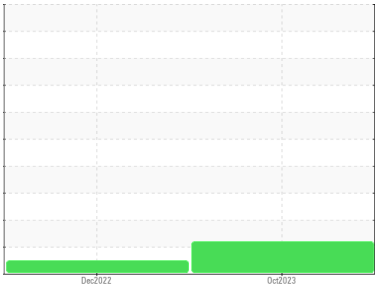
STAUFF
FILTRATION TECHNOLOGY

PROBLEM SUMMARY

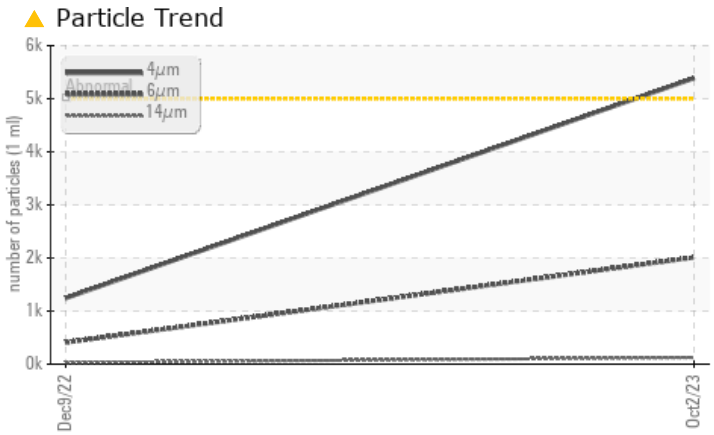
Sample Rating Trend



ISO

Machine Id
BOSCH 3
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (45 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The oil is near the end of it`s useful service life, recommend schedule an oil change. We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status				**ATTENTION**	NORMAL	---
Particles >4µm		ASTM D7647	>5000	▲ **5389**	1244	---
Particles >6µm		ASTM D7647	>1300	▲ **2010**	408	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **20/18/14**	17/16/12	---

Customer Id: DIO580OTT
Sample No.: ST41530
Lab Number: 02588911
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Service/change Fluid	---	---	?	The oil is near the end of it's useful service life, recommend schedule an oil change.
Change Filter	---	---	?	We recommend you service the filters on this component.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.

HISTORICAL DIAGNOSIS

09 Dec 2022 Diag: Kevin Marson

NORMAL

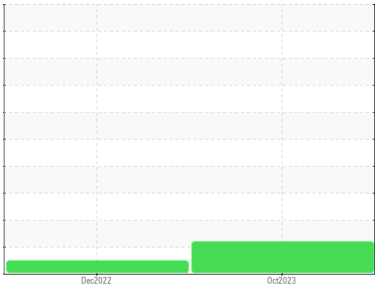
Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

STAUFF FILTRATION TECHNOLOGY

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
BOSCH 3
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (45 GAL)

DIAGNOSIS

▲ Recommendation
The oil is near the end of it`s useful service life, recommend schedule an oil change. We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
All component wear rates are normal.

▲ Contamination
There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

Fluid Condition
Sulfur ppm levels are abnormally high. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**ST41530**	ST41314	---
Sample Date		Client Info		**02 Oct 2023**	09 Dec 2022	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**0**	400	---
Oil Changed		Client Info		**N/A**	N/A	---
Sample Status				**ATTENTION**	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**0**	<1	---
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	---
Nickel	ppm	ASTM D5185(m)	>20	**<1**	0	---
Titanium	ppm	ASTM D5185(m)		**0**	0	---
Silver	ppm	ASTM D5185(m)		**<1**	0	---
Aluminum	ppm	ASTM D5185(m)	>20	**0**	0	---
Lead	ppm	ASTM D5185(m)	>20	**0**	0	---
Copper	ppm	ASTM D5185(m)	>20	**<1**	0	---
Tin	ppm	ASTM D5185(m)	>20	**0**	0	---
Antimony	ppm	ASTM D5185(m)		**0**	<1	---
Vanadium	ppm	ASTM D5185(m)		**0**	0	---
Beryllium	ppm	ASTM D5185(m)		**0**	0	---
Cadmium	ppm	ASTM D5185(m)		**0**	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	**<1**	<1	---
Barium	ppm	ASTM D5185(m)	5	**<1**	0	---
Molybdenum	ppm	ASTM D5185(m)	5	**0**	0	---
Manganese	ppm	ASTM D5185(m)		**0**	0	---
Magnesium	ppm	ASTM D5185(m)	25	**1**	2	---
Calcium	ppm	ASTM D5185(m)	200	**60**	44	---
Phosphorus	ppm	ASTM D5185(m)	300	**259**	285	---
Zinc	ppm	ASTM D5185(m)	370	**331**	322	---
Sulfur	ppm	ASTM D5185(m)	2500	**4728**	4950	---
Lithium	ppm	ASTM D5185(m)		**<1**	<1	---

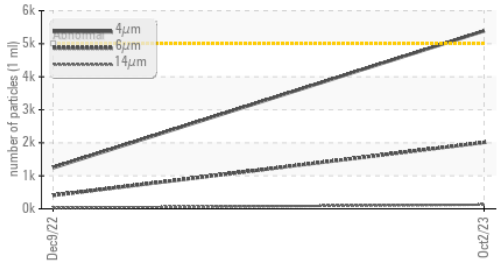
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**<1**	<1	---
Sodium	ppm	ASTM D5185(m)		**0**	0	---
Potassium	ppm	ASTM D5185(m)	>20	**0**	0	---
Water	%	ASTM D6304*	>0.05	**0.003**	0.001	---
ppm Water	ppm	ASTM D6304*	>500	**28.6**	9.0	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **5389**	1244	---
Particles >6µm		ASTM D7647	>1300	▲ **2010**	408	---
Particles >14µm		ASTM D7647	>160	**125**	29	---
Particles >21µm		ASTM D7647	>40	**16**	7	---
Particles >38µm		ASTM D7647	>10	**1**	0	---
Particles >71µm		ASTM D7647	>3	**0**	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **20/18/14**	17/16/12	---

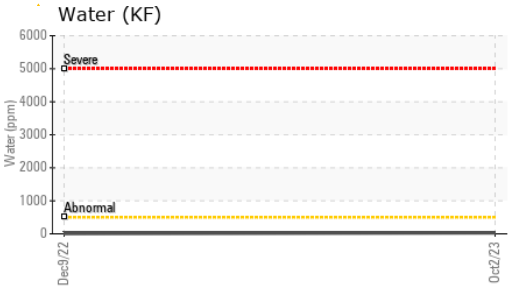
OIL ANALYSIS REPORT

STAUFF FILTRATION TECHNOLOGY

Particle Trend

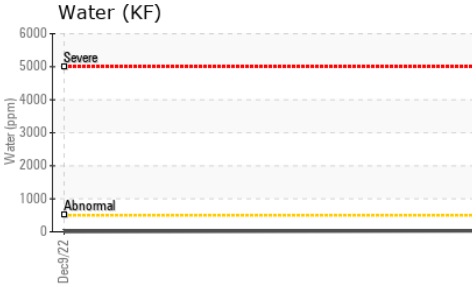


Water (KF)



Acid Number

Water (KF)

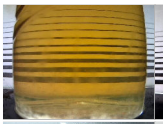
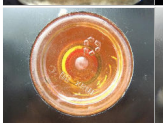


Viscosity @ 40°C

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	**0.38**	0.36	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	---
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	---
Silt	scalar	Visual*	NONE	**NONE**	NONE	---
Debris	scalar	Visual*	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	---
Appearance	scalar	Visual*	NORML	**NORML**	NORML	---
Odor	scalar	Visual*	NORML	**NORML**	NORML	---
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	---
Free Water	scalar	Visual*		**NEG**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	**45.5**	45.8	---

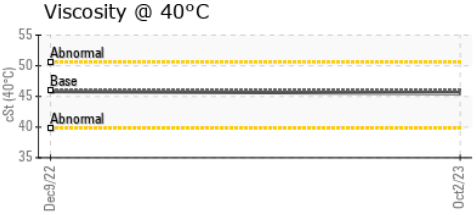
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

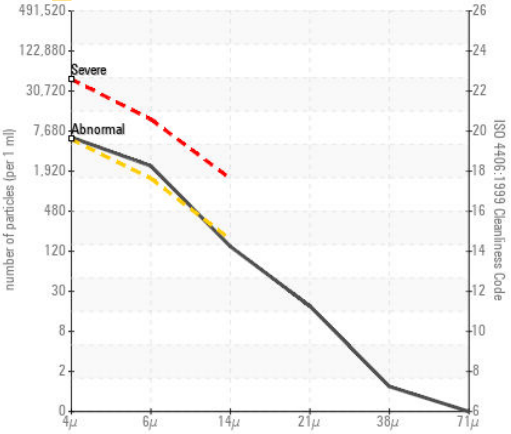
Ferrous Alloys

Non-ferrous Metals

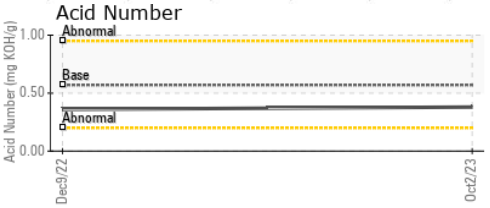
Viscosity @ 40°C



Particle Count



Acid Number



CALA Testing Accreditation No. 1005078
ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : ST41530 **Received** : 13 Oct 2023
Lab Number : 02588911 **Diagnosed** : 16 Oct 2023
Unique Number : 5657977 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: KF, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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