



# OIL ANALYSIS REPORT

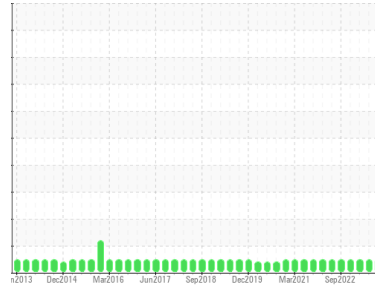
Sample Rating Trend

**NORMAL**



Area  
**3 Calender Line**  
Machine Id  
**42-0384 Banbury**

Component  
**Gearbox**  
Fluid  
**SUNOCO SUNE320 (51 GAL)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0782347</b>	WC0744123	WC0744119
Sample Date	Client Info		<b>04 Oct 2023</b>	06 Jul 2023	31 Mar 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>200	<b>20</b>	19	19
Chromium	ppm	ASTM D5185(m)	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185(m)	>100	<b>3</b>	2	2
Copper	ppm	ASTM D5185(m)	>200	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m)	>25	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)	>5	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		<b>17</b>	18	21
Barium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185(m)		<b>&lt;1</b>	1	<1
Calcium	ppm	ASTM D5185(m)		<b>38</b>	37	32
Phosphorus	ppm	ASTM D5185(m)		<b>318</b>	341	349
Zinc	ppm	ASTM D5185(m)		<b>3</b>	4	2
Sulfur	ppm	ASTM D5185(m)		<b>16359</b>	16276	16954
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

## CONTAMINANTS

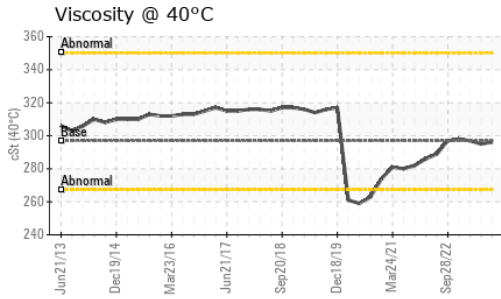
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>50	<b>2</b>	2	2
Sodium	ppm	ASTM D5185(m)		<b>1</b>	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	<1

## VISUAL

	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG



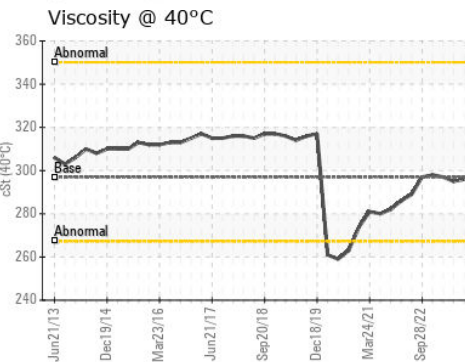
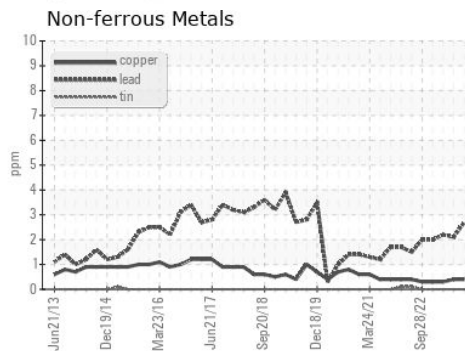
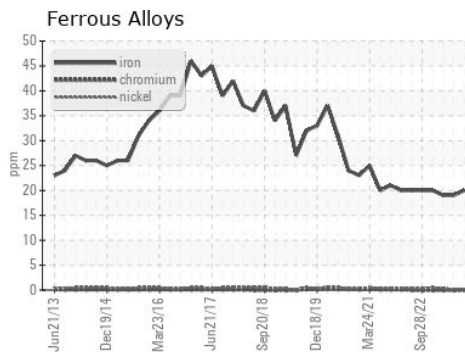
# OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	297	<b>296</b>	295	297

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **CANADIAN GENERAL TOWER LTD.**  
**Sample No.** : WC0782347 **Received** : 06 Oct 2023 52 MIDDLETON STREET, P.O. BOX 160  
**Lab Number** : **02587828** **Diagnosed** : 06 Oct 2023 CAMBRIDGE, ON  
**Unique Number** : 5656894 **Diagnostician** : Wes Davis CA N1S 2R4  
**Test Package** : IND 1

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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