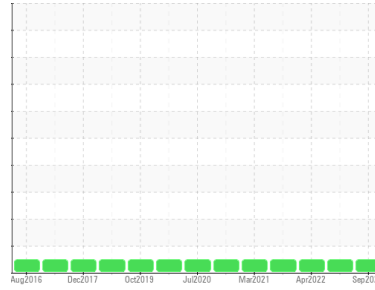




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id 402 CRANE AUXILIARY HOIST GEARBOX

Component
Gearbox
Fluid
SHELL OMALA S4 GX 220 (90 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0811787	WC0665418	WC0685490
Sample Date	Client Info		18 Sep 2023	19 Sep 2022	19 Apr 2022
Machine Age	yrs	Client Info	0	0	0
Oil Age	yrs	Client Info	0	0	0
Oil Changed	Client Info		Not Changed	Not Changed	Not Changed
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	12	---
Iron	ppm	ASTM D5185(m) >200	4	40	14
Chromium	ppm	ASTM D5185(m) >15	0	0	0
Nickel	ppm	ASTM D5185(m) >15	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	<1	0	0
Aluminum	ppm	ASTM D5185(m) >25	0	<1	<1
Lead	ppm	ASTM D5185(m) >100	0	0	<1
Copper	ppm	ASTM D5185(m) >200	<1	<1	<1
Tin	ppm	ASTM D5185(m) >25	0	0	0
Antimony	ppm	ASTM D5185(m) >5	0	<1	<1
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	15	20	23
Barium	ppm	ASTM D5185(m)	<1	<1	<1
Molybdenum	ppm	ASTM D5185(m)	1	11	<1
Manganese	ppm	ASTM D5185(m)	0	<1	<1
Magnesium	ppm	ASTM D5185(m)	<1	<1	2
Calcium	ppm	ASTM D5185(m)	4	16	6
Phosphorus	ppm	ASTM D5185(m)	430	459	452
Zinc	ppm	ASTM D5185(m)	4	6	5
Sulfur	ppm	ASTM D5185(m)	4954	5602	4938
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

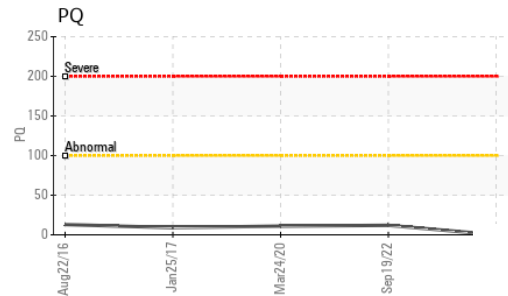
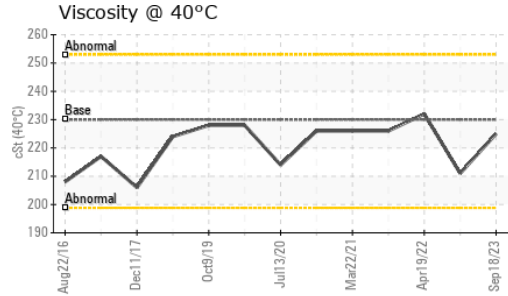
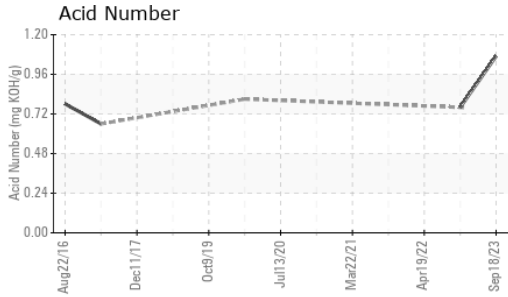
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	19	16	8
Sodium	ppm	ASTM D5185(m)	3	2	2
Potassium	ppm	ASTM D5185(m) >20	1	2	2

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	1.07	0.76	---



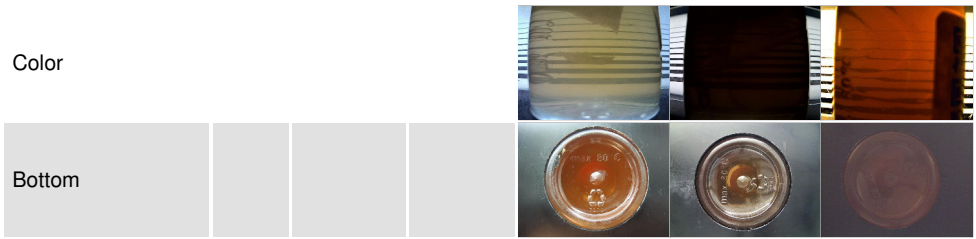
OIL ANALYSIS REPORT



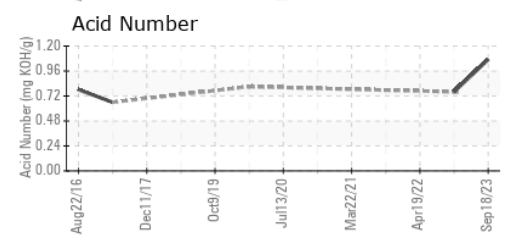
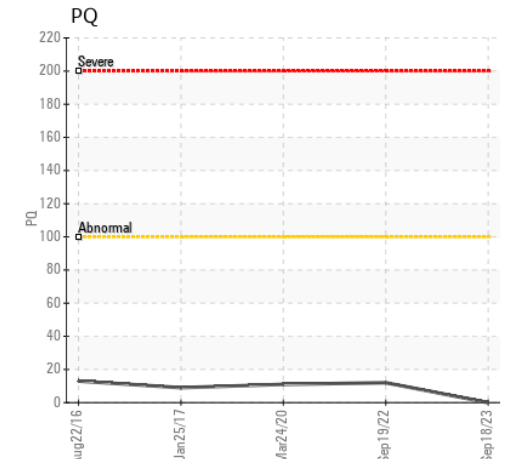
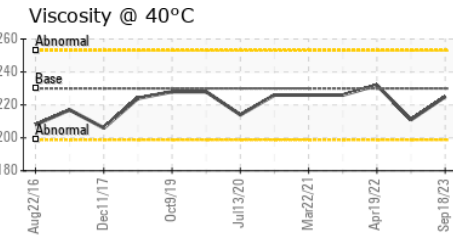
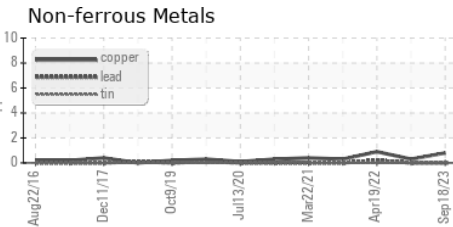
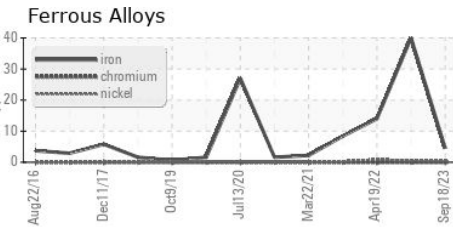
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	LIGHT	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	230	225	211

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0811787
Lab Number : 02587333
Unique Number : 5656399
Test Package : IND 2 (Additional Tests: TAN Man)

Vale - Copper Cliff Smelter
 COPPER CLIFF SMELTER WAREHOUSE, 155 BALSAM ST.
 COPPER CLIFF, ON
 CA P0M 1N0
 Contact: Andy Kozachanko
 andrew.kozachanko@vale.com
 T: (705)682-6687
 F: (705)682-6939

Received : 05 Oct 2023
 Diagnosed : 06 Oct 2023
 Diagnostician : Wes Davis
 To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.