

## **OIL ANALYSIS REPORT**

Sample Rating Trend

GLYCOL



Machine Id NEW FLYER 1212 Component

Diesel Engine

SAFETY-KLEEN PERFORMANCE PLUS XHD-7 15W40 (--- GAL

CE PLUS XHD-7 15W40 ( GAL)		v2016 Ju2017 Fei2020 Sep2020 May2021 Nev2022 App2023				
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0849898	WC0830272	WC0811624
Sample Date		Client Info		03 Oct 2023	17 Aug 2023	04 Jul 2023
Machine Age	kms	Client Info		829110	818244	810072
Oil Age	kms	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>75	22	16	22
Chromium	ppm	ASTM D5185(m)	>5	1	<1	1
Nickel	ppm	ASTM D5185(m)	>4	0	0	0
Titanium	ppm	ASTM D5185(m)	>2	0	0	0
Silver	ppm	ASTM D5185(m)	>2	<1	0	0
Aluminum	ppm	ASTM D5185(m)		2	1	1
Lead	ppm	ASTM D5185(m)	>25	6	5	11
Copper	ppm	ASTM D5185(m)		4	2	2
Tin	ppm	ASTM D5185(m)	>4	0	0	<1
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		7	4	4
Barium	ppm	ASTM D5185(m)		<1	0	0
Molybdenum	ppm	ASTM D5185(m)		135	100	86
Manganese	ppm	ASTM D5185(m)		0	<1	<1
Magnesium	ppm	ASTM D5185(m)		910	937	932
Calcium	ppm	ASTM D5185(m)		993	1001	1039
Phosphorus	ppm	ASTM D5185(m)		957	1057	1068
Zinc	ppm	ASTM D5185(m)		1083	1122	1143
Sulfur	ppm	ASTM D5185(m)		2561	2520	2522
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	15	10	9
Sodium	ppm	ASTM D5185(m)		<u>▲</u> 682	<b>3</b> 90	▲ 292
Potassium	ppm	ASTM D5185(m)	>20	<b>▲</b> 455	<u>▲</u> 267	<b>▲</b> 204
Fuel	%	ASTM D7593*	>3.0	<u>▲</u> 2.4	<1.0	<1.0
Glycol	%	ASTM D7922*		0.0	0.0	0.0
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>6	0.9	0.7	0.8
Nitration	Abs/cm	ASTM D7624*	>20	10.9	10.1	10.6
Sulfation	Abs/.1mm	ASTM D7415*	>30	24.7	24.2	24.7

limit/base

current

20.1

method

Abs/.1mm ASTM D7414\* >25

### DIAGNOSIS

### Recommendation

Check for low coolant level. No corrective action is recommended at this time. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

#### Wear

All component wear rates are normal.

#### Contamination

Light fuel dilution occurring. Water treatment chemicals present, indicating slow coolant leak. Test for glycol is negative. No other contaminants were detected in the oil.

#### Fluid Condition

The condition of the oil is acceptable for the time in service (see recommendation).

**FLUID DEGRADATION** 

Oxidation

history1

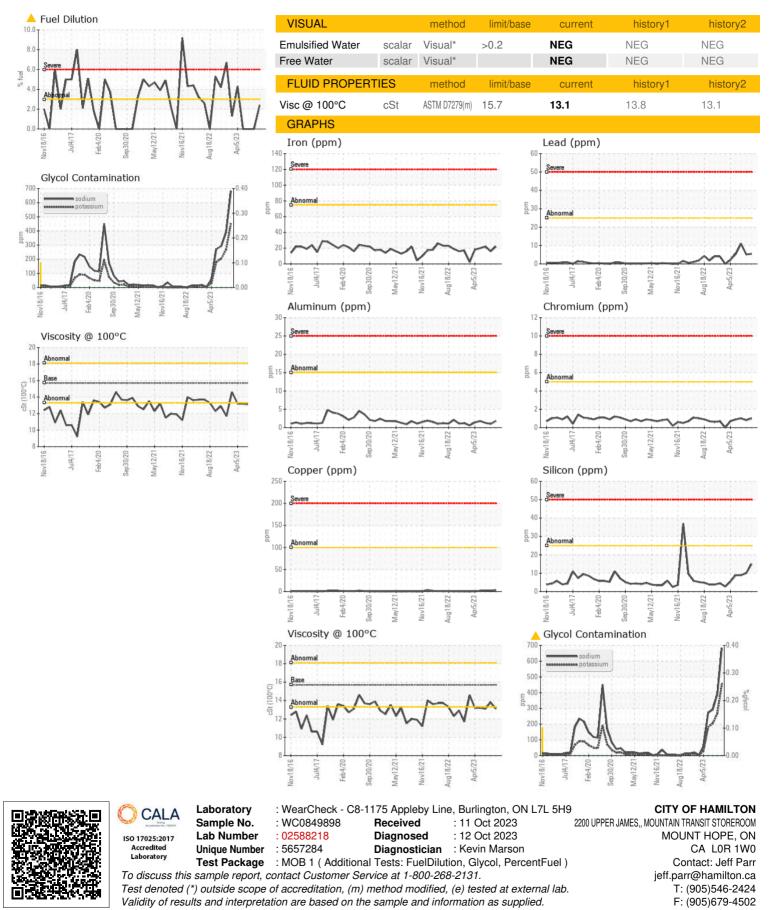
19.2

history2

21.6



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