

OIL ANALYSIS REPORT

Sample Rating Trend

VISUAL METAL

Machin EPIROC ST7 SCP-198 (S/N TMG17URE313) Component

Rear Left Planetary

SHELL SPIRAX HD 85W140 (6 LTR)

DIAGNOSIS

Recommendation

We advise that you check for visible metal particles in the oil. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

A Wear

Moderate concentration of visible metal present. Gear wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

		<u> </u>		Sep2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0835124		
Sample Date		Client Info		27 Sep 2023		
Machine Age	hrs	Client Info		1535		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>500	131		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>25	<1		
Lead	ppm	ASTM D5185(m)	>25	<1		
Copper	ppm	ASTM D5185(m)		2		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)	-	0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		223		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)		<1		
Calcium	ppm	ASTM D5185(m)		2		
Phosphorus	ppm	ASTM D5185(m)		2 941		
Zinc	ppm	ASTM D5185(m)		3		
Sulfur		ASTM D5185(m)		J 19078		
Lithium	ppm	ASTM D5185(m)		<1		
	ppm					
		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>75	4		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	0		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE			
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
•		\/:evel*	NONE	NONE		
•	scalar	Visual*				
Silt	scalar scalar	Visual*	NONE	NONE		
Silt Debris						
Silt Debris Sand/Dirt	scalar	Visual*	NONE	NONE		
Silt Debris Sand/Dirt Appearance	scalar scalar	Visual* Visual*	NONE NONE	NONE NONE		
Silt Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar	Visual* Visual* Visual*	NONE NORML	NONE NONE NORML		

Report Id: KIR370KIR [WCAMIS] 02588725 (Generated: 11/08/2023 08:40:20) Rev: 1



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method

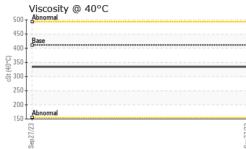
limit/base

current

historv1

historv2

FLUID PROPERTIES



	FLUID PROPER	HL0	method	limit/base	current	history1	history2
Vis	sc @ 40°C	cSt	ASTM D7279(m)	411	334		
S	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
	blor					no image	no image
Sep27/23							
Во	ottom					no image	no image
Prt	tFilter					no image	no image
				ja P			
	GRAPHS iron (ppm)				Lead (ppm)		
²⁰⁰⁰	Severe			120			
1500 - 6 톮 1000 -				80 គ្មី 60)+		
	Abnormal			40	Abnormal		
	3			20]] _		
Sen27/23	7/17 dae			Sep27/23	Sep27/23		
	Aluminum (ppm) Severe			30	Chromium (pp	m)	
60 -				25	Severe		
톱 40 -	Abnormal			ā 15	Abnormal		
20	9			10			
Sen27/23	c7/17d			Sep 27/23	Sep27/23		
C	s Copper (ppm)			S	ø Silicon (ppm)		
200 150 - 6	Severe			250	Sminn		
E 100	Abnormal			ي 100]-		
50 -	P			50	0		
Sen277/23 0	C 7 1 7			Sep27/23	Sep 27/23		
	ý viscosity @ 40°C			Sep	े Additives		
500	Abnormal Base			800		2	
400 - 400 -				E 600	ananananan phosphorus	J	
	Abnormal			₩ 400 200			
) L		
100 100 2//23				Sep 27/23	Sep27/23		

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Validity of results and interpretation are based on the sample and information as supplied.

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