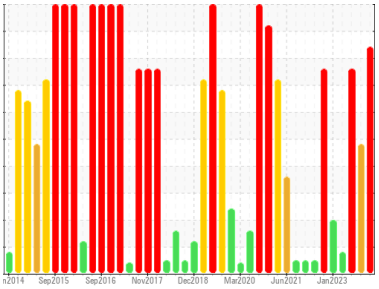
PROBLEM SUMMARY

Sample Rating Trend

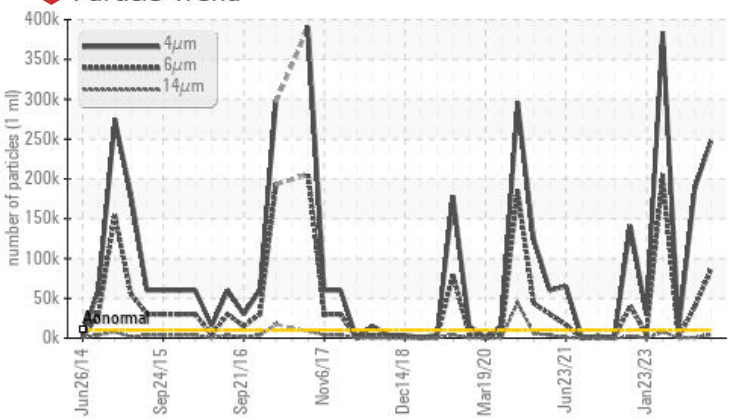


ISO

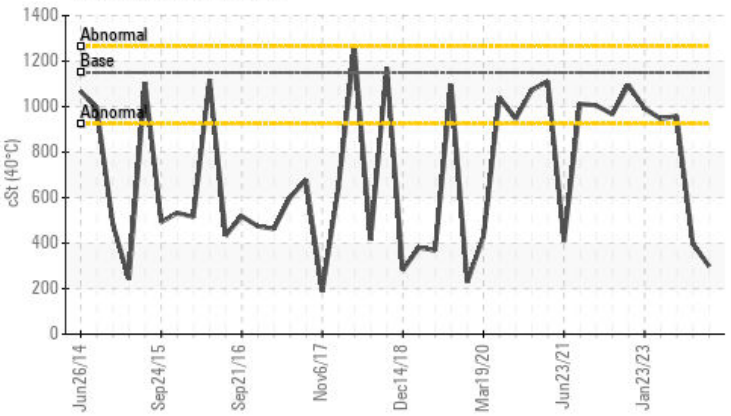
Area
4 Calender Line
Machine Id
38-0062 Dropmill
Component
Bearing
Fluid
DOW CHEMICAL UCON CALENDAR OIL 51 (50 GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



Viscosity @ 40°C



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	SEVERE
Particles >4µm		ASTM D7647	>10000	**247256**	188907	384504
Particles >6µm		ASTM D7647	>2500	**86047**	39992	202789
Particles >14µm		ASTM D7647	>160	**4503**	910	7652
Particles >21µm		ASTM D7647	>40	**870**	143	1051
Particles >38µm		ASTM D7647	>10	**36**	3	13
Oil Cleanliness		ISO 4406 (c)	>20/18/14	**25/24/19**	25/22/17	26/25/20
Visc @ 40°C	cSt	ASTM D7279(m)	1150	**299**	397	959

Customer Id: CAN52CAM
Sample No.: WC0808269
Lab Number: 02587834
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

06 Jul 2023 Diag: Kevin Marson

ISO

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. Viscosity of sample indicates oil is within ISO 460 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

29 Mar 2023 Diag: Kevin Marson

ISO

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

29 Mar 2023 Diag: Kevin Marson

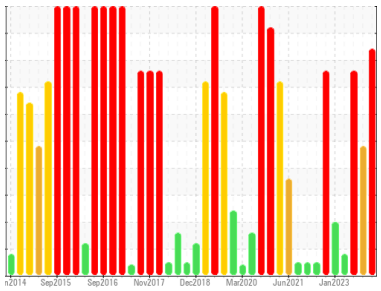
ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
4 Calender Line
Machine Id
38-0062 Dropmill
Component
Bearing
Fluid
DOW CHEMICAL UCON CALENDAR OIL 51 (50 GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 320 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0808269**	WC0808291	WC0782369
Sample Date		Client Info		**03 Oct 2023**	06 Jul 2023	29 Mar 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**1**	<1	0
Chromium	ppm	ASTM D5185(m)	>20	**0**	<1	0
Nickel	ppm	ASTM D5185(m)	>20	**0**	0	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**<1**	0	0
Aluminum	ppm	ASTM D5185(m)	>20	**0**	0	0
Lead	ppm	ASTM D5185(m)	>20	**0**	0	0
Copper	ppm	ASTM D5185(m)	>20	**6**	1	0
Tin	ppm	ASTM D5185(m)	>20	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**1**	0	<1
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**0**	0	<1
Barium	ppm	ASTM D5185(m)		**<1**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	1	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**0**	1	0
Calcium	ppm	ASTM D5185(m)		**<1**	<1	0
Phosphorus	ppm	ASTM D5185(m)		**0**	0	0
Zinc	ppm	ASTM D5185(m)		**0**	0	<1
Sulfur	ppm	ASTM D5185(m)		**461**	0	0
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

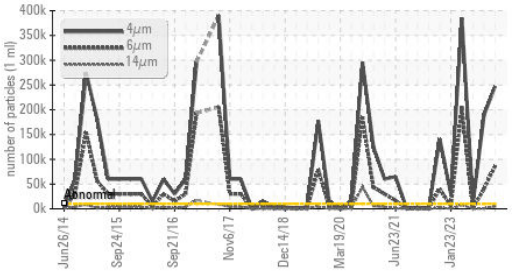
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**<1**	0	0
Sodium	ppm	ASTM D5185(m)		**4**	0	3
Potassium	ppm	ASTM D5185(m)	>20	**2**	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**247256**	188907	384504
Particles >6µm		ASTM D7647	>2500	**86047**	39992	202789
Particles >14µm		ASTM D7647	>160	**4503**	910	7652
Particles >21µm		ASTM D7647	>40	**870**	143	1051
Particles >38µm		ASTM D7647	>10	**36**	3	13
Particles >71µm		ASTM D7647	>3	**4**	0	3
Oil Cleanliness		ISO 4406 (c)	>20/18/14	**25/24/19**	25/22/17	26/25/20

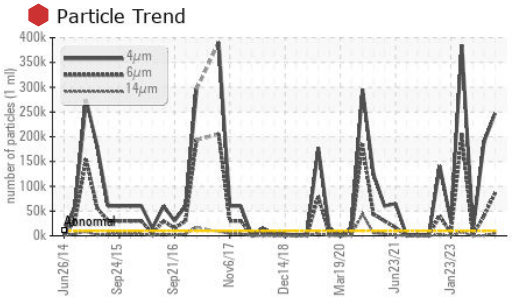
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**6.26**	4.73	2.95

OIL ANALYSIS REPORT

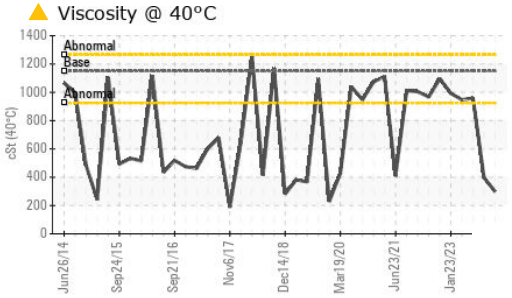
Particle Trend



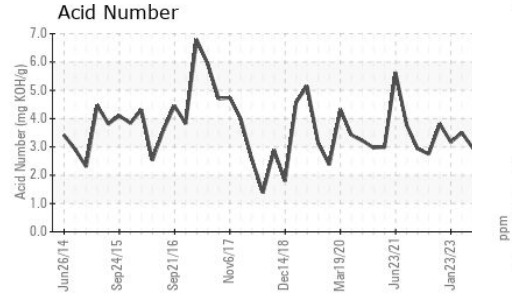
Particle Trend



Viscosity @ 40°C

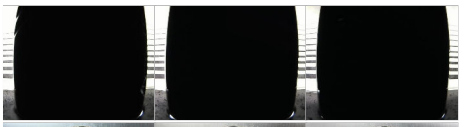


Acid Number



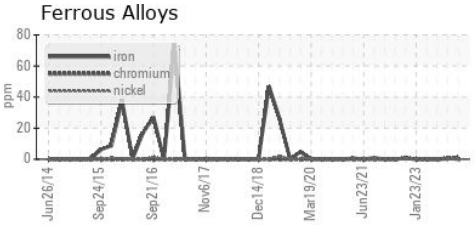
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	VLITE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>2	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	1150	▲ **299**	▲ 397	959

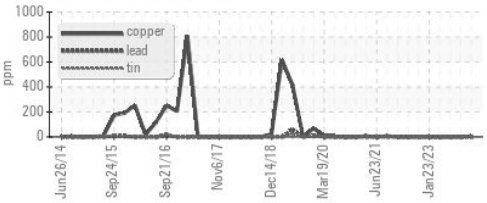
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

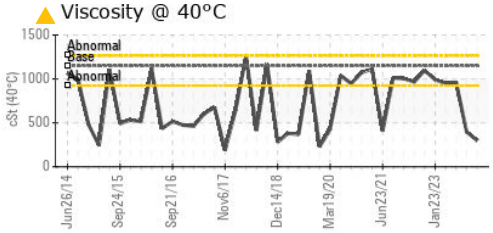
Ferrous Alloys



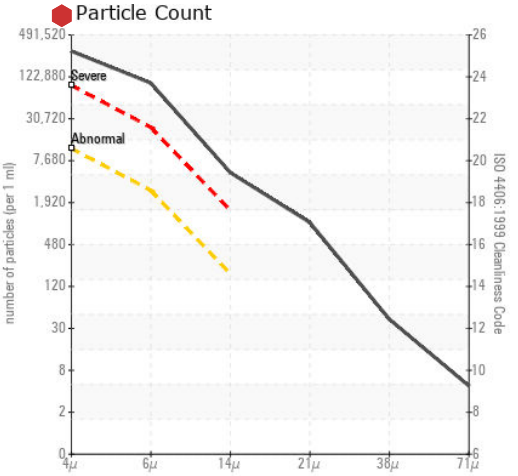
Non-ferrous Metals



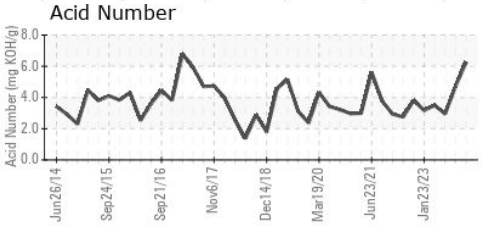
Viscosity @ 40°C



Particle Count



Acid Number



CALA Testing Accreditation No. 1005078
ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **CANADIAN GENERAL TOWER LTD.**
Sample No. : WC0808269 **Received** : 06 Oct 2023 52 MIDDLETON STREET, P.O. BOX 160
Lab Number : 02587834 **Diagnosed** : 11 Oct 2023 CAMBRIDGE, ON
Unique Number : 5656900 **Diagnostician** : Kevin Marson CA N1S 2R4
Test Package : IND 2 (Additional Tests: PrtCount, TAN Man) Contact: Bob Abell

To discuss this sample report, contact Customer Service at 1-800-268-2131. bob.abell@cgtower.com
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (519)623-1630
Validity of results and interpretation are based on the sample and information as supplied. F: (519)623-7018