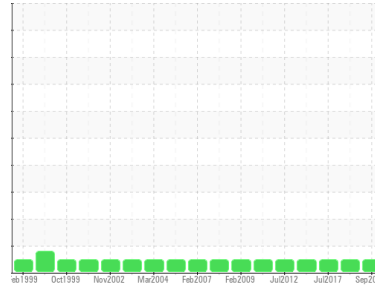




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**PH814.080.01 PORT PTO (S/N 88256)**

Component  
**Port Gearbox**

Fluid  
**PETRO CANADA ULTIMA EP 68 (40 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.

### Contaminants

There is no indication of any contamination in the oil.

### Oil Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>WC0785237</b>   | WC0343486   | WC0266349   |
| Sample Date   | Client Info |             | <b>17 Sep 2023</b> | 05 Aug 2019 | 17 Jul 2017 |
| Machine Age   | hrs         | Client Info | <b>38442</b>       | 31394       | 28476       |
| Oil Age       | hrs         | Client Info | <b>0</b>           | 1542        | 0           |
| Oil Changed   | Client Info |             | <b>Not Changed</b> | Changed     | N/A         |
| Sample Status |             |             | <b>NORMAL</b>      | NORMAL      | NORMAL      |

## WEAR METALS

|           | method      | limit/base         | current      | history1 | history2 |
|-----------|-------------|--------------------|--------------|----------|----------|
| PQ        | ASTM D8184* |                    | <b>0</b>     | ---      | ---      |
| Iron      | ppm         | ASTM D5185(m) >150 | <b>&lt;1</b> | 0        | <1       |
| Chromium  | ppm         | ASTM D5185(m) >10  | <b>0</b>     | 0        | 0        |
| Nickel    | ppm         | ASTM D5185(m) >10  | <b>0</b>     | 0        | 0        |
| Titanium  | ppm         | ASTM D5185(m)      | <b>0</b>     | 0        | 0        |
| Silver    | ppm         | ASTM D5185(m)      | <b>&lt;1</b> | <1       | 0        |
| Aluminum  | ppm         | ASTM D5185(m) >5   | <b>&lt;1</b> | 0        | 0        |
| Lead      | ppm         | ASTM D5185(m) >65  | <b>2</b>     | <1       | 1        |
| Copper    | ppm         | ASTM D5185(m) >80  | <b>3</b>     | <1       | 1        |
| Tin       | ppm         | ASTM D5185(m) >8   | <b>0</b>     | 0        | 0        |
| Antimony  | ppm         | ASTM D5185(m) >5   | <b>0</b>     | <1       | 0        |
| Vanadium  | ppm         | ASTM D5185(m)      | <b>0</b>     | 0        | 0        |
| Beryllium | ppm         | ASTM D5185(m)      | <b>0</b>     | 0        | 0        |
| Cadmium   | ppm         | ASTM D5185(m)      | <b>0</b>     | 0        | 0        |

## ADDITIVES

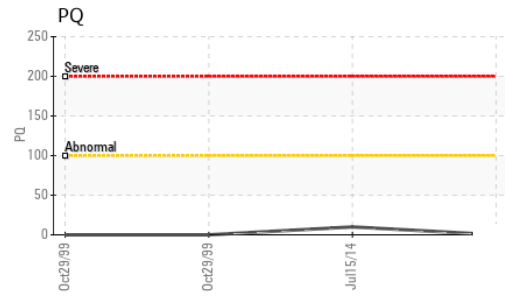
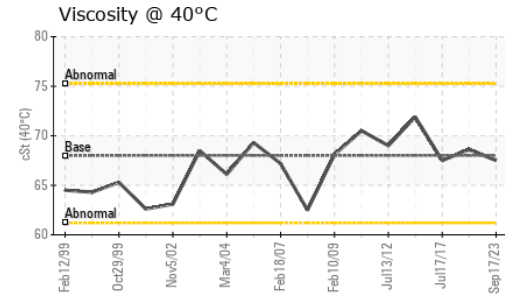
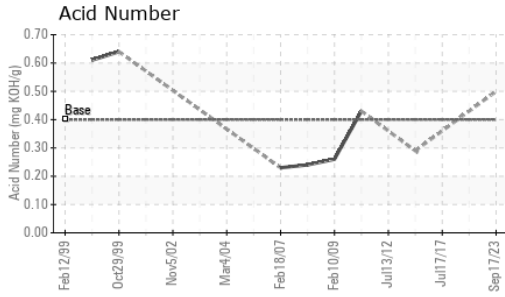
|            | method | limit/base         | current      | history1 | history2 |
|------------|--------|--------------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185(m) 69   | <b>64</b>    | 64       | 72       |
| Barium     | ppm    | ASTM D5185(m)      | <b>&lt;1</b> | <1       | 0        |
| Molybdenum | ppm    | ASTM D5185(m) 0    | <b>0</b>     | 0        | 0        |
| Manganese  | ppm    | ASTM D5185(m)      | <b>0</b>     | 0        | 0        |
| Magnesium  | ppm    | ASTM D5185(m) 0    | <b>&lt;1</b> | <1       | 0        |
| Calcium    | ppm    | ASTM D5185(m) 0    | <b>2</b>     | <1       | <1       |
| Phosphorus | ppm    | ASTM D5185(m) 246  | <b>284</b>   | 252      | 285      |
| Zinc       | ppm    | ASTM D5185(m)      | <b>8</b>     | <1       | 2        |
| Sulfur     | ppm    | ASTM D5185(m) 3670 | <b>4561</b>  | 4253     | 4731     |
| Lithium    | ppm    | ASTM D5185(m)      | <b>&lt;1</b> | <1       | <1       |

## CONTAMINANTS

|           | method | limit/base        | current      | history1 | history2 |
|-----------|--------|-------------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185(m) >20 | <b>&lt;1</b> | 5        | 2        |
| Sodium    | ppm    | ASTM D5185(m)     | <b>1</b>     | 0        | <1       |
| Potassium | ppm    | ASTM D5185(m) >20 | <b>0</b>     | <1       | <1       |

## FLUID DEGRADATION

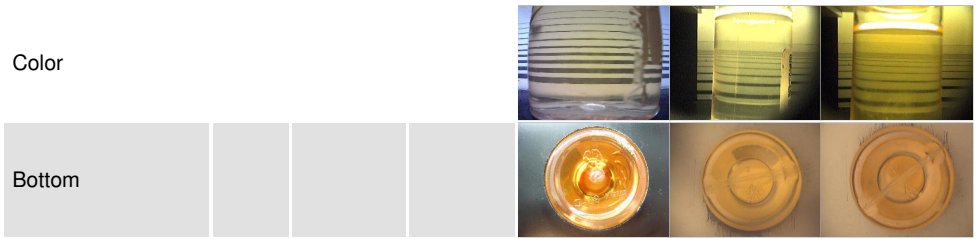
|                  | method   | limit/base     | current     | history1 | history2 |
|------------------|----------|----------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* 0.4 | <b>0.50</b> | ---      | ---      |



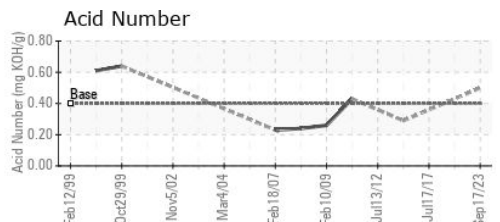
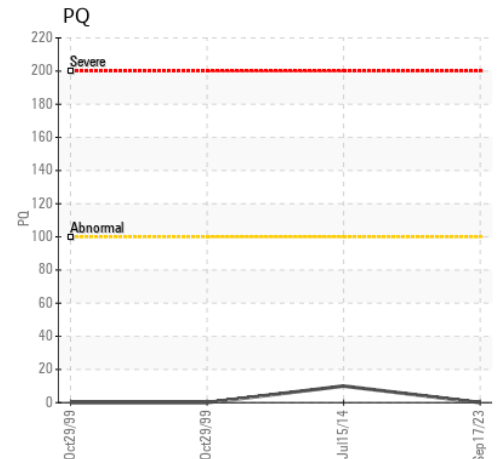
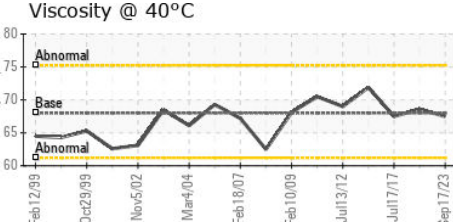
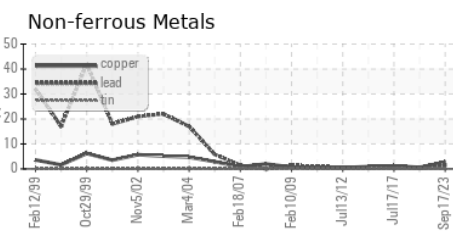
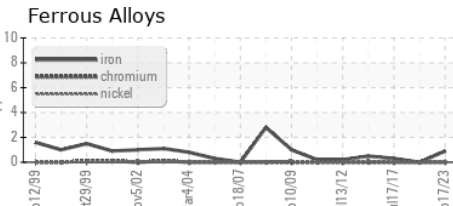
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | Visual*    | NONE    | VLITE    | NONE     |
| Yellow Metal     | scalar | Visual*    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | Visual*    | NONE    | NONE     | NONE     |
| Silt             | scalar | Visual*    | NONE    | NONE     | NONE     |
| Debris           | scalar | Visual*    | NONE    | VLITE    | NONE     |
| Sand/Dirt        | scalar | Visual*    | NONE    | NONE     | NONE     |
| Appearance       | scalar | Visual*    | NORML   | NORML    | NORML    |
| Odor             | scalar | Visual*    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | Visual*    | >0.2    | NEG      | NEG      |
| Free Water       | scalar | Visual*    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base    | current | history1 | history2 |
|------------------|--------|---------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D7279(m) | 68.0    | 67.5     | 68.6     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0785237 **Received** : 06 Oct 2023  
**Lab Number** : 02587812 **Diagnosed** : 11 Oct 2023  
**Unique Number** : 5656878 **Diagnostician** : Kevin Marson  
**Test Package** : MAR 3 ( Additional Tests: TAN Man )

**CANSHIP UGLAND LTD.**  
 PLACENTIA HOPE, P.O. BOX 8274, STN. A  
 ST. JOHN'S, NL  
 CA A1B 3N4  
 Contact: Brian Bishop  
 bbishop@canship.com  
 T: (709)782-7341  
 F: (709)782-0225

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

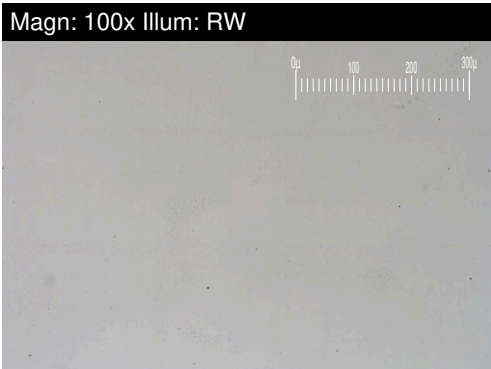
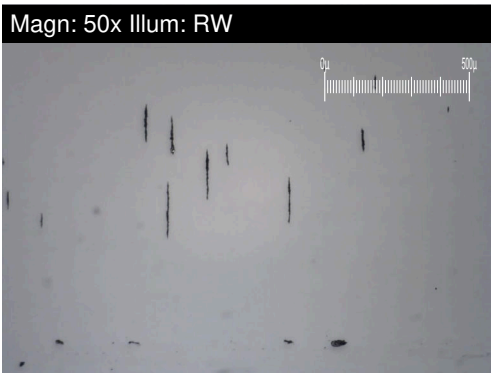
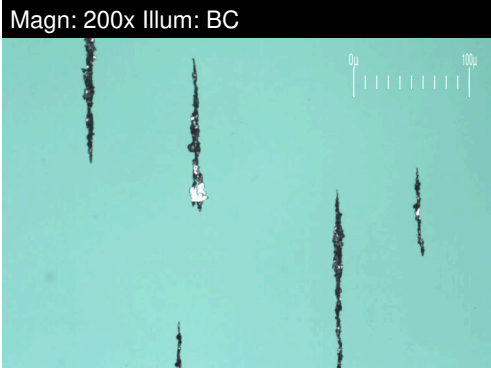


# FERROGRAPHY REPORT

Machine Id  
**PH814.080.01 PORT PTO (S/N 88256)**

Component  
**Port Gearbox**

Fluid  
**PETRO CANADA ULTIMA EP 68 (40 LTR)**

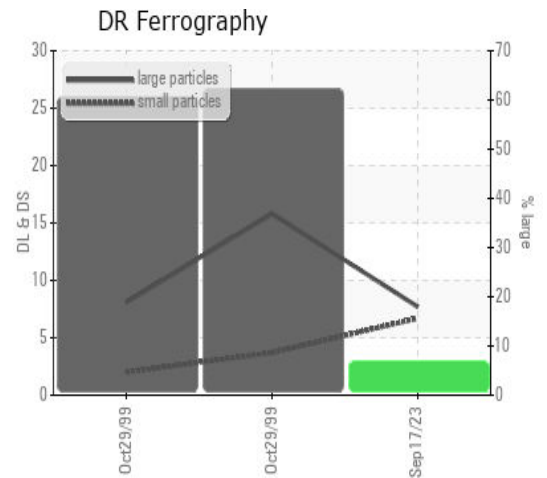


| DR-FERROGRAPHY             |   | method   | limit/base | current     | history1 | history2 |
|----------------------------|---|----------|------------|-------------|----------|----------|
| Large Particles            |   | DR-Ferr* |            | <b>7.7</b>  | ---      | ---      |
| Small Particles            |   | DR-Ferr* |            | <b>6.7</b>  | ---      | ---      |
| Total Particles            |   | DR-Ferr* | >---       | <b>14.4</b> | ---      | ---      |
| Large Particles Percentage | % | DR-Ferr* |            | <b>6.9</b>  | ---      | ---      |
| Severity Index             |   | DR-Ferr* |            | <b>8</b>    | ---      | ---      |

| FERROGRAPHY           |            | method      | limit/base | current  | history1 | history2 |
|-----------------------|------------|-------------|------------|----------|----------|----------|
| Ferrous Rubbing       | Scale 0-10 | ASTM D7684* |            | <b>2</b> |          |          |
| Ferrous Sliding       | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Ferrous Cutting       | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Ferrous Rolling       | Scale 0-10 | ASTM D7684* |            | <b>1</b> |          |          |
| Ferrous Break-in      | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Ferrous Spheres       | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Ferrous Black Oxides  | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Ferrous Red Oxides    | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Ferrous Corrosive     | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Ferrous Other         | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Nonferrous Rubbing    | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Nonferrous Sliding    | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Nonferrous Cutting    | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Nonferrous Rolling    | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Nonferrous Other      | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Carbonaceous Material | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Lubricant Degradation | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Sand/Dirt             | Scale 0-10 | ASTM D7684* |            | <b>1</b> |          |          |
| Fibres                | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Spheres               | Scale 0-10 | ASTM D7684* |            |          |          |          |
| Other                 | Scale 0-10 | ASTM D7684* |            | <b>1</b> |          |          |

### WEAR

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.



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