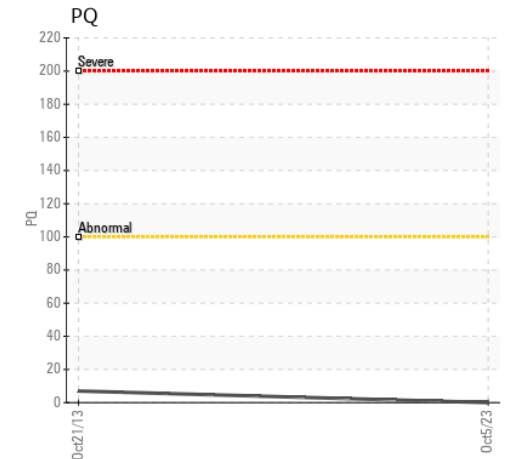
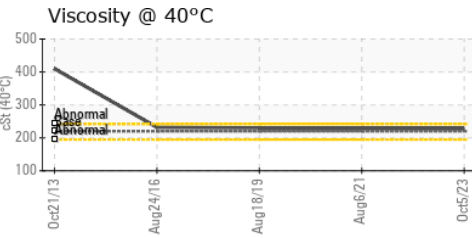
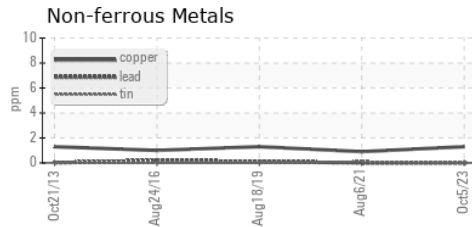
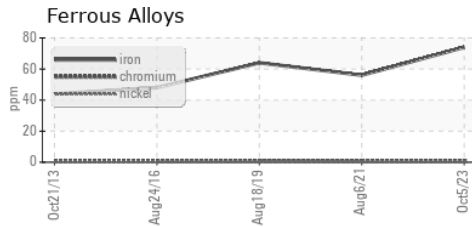
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	227	228

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : AW0004034
Lab Number : 02587318
Unique Number : 5656384
Test Package : IND 2 (Additional Tests: TAN Man)

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 TORONTO, ON
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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.