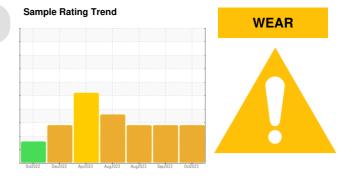


## **PROBLEM SUMMARY**

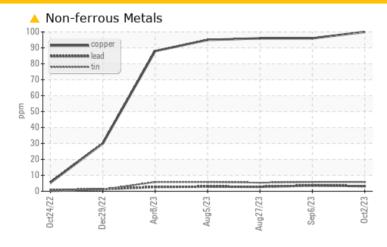
Steering Gears **Steering Gear Port** 

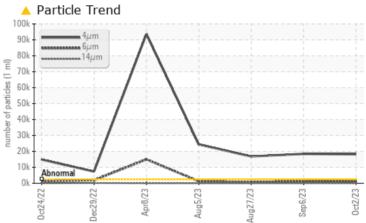
**Rear Left Steering** 

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)



## **COMPONENT CONDITION SUMMARY**





## RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL	
Copper	ppm	ASTM D5185(m)	>50	<u> 100</u>	<b>4</b> 96	<b>4</b> 96	
Tin	ppm	ASTM D5185(m)	>5	<u> </u>	<u>6</u>	<u> 5</u>	
Particles >4µm		ASTM D7647	>2500	<b>18198</b>	<u>18453</u>	<u>▲</u> 16833	
Particles >6µm		ASTM D7647	>640	<u> </u>	<u> </u>	<u></u> 682	
Oil Cleanliness		ISO 4406 (c)	>18/16/13	<u> </u>	<u>\</u> 21/17/12	<u>^</u> 21/17/11	

Customer Id: VMASSEY **Sample No.:** WC0848593 Lab Number: 02588281 Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

## **RECOMMENDED ACTIONS**

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Resample			?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS

#### 06 Sep 2023 Diag: Kevin Marson

WEAR



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Copper and tin ppm levels are abnormal. There is a moderate amount of silt (particulates < 14 microns in size) present in the fluid. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.



## 27 Aug 2023 Diag: Kevin Marson

WEAR



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Copper and tin ppm levels are abnormal. There is a moderate amount of silt (particulates < 14 microns in size) present in the fluid. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.



## 05 Aug 2023 Diag: Kevin Marson

WEAR



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation. Copper and tin ppm levels are abnormal. There is a high amount of silt (particulates < 14 microns in size) present in the fluid. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.





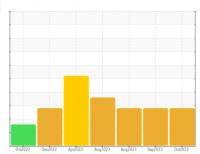
## **OIL ANALYSIS REPORT**

# Sample Rating Trend

# Steering Gears **Steering Gear Port**

**Rear Left Steering** 

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)





## **DIAGNOSIS**

## Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Copper and tin ppm levels are abnormal.

## Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the fluid.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.

DRAULIC OIL (-	GAL)	0ct2022	Dec2022 Apr2023	Aug2023 Aug2023 Sep2023	Oct2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0848593	WC0810846	WC0810845
Sample Date		Client Info		02 Oct 2023	06 Sep 2023	27 Aug 2023
Machine Age	hrs	Client Info		59328	59242	59188
Oil Age	hrs	Client Info		59242	0	0
Oil Changed		Client Info		Filtered	Not Changd	Not Changd
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185(m)	>50	2	2	2
Chromium	ppm	ASTM D5185(m)	>15	0	0	0
Nickel	ppm	ASTM D5185(m)	>5	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>5	0	<1	<1
_ead	ppm	ASTM D5185(m)	>10	3	4	3
Copper	ppm	ASTM D5185(m)	>50	<b>100</b>	<b>4</b> 96	<b>4</b> 96
Tin	ppm	ASTM D5185(m)	>5	<u>^</u> 6	<u>^</u> 6	<u> 5</u>
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES	1-1-	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	0
Barium	ppm	ASTM D5185(m)		<1	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	0	<1	1	1
Calcium	ppm	ASTM D5185(m)	100	96	100	97
Phosphorus	ppm	ASTM D5185(m)	670	660	705	699
Zinc	ppm	ASTM D5185(m)	850	866	860	846
Sulfur	ppm	ASTM D5185(m)	1600	1574	1581	1606
_ithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	8	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1	<1	2
Sodium	ppm	ASTM D5185(m)		<1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	0	0	<1
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	<u> </u>	<u>▲</u> 18453	<u>▲</u> 16833
Particles >6µm		ASTM D7647	>640	<u> </u>	<u>▲</u> 1269	<u></u> ▲ 682
Particles >14µm		ASTM D7647	>80	9	34	16
Particles >21µm		ASTM D7647	>20	2	10	4
Particles >38µm		ASTM D7647	>4	0	1	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	<u> </u>	<u>\</u> 21/17/12	<u>^</u> 21/17/11
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
A = ! = ! A		4 OTM DOT #	0.00	0.05	0.74	0.00

mg KOH/g ASTM D974\* 0.60

Acid Number (AN)

0.65

0.69



## **OIL ANALYSIS REPORT**

