

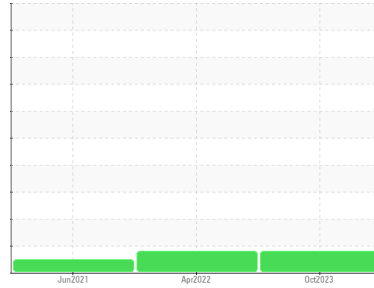


OIL ANALYSIS REPORT



Machine Id
CATERPILLAR DG#3 (S/N DPC00207)
 Component
Center Main Engine
 Fluid
PETRO CANADA DURON HP 15W40 (625 LTR)

Sample Rating Trend



FUEL



DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. No other corrective action is recommended at this time.

Wear

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.

Contaminants

Light fuel dilution occurring. No other contaminants were detected in the oil.

Oil Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0757632	WC0651683	WC0577009
Sample Date	Client Info	02 Oct 2023	07 Apr 2022	21 Jun 2021
Machine Age	hrs	0	2550	2005
Oil Age	hrs	0	550	1000
Oil Changed	Client Info	Changed	Not Changd	Changed
Sample Status		MARGINAL	MARGINAL	NORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.1	NEG	NEG	NEG
Glycol	WC Method	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184*	0	0	0
Iron	ppm ASTM D5185(m) >120	6	3	2
Chromium	ppm ASTM D5185(m) >10	0	0	0
Nickel	ppm ASTM D5185(m) >5	0	<1	<1
Titanium	ppm ASTM D5185(m)	0	0	0
Silver	ppm ASTM D5185(m) >5	<1	0	<1
Aluminum	ppm ASTM D5185(m) >20	<1	<1	<1
Lead	ppm ASTM D5185(m) >40	1	<1	<1
Copper	ppm ASTM D5185(m) >300	3	2	1
Tin	ppm ASTM D5185(m) >10	0	<1	<1
Antimony	ppm ASTM D5185(m)	0	0	0
Vanadium	ppm ASTM D5185(m)	0	0	0
Beryllium	ppm ASTM D5185(m)	0	0	0
Cadmium	ppm ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m) 0	3	3	4
Barium	ppm ASTM D5185(m) 0	<1	0	0
Molybdenum	ppm ASTM D5185(m) 60	62	58	55
Manganese	ppm ASTM D5185(m) 0	0	<1	<1
Magnesium	ppm ASTM D5185(m) 1010	987	1003	898
Calcium	ppm ASTM D5185(m) 1070	1077	1080	1052
Phosphorus	ppm ASTM D5185(m) 1150	1044	1089	1001
Zinc	ppm ASTM D5185(m) 1270	1226	1238	1209
Sulfur	ppm ASTM D5185(m) 2060	2563	2778	2680
Lithium	ppm ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

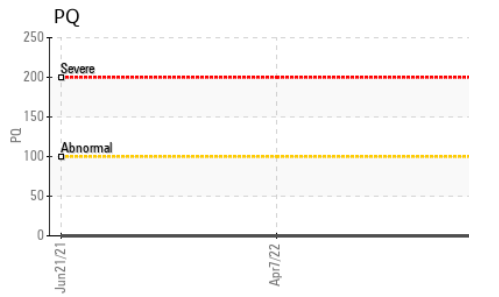
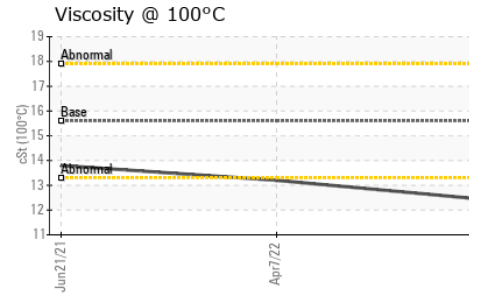
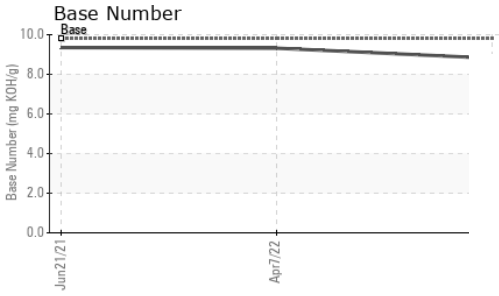
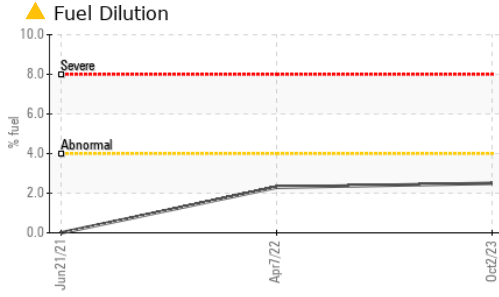
method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >25	2	3	3
Sodium	ppm ASTM D5185(m)	3	3	3
Potassium	ppm ASTM D5185(m) >20	0	0	0
Fuel	% ASTM D7593* >4.0	▲ 2.5	▲ 2.3	<1.0

INFRA-RED

method	limit/base	current	history1	history2
Soot %	% ASTM D7844*	0	0	0
Nitration	Abs/cm ASTM D7624* >20	7.3	6.1	5.4
Sulfation	Abs./1mm ASTM D7415* >30	20.0	20.6	18.9



OIL ANALYSIS REPORT

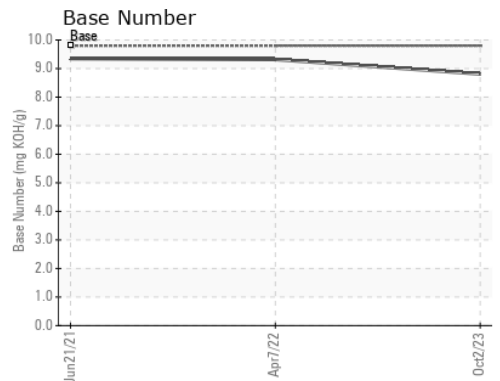
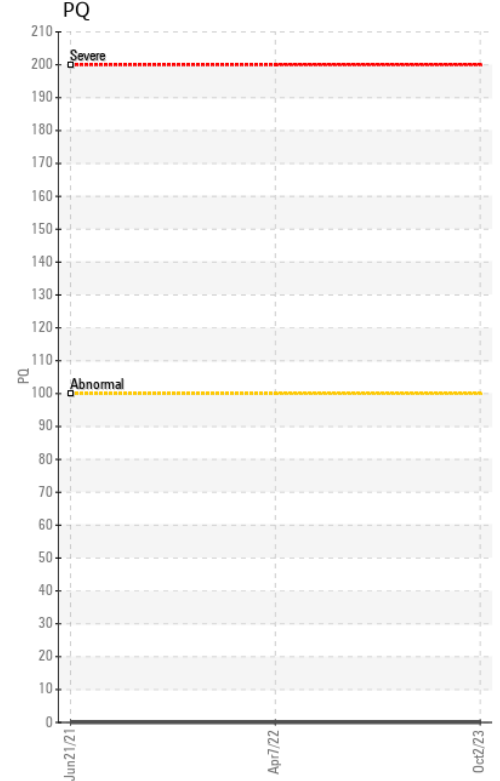
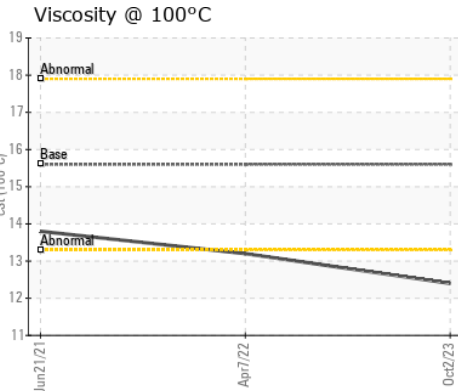
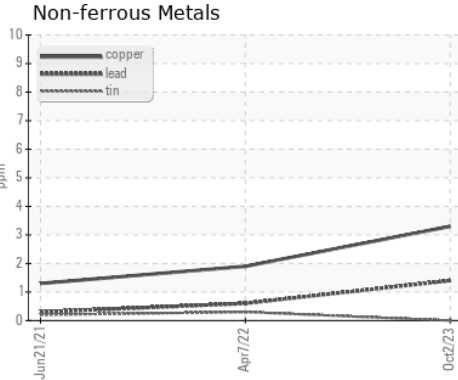
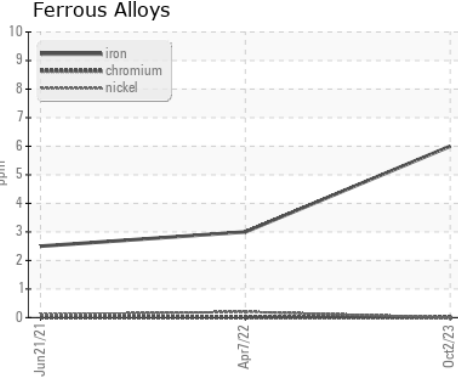


FLUID DEGRADATION	method	limit/base	current	history1	history2	
Oxidation	Abs./1mm	ASTM D7414*	>25	16.0	14.7	13.5
Base Number (BN)	mg KOH/g	ASTM D2896*	9.8	8.81	9.32	9.35

VISUAL	method	limit/base	current	history1	history2	
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D7279(m)	15.6	12.4	13.2	13.8

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **Canadian Coast Guard - John Cabot**
Sample No. : WC0757632 **Received** : 06 Oct 2023 280 Southside Road
Lab Number : **02587514** **Diagnosed** : 11 Oct 2023 St. John's, NL
Unique Number : 5656580 **Diagnostician** : Kevin Marson CA A1E 0A3
Test Package : MAR 3 (Additional Tests: FuelDilution, PercentFuel) Contact: Chief Engineer
johncabotce@ccgs-ngcc.gc.ca
T: (709)730-4628
F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

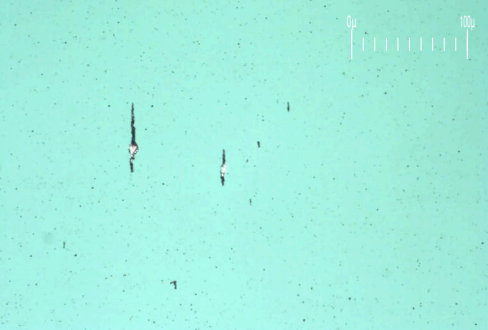


FERROGRAPHY REPORT



Machine Id
CATERPILLAR DG#3 (S/N DPC00207)
 Component
Center Main Engine
 Fluid
PETRO CANADA DURON HP 15W40 (625 LTR)

Magn: 200x Illum: BC



Magn: 50x Illum: RW



Magn: 100x Illum: RW



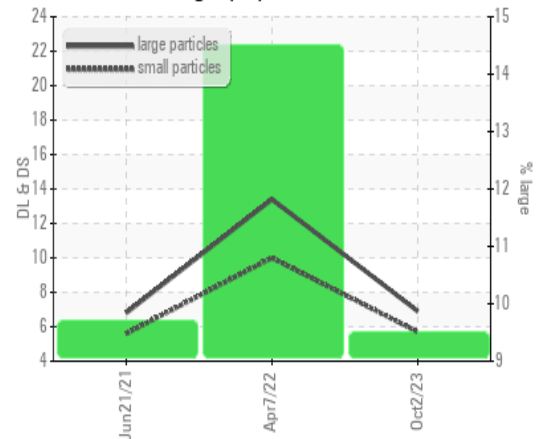
DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		6.9	13.4	6.8
Small Particles		DR-Ferr*		5.7	10.0	5.6
Total Particles		DR-Ferr*	>---	12.6	23.4	12.4
Large Particles Percentage	%	DR-Ferr*		9.5	14.5	9.7
Severity Index		DR-Ferr*		8	46	8.2

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		1	1	1
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1	1	1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1	1	1

WEAR

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.

DR Ferrography



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