

PROBLEM SUMMARY

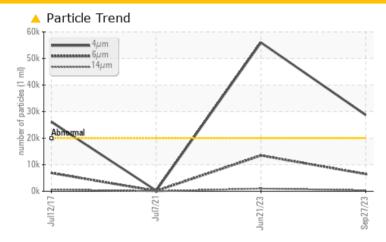
COR LONGSPILHOIST1TIL

Component Gearbox

SHELL OMALA S2 GX 68 (1 LTR)

Sample Rating Trend ISO

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS									
Sample Status			ATTENTION	ABNORMAL	ABNORMAL				
Particles >4μm	ASTM D7647	>20000	28720	<u></u> 55995	240				
Particles >6μm	ASTM D7647	>5000	6458	<u> </u>	120				
Oil Cleanliness	ISO 4406 (c)	>21/19/16	22/20/16	23/21/17	15/14/12				

Customer Id: ALGMIS Sample No.: WC0574202 Lab Number: 02588754 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

21 Jun 2023 Diag: Kevin Marson

ISO



The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



WATER



07 Jul 2021 Diag: Kevin Marson

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate concentration of water present in the oil. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



WATED



12 Jul 2017 Diag: Kevin Marson

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. There is a moderate concentration of water present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



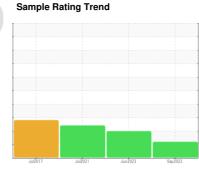


OIL ANALYSIS REPORT

COR LONGSPILHOIST1TIL

Gearbox

SHELL OMALA S2 GX 68 (1 LTR)





DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

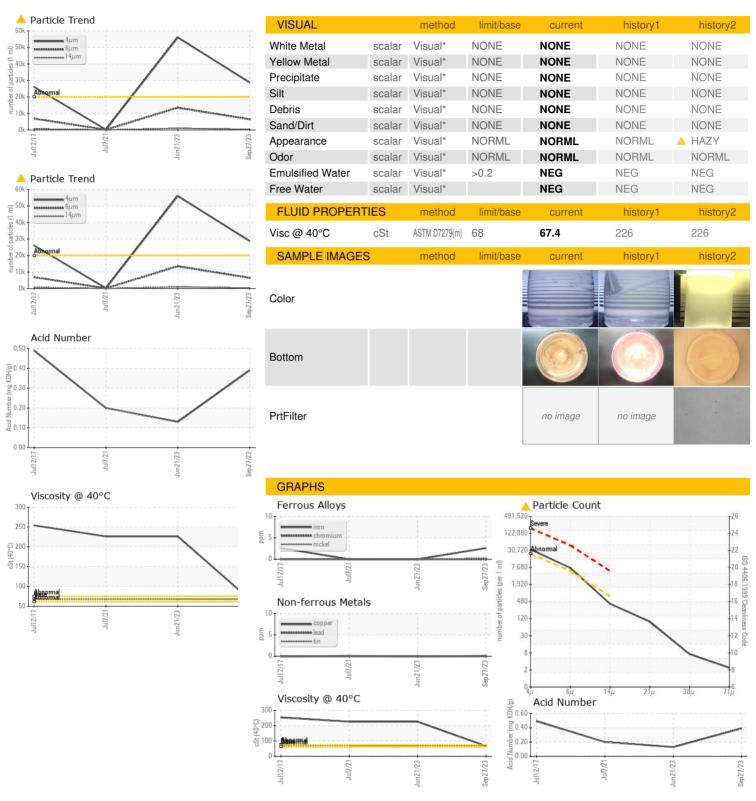
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0574202	WC0681461	WC0574223
Sample Date		Client Info		27 Sep 2023	21 Jun 2023	07 Jul 2021
Machine Age	mths	Client Info		311	308	284
Oil Age	mths	Client Info		3	36	44
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				ATTENTION	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	3	0	0
Chromium	ppm	ASTM D5185(m)	>15	0	0	0
Nickel	ppm	ASTM D5185(m)	>15	<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>25	0	0	0
Lead	ppm	ASTM D5185(m)	>100	0	0	0
Copper	ppm	ASTM D5185(m)	>200	<1	0	<1
Tin	ppm	ASTM D5185(m)	>25	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)	70	0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
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ADDITIVES		method	limit/base		history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		2	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		0	0	0
Calcium	ppm	ASTM D5185(m)		5	<1	0
Phosphorus	ppm	ASTM D5185(m)		274	<1	0
Zinc	ppm	ASTM D5185(m)		4	1	0
Sulfur	ppm	ASTM D5185(m)		7510	187	127
Lithium	ppm	ASTM D5185(m)		<1	<1	0
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	5	<1	0
Sodium	ppm	ASTM D5185(m)		<1	2	2
Potassium	ppm	ASTM D5185(m)	>20	0	0	0
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	28720	<u></u> 55995	240
Particles >6µm		ASTM D7647	>5000	6458	△ 13488	120
Particles >14µm		ASTM D7647	>640	353	<u> </u>	30
Particles >21µm		ASTM D7647	>160	83	▲ 360	3
Particles >38µm		ASTM D7647	>40	6	25	0
Particles >71µm		ASTM D7647	>10	2	1	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<u> 22/20/16</u>	<u>\$\text{23/21/17}\$</u>	15/14/12
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.39	0.13	0.20
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OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number **Unique Number**

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 ALGONQUIN POWER SYSTEMS INC. : WC0574202

: 02588754 : 5657820

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Received : 12 Oct 2023 Diagnosed Diagnostician

: 13 Oct 2023 : Wes Davis

Test Package : IND 2 (Additional Tests: PrtCount, TAN Man)

354 DAVIS ROAD OAKVILLE, ON CA L6J 2X1

Contact: Antonino Champ Fernando antonino Champ. fernando@algonquinpower.com

T: (905)465-7065

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: x: