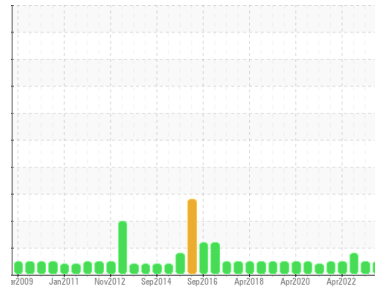




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**OPF1/BD02**  
Machine Id  
**101753 Extruder**

Component  
**Gearbox**  
Fluid  
**MOBIL MOBILGEAR 600 XP 320 (205 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0790692</b>	WC0790656	WC0718883
Sample Date	Client Info		<b>10 Oct 2023</b>	11 Apr 2023	27 Sep 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>200	<b>7</b>	6	5
Chromium	ppm	ASTM D5185(m)	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185(m)	>100	<b>&lt;1</b>	0	<1
Copper	ppm	ASTM D5185(m)	>200	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m)	>25	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)	>5	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		<b>17</b>	18	16
Barium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Calcium	ppm	ASTM D5185(m)		<b>25</b>	24	25
Phosphorus	ppm	ASTM D5185(m)		<b>266</b>	291	290
Zinc	ppm	ASTM D5185(m)		<b>12</b>	9	8
Sulfur	ppm	ASTM D5185(m)		<b>10675</b>	10712	10541
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>50	<b>&lt;1</b>	1	1
Sodium	ppm	ASTM D5185(m)		<b>3</b>	3	3
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>10024</b>	11243	▲ 76764
Particles >6µm	ASTM D7647	>5000	<b>774</b>	480	2067
Particles >14µm	ASTM D7647	>640	<b>26</b>	30	22
Particles >21µm	ASTM D7647	>160	<b>7</b>	6	6
Particles >38µm	ASTM D7647	>40	<b>0</b>	0	1
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>21/17/12</b>	21/16/12	▲ 23/18/12

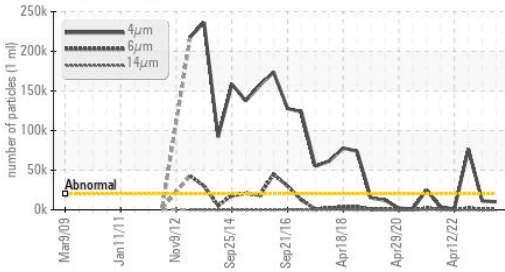
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.86</b>	0.76	0.61

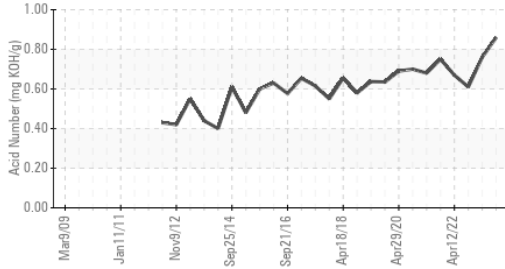


# OIL ANALYSIS REPORT

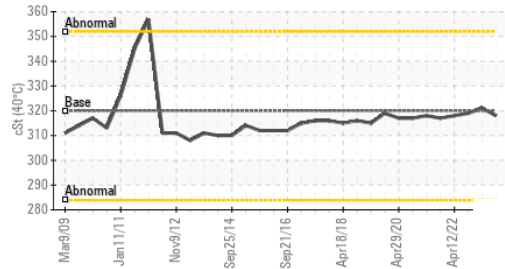
Particle Trend



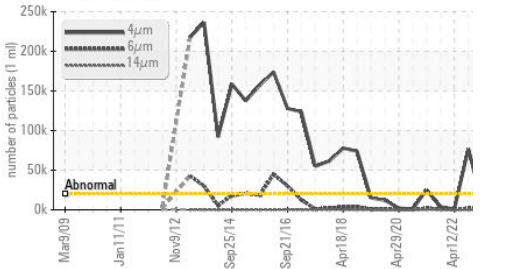
Acid Number



Viscosity @ 40°C



Particle Trend



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	320	318	321

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

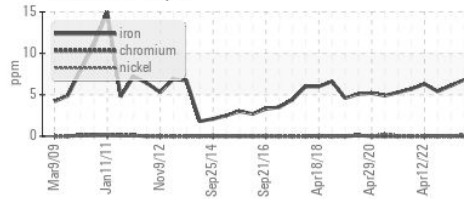


Bottom

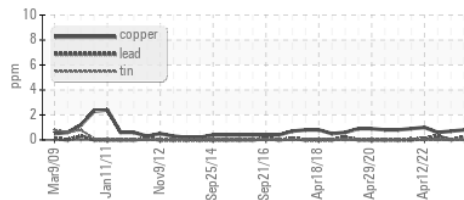


## GRAPHS

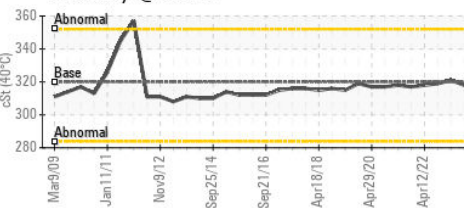
Ferrous Alloys



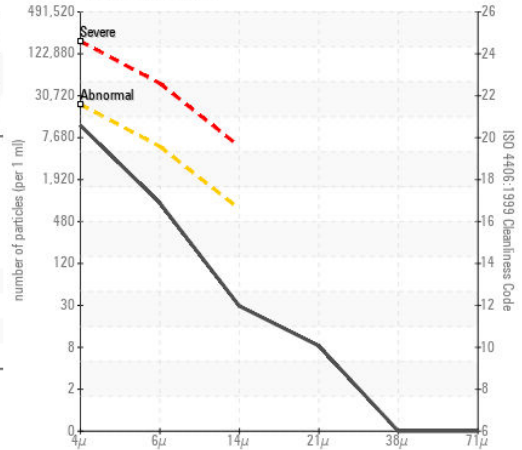
Non-ferrous Metals



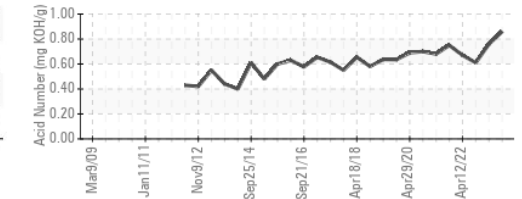
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017  
Accredited  
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
 Sample No. : WC0790692  
 Lab Number : 02589071  
 Unique Number : 5658137  
 Test Package : IND 2 ( Additional Tests: TAN Man )

Received : 13 Oct 2023  
 Diagnosed : 16 Oct 2023  
 Diagnostician : Wes Davis

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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