



# OIL ANALYSIS REPORT

Sample Rating Trend

**WEAR**



Area  
**[150216]**  
 Machine Id  
**20347089**  
 Component  
**Transmission**  
 Fluid  
**SAE 30W (--- GAL)**



## DIAGNOSIS

### Recommendation

The fluid change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

### Wear

Copper ppm levels are abnormal. Clutch disc wear or oil cooler leaching indicated.

### Contamination

There is no indication of any contamination in the fluid.

### Fluid Condition

The fluid is no longer serviceable as a result of the abnormal and/or severe wear.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>CU0021212</b>	---	---
Sample Date	Client Info	<b>02 Oct 2023</b>	---	---
Machine Age	hrs Client Info	<b>0</b>	---	---
Oil Age	hrs Client Info	<b>0</b>	---	---
Oil Changed	Client Info	<b>Changed</b>	---	---
Sample Status		<b>ABNORMAL</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185(m)	>200	<b>15</b>	---	---
Chromium ppm ASTM D5185(m)	>10	<b>0</b>	---	---
Nickel ppm ASTM D5185(m)		<b>&lt;1</b>	---	---
Titanium ppm ASTM D5185(m)		<b>0</b>	---	---
Silver ppm ASTM D5185(m)		<b>&lt;1</b>	---	---
Aluminum ppm ASTM D5185(m)	>50	<b>4</b>	---	---
Lead ppm ASTM D5185(m)	>50	<b>11</b>	---	---
Copper ppm ASTM D5185(m)	>200	<b>▲ 299</b>	---	---
Tin ppm ASTM D5185(m)	>10	<b>2</b>	---	---
Antimony ppm ASTM D5185(m)		<b>0</b>	---	---
Vanadium ppm ASTM D5185(m)		<b>0</b>	---	---
Beryllium ppm ASTM D5185(m)		<b>0</b>	---	---
Cadmium ppm ASTM D5185(m)		<b>0</b>	---	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185(m)		<b>18</b>	---	---
Barium ppm ASTM D5185(m)		<b>2</b>	---	---
Molybdenum ppm ASTM D5185(m)		<b>2</b>	---	---
Manganese ppm ASTM D5185(m)		<b>0</b>	---	---
Magnesium ppm ASTM D5185(m)		<b>1195</b>	---	---
Calcium ppm ASTM D5185(m)		<b>404</b>	---	---
Phosphorus ppm ASTM D5185(m)		<b>1059</b>	---	---
Zinc ppm ASTM D5185(m)		<b>1192</b>	---	---
Sulfur ppm ASTM D5185(m)		<b>4597</b>	---	---
Lithium ppm ASTM D5185(m)		<b>1</b>	---	---

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185(m)	>50	<b>6</b>	---	---
Sodium ppm ASTM D5185(m)		<b>50</b>	---	---
Potassium ppm ASTM D5185(m)	>20	<b>4</b>	---	---

## INFRA-RED

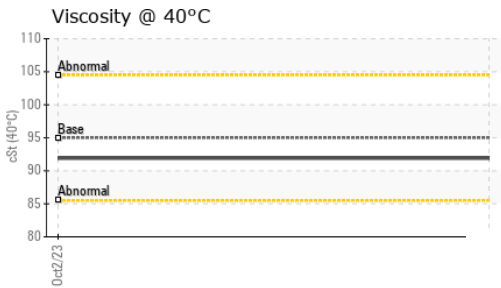
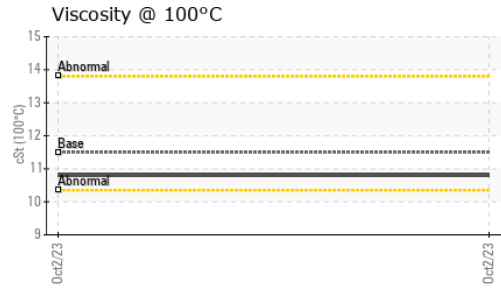
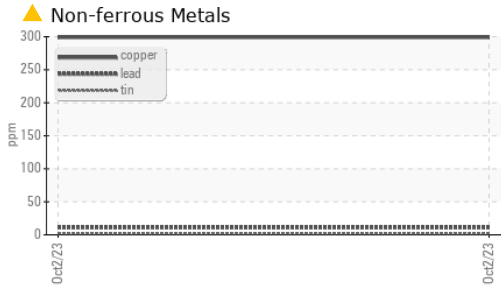
method	limit/base	current	history1	history2
Soot % ASTM D7844*		<b>0</b>	---	---
Nitration Abs/cm ASTM D7624*		<b>3.8</b>	---	---
Sulfation Abs/.1mm ASTM D7415*		<b>13.5</b>	---	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Oxidation Abs/.1mm ASTM D7414*		<b>5.5</b>	---	---



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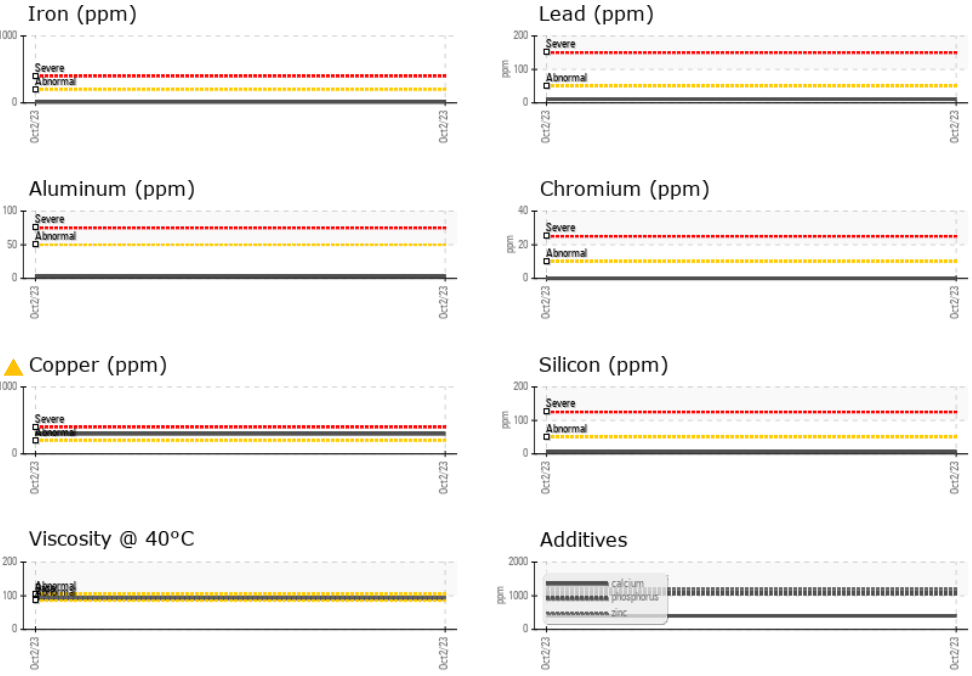
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	VLITE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.1	NEG	---
Free Water	scalar	Visual*		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	95.0	91.9	---
Visc @ 100°C	cSt	ASTM D7279(m)	11.5	10.8	---
Viscosity Index (VI)	Scale	ASTM D2270*	109	101	---

### SAMPLE IMAGES

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

### GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION  
**Sample No.** : CU0021212      **Received** : 10 Oct 2023      7175 PACIFIC CIRCLE  
**Lab Number** : 02587926      **Diagnosed** : 11 Oct 2023      MISSISSAUGA, ON  
**Unique Number** : 5656992      **Diagnostician** : Kevin Marson      CA L5T 2A5  
**Test Package** : MOB 1 ( Additional Tests: FT-IR, KV100, VI )      Contact: Elisia Johnson

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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