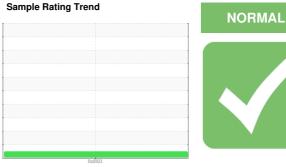


OIL ANALYSIS REPORT

Precision Stamping - P08500 A2310050

Component Gear Unit

GEAR OIL ISO 150 (--- GAL)



	NOS	
\sim	\sim	10

Recommendation

This is a baseline read-out on the submitted sample.

Wear

{not applicable}

Contamination

{not applicable}

Fluid Condition

{not applicable}

				Oct2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Batch #		Client Info		2023 09 0750		
Machine ID		Client Info		A2310050		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		10/10/2023		
Sample Number		Client Info		E30000498		
Sample Date		Client Info		10 Oct 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	22		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)		<1		
Lead	ppm	ASTM D5185(m)		2		
Copper	ppm	ASTM D5185(m)		3		
Tin	ppm	ASTM D5185(m)		0		
Antimony	ppm	ASTM D5185(m)	>5	0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	50	1		
Barium	ppm	ASTM D5185(m)	15	<1		
Molybdenum	ppm	ASTM D5185(m)	15	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	50	<1		
Calcium	ppm	ASTM D5185(m)	50	4		
Phosphorus	ppm	ASTM D5185(m)	350	200		
Zinc	ppm	ASTM D5185(m)	100	116		
Sulfur	ppm	ASTM D5185(m)	12500	2391		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		<1		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	<1		



OIL ANALYSIS REPORT

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	LIGHT		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image
GRAPHS						
Ferrous Alloys						
25iron						
20 - chromium						
15						
10-						
5						
23 +0			/23			
0ct10/23			0ct10/23			
Non-ferrous Meta	ls					
10 copper						
8 - second lead						
6+						
4						
2						
23			23			
Oct10/23)ct10/23			



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : E30000498 : 02588776

Unique Number : 5657842

Received Diagnosed

: 12 Oct 2023 : 17 Oct 2023

Diagnostician : Tatiana Sorkina

Test Package : TEST (Additional Tests: Bottom, ICP)

Cobourg, ON CA K9A 5H5 Contact: Aylwin Lee aylwinlee@e360s.ca T: (905)372-2251 F: (905)373-4950

640 Victoria Street

Environmental 360 Solutions Ltd.

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.