

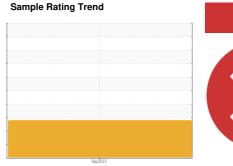
OIL ANALYSIS REPORT



CATERPILLAR R1600 SCP219

Component **Diesel Engine**

DIESEL ENGINE OIL S





DIAGNOSIS

Recommendation

We advise that you check the fuel injection system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

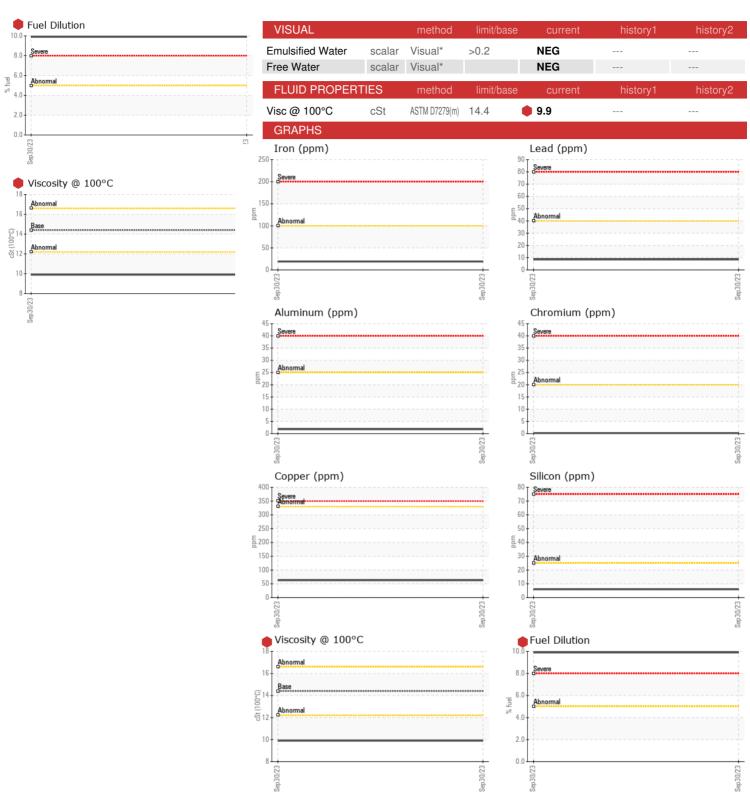
Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

AE 15W40 ((GAL)	_				
SAMPLE INFOR		method		Supi023	history	history?
	IVIATION		limit/base	current	history1	history2
Sample Number		Client Info		WC0840213		
Sample Date		Client Info		30 Sep 2023		
Machine Age	hrs	Client Info		1585		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				SEVERE		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Glycol		WC Method		NEG		
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185(m)	>100	19		
Chromium	ppm	ASTM D5185(m)	>20	<1		
Nickel	ppm	ASTM D5185(m)	>2	0		
Titanium	ppm	ASTM D5185(m)	>2	0		
Silver	ppm	ASTM D5185(m)	>2	<1		
Aluminum	ppm	ASTM D5185(m)	>25	2		
_ead	ppm	ASTM D5185(m)	>40	8		
Copper	ppm	ASTM D5185(m)	>330	63		
Fin	ppm	ASTM D5185(m)	>15	6		
Antimony		ASTM D5185(m)	>10	0		
/anadium	ppm	\ /		_		
	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	250	30		
Barium	ppm	ASTM D5185(m)	10	<1		
Molybdenum	ppm	ASTM D5185(m)	100	35		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	450	428		
Calcium	ppm	ASTM D5185(m)	3000	1550		
Phosphorus	ppm	ASTM D5185(m)	1150	668		
Zinc	ppm	ASTM D5185(m)	1350	798		
Sulfur	ppm	ASTM D5185(m)		1821		
_ithium	ppm	ASTM D5185(m)	1200	<1		
CONTAMINANT		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	6		
Sodium		ASTM D5185(III) ASTM D5185(m)	>158	3		
Sodium Potassium	ppm	. ,				
	ppm	ASTM D5185(m)	>20	<1		
Fuel	%	ASTM D7593*		9.9		
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0.1		
Vitration	Abs/cm	ASTM D7624*	>20	9.8		
Sulfation	Abs/.1mm	ASTM D7415*	>30	26.5		
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*	>25	29.4		



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CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number **Unique Number**

: WC0840213

: 02588593 : 5657659

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 12 Oct 2023 Diagnosed

: 13 Oct 2023 Diagnostician : Kevin Marson

Test Package: MOB 1 (Additional Tests: FuelDilution, PercentFuel)

Agnico Eagle Canada 1350 Government Rd. W, MACASSA COMPLEX Kirkland Lake, ON CA P2N 3J1

Contact: Tony Tees tony.tees@agnicoeagle.com T: (705)567-5208

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (705)567-5221