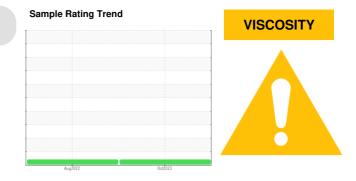


Machine Id 07D Component Gear Extruder

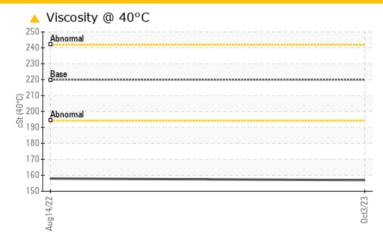
Fluic

PROBLEM SUMMARY



COMPONENT CONDITION SUMMARY

PETRO CANADA ENDURATEX EP 220 (--- GAL)



RECOMMENDATION

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC [*]	TEST RE	ESULTS				
Sample Status				ABNORMAL	ABNORMAL	
Visc @ 40°C	cSt	ASTM D7279(m)	220	🔺 157	1 58	

Customer Id: SHAREX Sample No.: AW0004021 Lab Number: 02587321 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED A	CTIONS			
Action	Status	Date	Done By	Description
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS 14 Aug 2022 Diag: Kevin Marson

VISCOSITY



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 150 range, advise investigate. The condition of the oil is acceptable for the time in service.





OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

Component

Gear Extruder

PETRO CANADA ENDURATEX EP 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

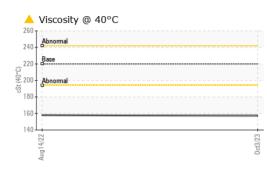
Fluid Condition

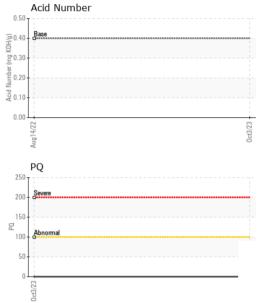
Viscosity of sample indicates oil is within ISO 150 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	/IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		AW0004021	AW0003993	
Sample Date		Client Info		03 Oct 2023	14 Aug 2022	
Machine Age	mths	Client Info		0	0	
Oil Age	mths	Client Info		0	9	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>150	4	4	
Chromium	ppm	ASTM D5185(m)	>10	0	0	
Nickel	ppm	ASTM D5185(m)	>10	0	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		<1	0	
Aluminum	ppm	ASTM D5185(m)	>25	0	0	
Lead	ppm	ASTM D5185(m)	>100	0	0	
Copper	ppm	ASTM D5185(m)	>50	<1	0	
Tin	ppm	ASTM D5185(m)	>10	0	0	
Antimony	ppm	ASTM D5185(m)	>5	0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	60	45	51	
Barium	ppm	ASTM D5185(m)	0	<1	0	
Molybdenum	ppm	ASTM D5185(m)	0	0	0	
Manganese	ppm	ASTM D5185(m)	0	0	0	
Magnesium	ppm	ASTM D5185(m)	0	<1	<1	
Calcium	ppm	ASTM D5185(m)	0	20	20	
Phosphorus	ppm	ASTM D5185(m)	270	256	265	
Zinc	ppm	ASTM D5185(m)	0	17	16	
Sulfur	ppm	ASTM D5185(m)	11200	4865	4972	
Lithium	ppm	ASTM D5185(m)		2	2	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	2	3	
Sodium	ppm	ASTM D5185(m)		2	1	
Potassium	ppm	ASTM D5185(m)	>20	0	<1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.40	0.40		



OIL ANALYSIS REPORT





VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	
ellow Metal	scalar	Visual*	NONE	NONE	NONE	
Precipitate	scalar	Visual*	NONE	NONE	NONE	
Silt	scalar	Visual*	NONE	NONE	NONE	
Debris	scalar	Visual*	NONE	NONE	NONE	
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
Appearance	scalar	Visual*	NORML	NORML	NORML	
Ddor	scalar	Visual*	NORML	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	
Free Water	scalar	Visual*		NEG	NEG	
FLUID PROPERT	TIES	method	limit/base	current	history1	history2
/isc @ 40°C	cSt	ASTM D7279(m)	220	🔺 157	1 58	
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
				25		
Color						no image
				0		
Bottom						no image
Jolioni						no image
GRAPHS				DO		
Ferrous Alloys			22	PQ		
iron			20	Severe		
nickel						
			18	0		
			16	0		
			14	0-		
Aug14/22			EZ/EP20	0		
			0 2 ¹ 10	Abnormal		
Non-ferrous Metal	s					
copper			8	U		
• • • • • • • • • • • • • • • • • • •			e	0		
			4	0-		
i i 1				0		
		_				
Aug14/22			0ct3/23	0ct3/23		
viscosity @ 40°C			J			
			-0.5	Acid Numbe	er	
Base			2.0 4.0 5.0 9.0 9.0 9.0 9.0 9.0 9.0 9.0 9.0 9.0 9	Base		*****
- Abnormal			Ē 0.3	0		
			- a 0.2	0		
d-			P 0.1	0		
				- 1		
			0.0 V 0ct3/23			
Aug 14/22			0.0 V V0 V V0 V0 V0 V0	Aug14/22		
CZ2H-I Bhy WearCheck - C8-11			lington, ON I	Aug14/22		
WearCheck - C8-11 AW0004021	Received	: 05 (lington, ON I Oct 2023	Aug14/22	25 BETH	AWFLEX IN
WearCheck - C8-11 AW0004021	Received Diagnose	: 05 (d : 06 (lington, ON I Oct 2023 Oct 2023	Aug14/22	25 BETH T	IRIDGE ROA ORONTO, C
WearCheck - C8-11 AW0004021	Received Diagnose Diagnosti	:050 d:060 cian:Kev	lington, ON I Oct 2023	Aug14/22	25 BETH T	IRIDGE ROA ORONTO, C CA M9W 1M
WearCheck - C8-11 AW0004021	Received Diagnose Diagnosti ests: TAN	: 05 (d : 06 (cian : Key Man)	lington, ON I Oct 2023 Oct 2023 Vin Marson	Aug14/22	25 BETH T	IRIDGE ROA ORONTO, C CA M9W 1M t: Robert Full

To discuss this sample report, c Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Report Id: SHAREX [WCAMIS] 02587321 (Generated: 10/06/2023 21:55:18) Rev: 1

CALA

ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No. Lab Number

Unique Number Test Package

F: (416)743-5060