

## **OIL ANALYSIS REPORT**

Sample Rating Trend

VISCOSITY

### Machine Id PD-091423-2

Component New (Unused) Oil Fluid TRC MOLY XL PROSPEC III 15W40 (--- GAL)

#### DIAGNOSIS

#### Recommendation

This is the baseline readout on this new (unused) oil. The fluid is suitable for service.

#### Wear

{not applicable}

#### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. There is no indication of any contamination in the new (unused) oil.

#### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. Viscosity of sample indicates oil is within SAE 10W30 range, advise investigate. The condition of the oil is suitable for service.

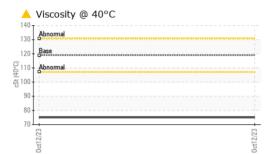
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PP		
Sample Date		Client Info		12 Oct 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)		1		
Chromium	ppm	ASTM D5185(m)		0		
Nickel	ppm	ASTM D5185(m)		0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)		2		
Lead	ppm	ASTM D5185(m)		0		
Copper	ppm	ASTM D5185(m)		<1		
Tin	ppm	ASTM D5185(m)		0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		110		
Barium	ppm	ASTM D5185(m)		<1		
Malubdanum		( )				
Molybdenum	ppm	ASTM D5185(m)		40		
Manganese						
	ppm	ASTM D5185(m)		40		
Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m)	4500	40 0		
Manganese Magnesium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	4500	40 0 19		
Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	4500 1400	40 0 19 5350		
Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		40 0 19 5350 1130		
Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		40 0 19 5350 1130 1270	  	  
Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		40 0 19 5350 1130 1270 3550	  	  
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m)	1400	40 0 19 5350 1130 1270 3550 <1	    	
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1400	40 0 19 5350 1130 1270 3550 <1 current	    	
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m)	1400	40 0 19 5350 1130 1270 3550 <1 current 9	    	     history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm of the second secon	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1400 limit/base	40 0 19 5350 1130 1270 3550 <1 current 9 2	     history1 	     history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm of the second secon	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1400 limit/base >20	40 0 19 5350 1130 1270 3550 <1 current 9 2 2 <1	    history1 	    history2  
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	1400 limit/base >20	40 0 19 5350 1130 1270 3550 <1 current 9 2 <1 2 <1 current	    history1   history1	     history2   history2

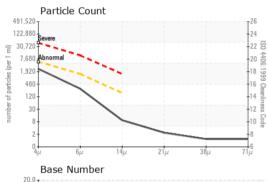


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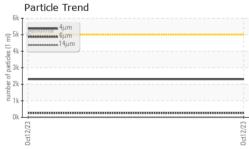












FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	2303		
Particles >6µm		ASTM D7647	>1300	257		
Particles >14µm		ASTM D7647	>160	8		
Particles >21µm		ASTM D7647	>40	2		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/15/10		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*		9.7		
Acid Number (AN)	mg KOH/g	ASTM D974*	2.5	2.27		
Base Number (BN)	mg KOH/g	ASTM D2896*	15	16.01		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*		NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	119.0	75.0		
Visc @ 100°C	cSt	ASTM D7279(m)	15.5	11.4		
Viscosity Index (VI)	Scale	ASTM D2270*	150	144		
SAMPLE IMAGES	2	method	limit/base	current	history1	history2

Color		no image	no image	
Bottom		no image	no image	

CALA	Laboratory	: WearCheck - C8-	1175 Appleby Lin	e, Burlington, ON L7L 5H9	FORSYTHE LUBRICATION
Accreditation No. 1005279	Sample No.	: PP	Received	: 13 Oct 2023	120 CHATHAM ST.
ISO 17025:2017	Lab Number	: 02588894	Diagnosed	: 17 Oct 2023	HAMILTON, ON
Accredited	Unique Number	: 5657960	Diagnostician	: Kevin Marson	CA L8P 2B5
Laboratory	Test Package	: MOB 2 ( Additional T	ests: FT-IR, ICP-N	ewOil, KV100, PrtCount, TAN Man, TBI	N, VI) Contact: Ron Arbour
To discuss this	rarbour@forsythe.on.ca				
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.					T: (905)525-7192
Validity of results and interpretation are based on the sample and information as supplied.					