

OIL ANALYSIS REPORT

Goodyear - G04000 A2310044

Component **Hydraulic System** AW HYDRAULIC OIL ISO 68 (--- GAL)

Recommendation

This is a baseline read-out on the submitted sample.

Wear

Aluminum, copper and iron ppm levels are noted.

Contamination

Silicon ppm levels are notably high.

Fluid Condition

{not applicable}

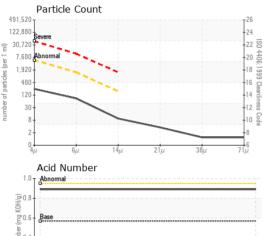
		-		0ct2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Batch #		Client Info		2023 09 0640		
Machine ID		Client Info		A2310044		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Final		
Sent to WC		Client Info		10/10/2023		
Sample Number		Client Info		E30000496		
Sample Date		Client Info		06 Oct 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>20	39		
Chromium	ppm	ASTM D5185(m)	>20	<1		
Nickel	ppm	ASTM D5185(m)	>20	2		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>20	6		
Lead	ppm	ASTM D5185(m)	>20	17		
Copper	ppm	ASTM D5185(m)	>20	121		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	nnm					
Barium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5	<1 <1		
Volybdenum		ASTM D5185(m) ASTM D5185(m)	5 5	<1 0		
Vanganese	ppm ppm	ASTM D5185(m)	5	0 <1		
Vagnesium	ppm	ASTM D5185(m)	25	8		
Calcium	ppm	ASTM D5185(m)	200	50		
Phosphorus	ppm	ASTM D5185(m)	300	658		
Zinc	ppm	ASTM D5185(m)	370	518		
Sulfur	ppm	ASTM D5185(m)	2500	2197		
Lithium	ppm	ASTM D5185(m)	2000	<1		
CONTAMINANTS		method	limit/base		history1	history2
				current	· · · · · ·	
Silicon	ppm	ASTM D5185(m)	>15	15		
Sodium	ppm	ASTM D5185(m)	00	2		
Potassium	ppm	ASTM D5185(m)	>20	0		
Water	%	ASTM D6304*	>0.05	0.001		
ppm Water	ppm	ASTM D6304*	>500	13.2		

Sample Rating Trend

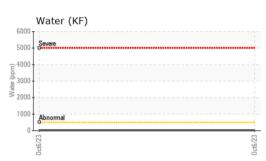
NORMAL

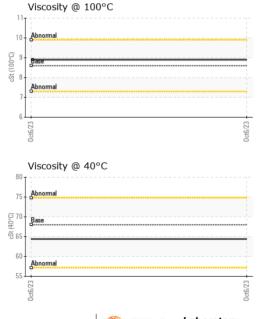


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	FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
F	Particles >4µm		ASTM D7647	>5000	210		
F	Particles >6µm		ASTM D7647	>1300	73		
F	Particles >14µm		ASTM D7647	>160	8		
F	Particles >21µm		ASTM D7647	>40	3		
F	Particles >38µm		ASTM D7647	>10	1		
	Particles >71µm		ASTM D7647		1		
C	Dil Cleanliness		ISO 4406 (c)	>19/17/14	15/13/10		
	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
A	cid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.89		
	VISUAL		method	limit/base	current	history1	history2
۷	Vhite Metal	scalar	Visual*	NONE	NONE		
γ	ellow Metal	scalar	Visual*	NONE	NONE		
F	Precipitate	scalar	Visual*	NONE	NONE		
S	Silt	scalar	Visual*	NONE	NONE		
C	Debris	scalar	Visual*	NONE	NONE		
S	Sand/Dirt	scalar	Visual*	NONE	NONE		
P	ppearance	scalar	Visual*	NORML	NORML		
	Ddor	scalar	Visual*	NORML	NORML		
	mulsified Water	scalar	Visual*	>0.05	NEG		
F	Free Water	scalar	Visual*		NEG		
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
١	/isc @ 40°C	cSt	ASTM D7279(m)	68	64.4		
١	/isc @ 100°C	cSt	ASTM D7279(m)	8.6	8.9		
١	/iscosity Index (VI)	Scale	ASTM D2270*	96	112		
	SAMPLE IMAGES	;	method	limit/base	current	history1	history2
C	Color					no image	no image
	Bottom					no image	no image

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Environmental 360 Solutions Ltd. Laboratory CALA Sample No. : E30000496 Received : 12 Oct 2023 640 Victoria Street Lab Number : 02588624 Diagnosed : 17 Oct 2023 Cobourg, ON ISO 17025:2017 Accredited Laboratory Unique Number : 5657690 Diagnostician : Tatiana Sorkina CA K9A 5H5 Test Package : IND 2 (Additional Tests: KF, KV100, PQ, TAN Man, VI) Contact: Aylwin Lee To discuss this sample report, contact Customer Service at 1-800-268-2131. aylwinlee@e360s.ca T: (905)372-2251 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied. F: (905)373-4950