

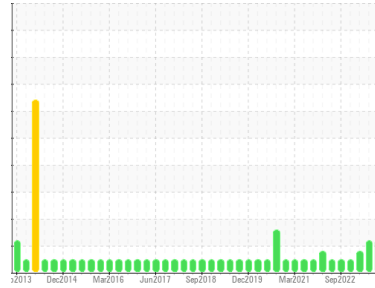


PROBLEM SUMMARY

Sample Rating Trend

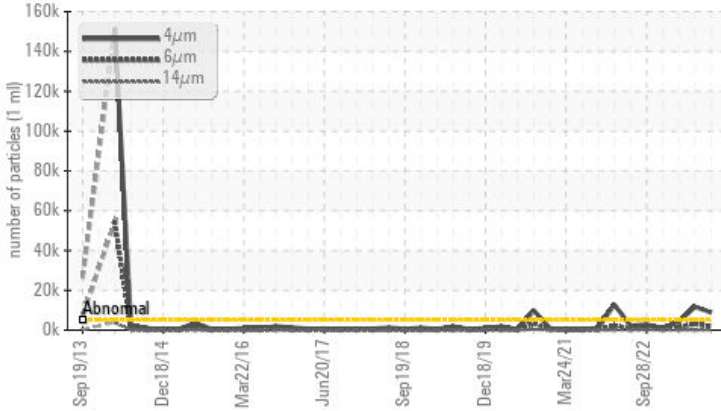
ISO

Area
8 Printer
 Machine Id
68-0169 8 Printer Menzel Hydraulic Pump
 Component
Hydraulic System
 Fluid
SUNOCO SUNVIS 846 ISO 46 (36 GAL)



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ABNORMAL	ATTENTION
Particles >4µm	ASTM D7647	>5000	▲ 8920	▲ 11695	4149
Particles >6µm	ASTM D7647	>1300	▲ 1938	▲ 3137	▲ 1324
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 20/18/14	▲ 21/19/14	▲ 19/18/14

Customer Id: CAN52CAM
 Sample No.: WC0808273
 Lab Number: 02587592
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

06 Jul 2023 Diag: Wes Davis

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



29 Mar 2023 Diag: Wes Davis

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



26 Jan 2023 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



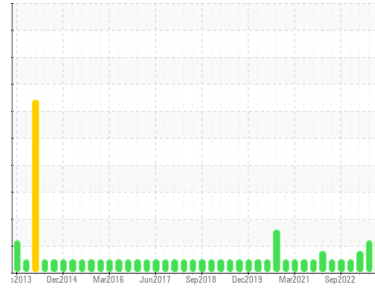


OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area
8 Printer
 Machine Id
68-0169 8 Printer Menzel Hydraulic Pump
 Component
Hydraulic System
 Fluid
SUNOCO SUNVIS 846 ISO 46 (36 GAL)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0808273	WC0808296	WC0782389
Sample Date	Client Info		03 Oct 2023	06 Jul 2023	29 Mar 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	ABNORMAL	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >20	4	2	2
Chromium	ppm	ASTM D5185(m) >20	0	0	0
Nickel	ppm	ASTM D5185(m) >20	0	0	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	<1	<1	0
Aluminum	ppm	ASTM D5185(m) >20	0	<1	<1
Lead	ppm	ASTM D5185(m) >20	1	<1	<1
Copper	ppm	ASTM D5185(m) >20	8	5	5
Tin	ppm	ASTM D5185(m) >20	0	0	0
Antimony	ppm	ASTM D5185(m)	0	0	<1
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	<1	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<1	<1	<1
Barium	ppm	ASTM D5185(m)	<1	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	<1	<1
Calcium	ppm	ASTM D5185(m)	15	14	11
Phosphorus	ppm	ASTM D5185(m)	252	264	273
Zinc	ppm	ASTM D5185(m)	120	126	161
Sulfur	ppm	ASTM D5185(m)	4819	4798	4962
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	<1	<1	0
Sodium	ppm	ASTM D5185(m)	3	1	<1
Potassium	ppm	ASTM D5185(m) >20	0	<1	0

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 8920	▲ 11695	4149
Particles >6µm	ASTM D7647	>1300	▲ 1938	▲ 3137	▲ 1324
Particles >14µm	ASTM D7647	>160	107	153	89
Particles >21µm	ASTM D7647	>40	22	30	24
Particles >38µm	ASTM D7647	>10	1	1	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 20/18/14	▲ 21/19/14	▲ 19/18/14

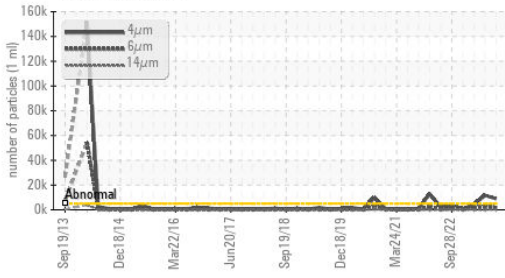
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.15	0.16	0.20

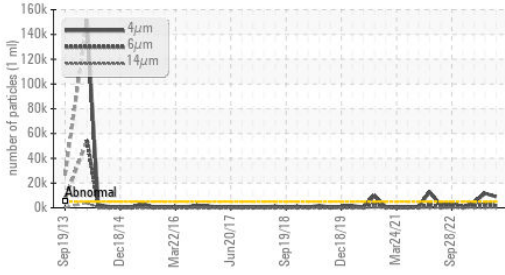


OIL ANALYSIS REPORT

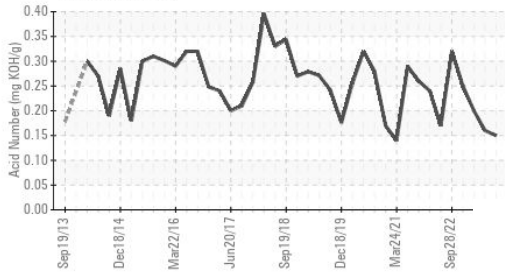
▲ Particle Trend



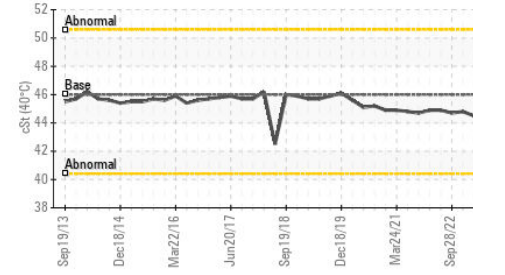
▲ Particle Trend



Acid Number



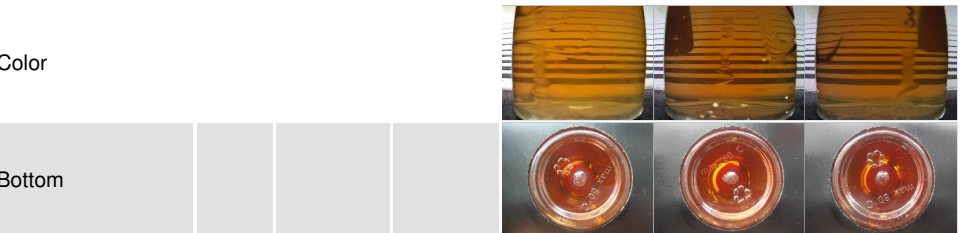
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

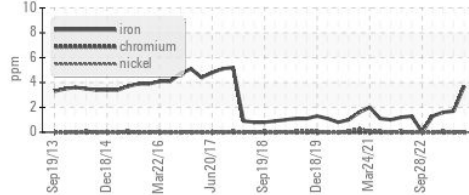
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.0	44.5	44.5

SAMPLE IMAGES

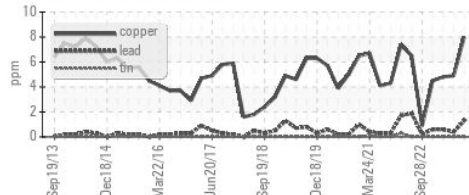


GRAPHS

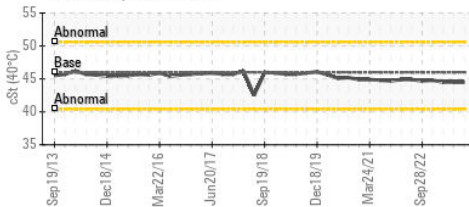
Ferrous Alloys



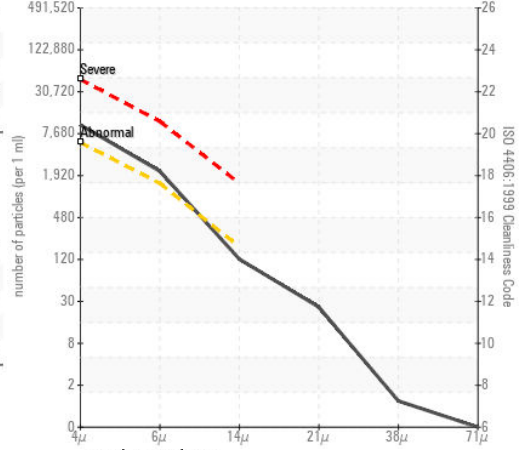
Non-ferrous Metals



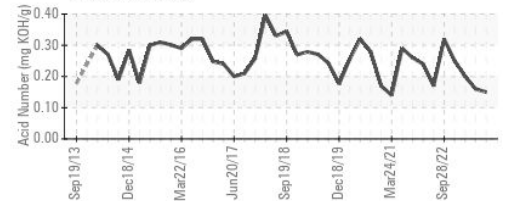
Viscosity @ 40°C



▲ Particle Count



Acid Number



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **CANADIAN GENERAL TOWER LTD.**
Sample No. : WC0808273 **Received** : 06 Oct 2023 52 MIDDLETON STREET, P.O. BOX 160
Lab Number : 02587592 **Diagnosed** : 10 Oct 2023 CAMBRIDGE, ON
Unique Number : 5656658 **Diagnostician** : Wes Davis CA N1S 2R4
Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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