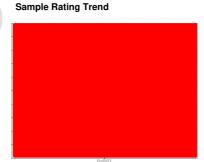


OIL ANALYSIS REPORT





2TM90011

Component

Rear Gearbox

GEAR OIL SAE 80W90 (--- LTR)

			IS

Recommendation

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL SAE 80W90. Please confirm. Please specify the component make and model with your next sample.

Wear

Chromium and iron ppm levels are severe. PQ levels are severe. Gear wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring.

Contamination

There is a moderate concentration of dirt present in the oil. High amount of ingressed dirt has caused abrasive wear to the component.

Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

				Oct2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0399409		
Sample Date		Client Info		04 Oct 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		4064		
Iron	ppm	ASTM D5185(m)	>200	4573		
Chromium	ppm	ASTM D5185(m)	>10	25		
Nickel	ppm	ASTM D5185(m)	>10	3		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	1		
Lead	ppm	ASTM D5185(m)	>50	<1		
Copper	ppm	ASTM D5185(m)	>200	3		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)	>5	0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	400	107		
Barium	ppm	ASTM D5185(m)	200	5		
Molybdenum	ppm	ASTM D5185(m)	12	<1		
Manganese	ppm	ASTM D5185(m)		28		
Magnesium	ppm	ASTM D5185(m)	12	5		
Calcium	ppm	ASTM D5185(m)	150	13		
Phosphorus	ppm	ASTM D5185(m)	1650	739		
Zinc	ppm	ASTM D5185(m)	125	13		
Sulfur	ppm	ASTM D5185(m)	22500	11783		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	△ 63		
Sodium	ppm	ASTM D5185(m)	>170	4		
Potassium	ppm	ASTM D5185(m)	>20	<1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
A stal Nicosala au (ANI)		AOTA DOZA	0.00	4.50		

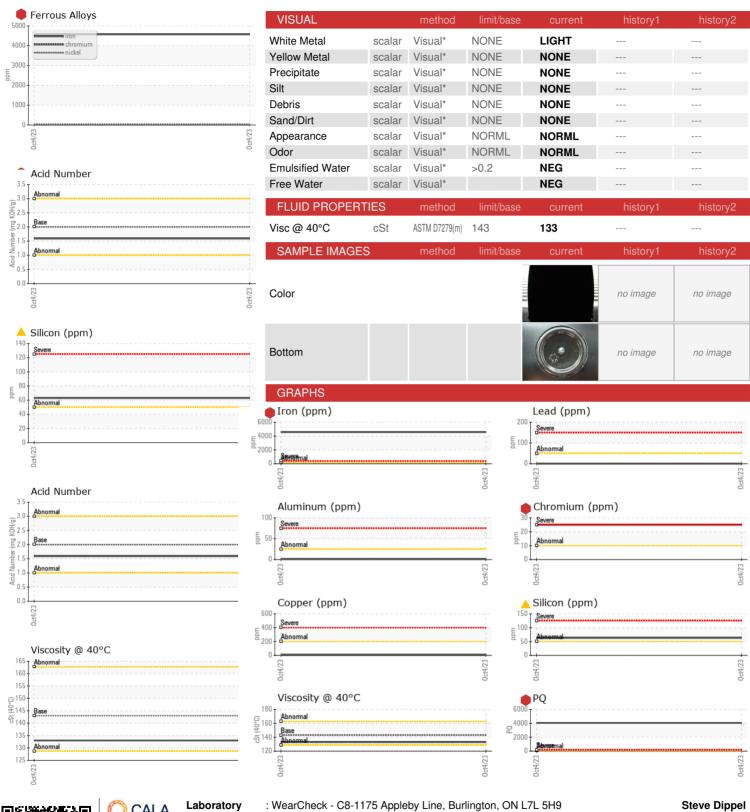
Acid Number (AN)

mg KOH/g ASTM D974* 2.00

1.59



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory

Sample No. Lab Number **Unique Number**

: WC0399409 : 02587326

: 5656392

Received

Diagnosed

: 06 Oct 2023 Diagnostician : Kevin Marson

: 05 Oct 2023

Test Package : MOB 2 (Additional Tests: PQ, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

Ayton, ON **CA NOG 1C0** Contact: Service Manager

RR # 2

T: (519)575-5774 F: