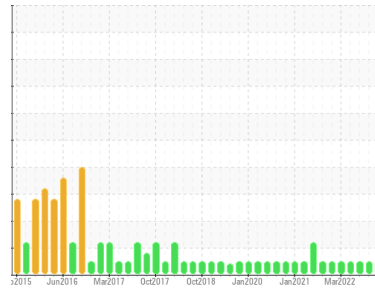




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**OPK/CL05**  
Machine Id  
**101808 Plastifier**

Component  
**Gearbox**  
Fluid  
**MOBIL MOBILGEAR 600 XP 320 (200 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0790676</b>	WC0763706	WC0718874
Sample Date	Client Info		<b>03 Oct 2023</b>	21 Mar 2023	04 Oct 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>200	<b>6</b>	15	9
Chromium	ppm	ASTM D5185(m)	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<b>&lt;1</b>	<1	0
Lead	ppm	ASTM D5185(m)	>100	<b>&lt;1</b>	1	1
Copper	ppm	ASTM D5185(m)	>200	<b>3</b>	15	13
Tin	ppm	ASTM D5185(m)	>25	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)	>5	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		<b>26</b>	23	21
Barium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Calcium	ppm	ASTM D5185(m)		<b>2</b>	0	2
Phosphorus	ppm	ASTM D5185(m)		<b>324</b>	353	351
Zinc	ppm	ASTM D5185(m)		<b>20</b>	20	15
Sulfur	ppm	ASTM D5185(m)		<b>9395</b>	10621	11370
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>50	<b>2</b>	3	2
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0

## FLUID CLEANLINESS

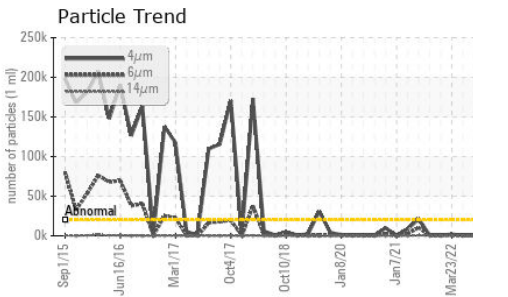
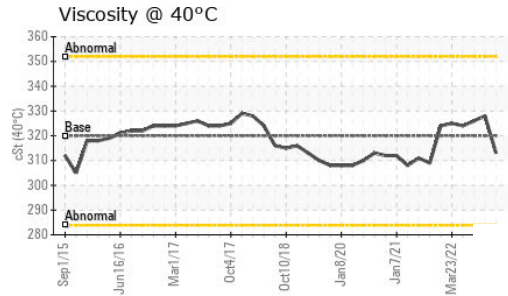
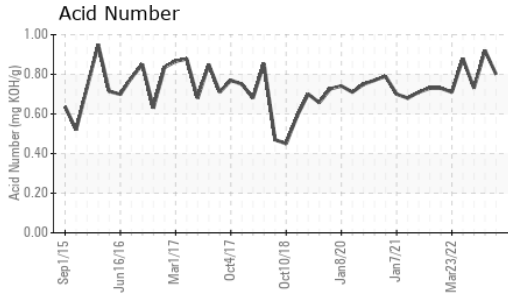
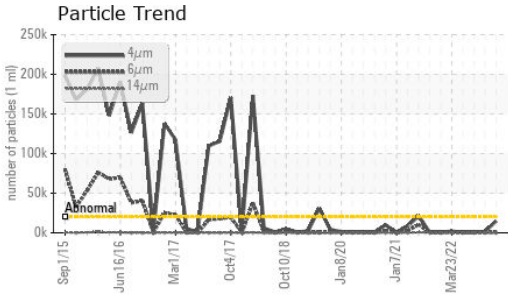
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>14768</b>	1536	958
Particles >6µm	ASTM D7647	>5000	<b>554</b>	425	281
Particles >14µm	ASTM D7647	>640	<b>12</b>	45	34
Particles >21µm	ASTM D7647	>160	<b>2</b>	11	12
Particles >38µm	ASTM D7647	>40	<b>1</b>	1	0
Particles >71µm	ASTM D7647	>10	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>21/16/11</b>	18/16/13	17/15/12

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.80</b>	0.92	0.73



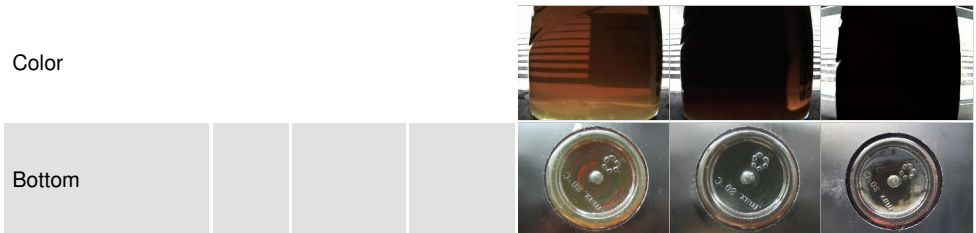
# OIL ANALYSIS REPORT



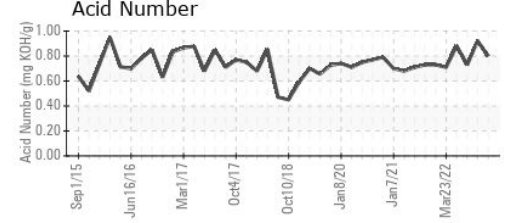
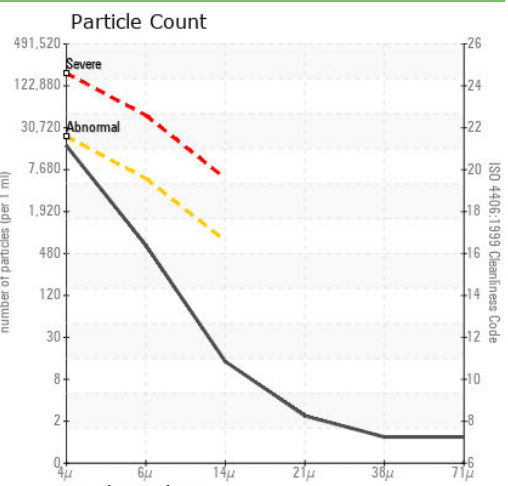
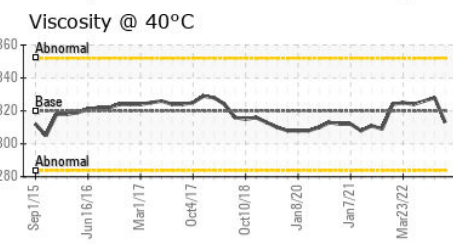
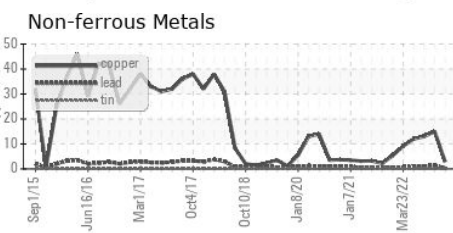
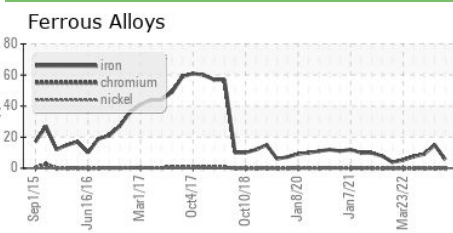
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	320	313	328

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0790676 **Received** : 13 Oct 2023  
**Lab Number** : 02589073 **Diagnosed** : 16 Oct 2023  
**Unique Number** : 5658139 **Diagnostician** : Wes Davis  
**Test Package** : IND 2 ( Additional Tests: PrtCount, TAN Man )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

**MICHELIN TIRE**  
 866 RANDOLPH RD  
 WATERVILLE, NS  
 CA B0P 1V0  
 Contact: Alan Davies  
 alan.davies@michelin.com  
 T: (902)534-3590  
 F: x: