

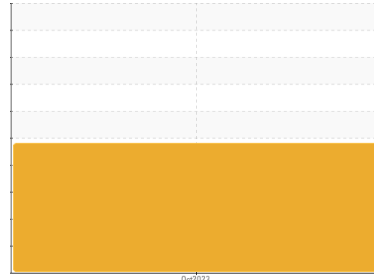


# OIL ANALYSIS REPORT

Sample Rating Trend

**VISUAL METAL**

Area  
**Extrudex Alum - E00400**  
 Machine Id  
**A2310065**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 46 (--- GAL)**



## DIAGNOSIS

### ▲ Recommendation

This is a baseline read-out on the submitted sample.

### ▲ Wear

Aluminum, copper and iron ppm levels are noted.

### Contamination

{not applicable}

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Batch #	Client Info		<b>2023 10 0130</b>	---	---
Machine ID	Client Info		<b>A2310065</b>	---	---
Department	Client Info		<b>Production</b>	---	---
Sample From	Client Info		<b>Machine</b>	---	---
Production Stage	Client Info		<b>Initial</b>	---	---
Sent to WC	Client Info		<b>10/11/2023</b>	---	---
Sample Number	Client Info		<b>E30000506</b>	---	---
Sample Date	Client Info		<b>11 Oct 2023</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>ATTENTION</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		<b>22</b>	---	---
Iron	ppm	ASTM D5185(m) >20	<b>▲ 77</b>	---	---
Chromium	ppm	ASTM D5185(m) >10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185(m) >10	<b>1</b>	---	---
Titanium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Silver	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Aluminum	ppm	ASTM D5185(m) >10	<b>▲ 15</b>	---	---
Lead	ppm	ASTM D5185(m) >20	<b>8</b>	---	---
Copper	ppm	ASTM D5185(m) >20	<b>▲ 83</b>	---	---
Tin	ppm	ASTM D5185(m) >10	<b>1</b>	---	---
Antimony	ppm	ASTM D5185(m)	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	---	---

## ADDITIVES

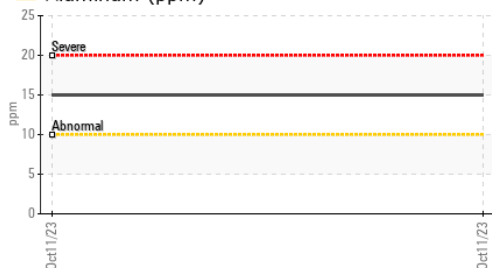
	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 5	<b>3</b>	---	---
Barium	ppm	ASTM D5185(m) 5	<b>&lt;1</b>	---	---
Molybdenum	ppm	ASTM D5185(m) 5	<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185(m) 25	<b>13</b>	---	---
Calcium	ppm	ASTM D5185(m) 200	<b>94</b>	---	---
Phosphorus	ppm	ASTM D5185(m) 300	<b>517</b>	---	---
Zinc	ppm	ASTM D5185(m) 370	<b>393</b>	---	---
Sulfur	ppm	ASTM D5185(m) 2500	<b>1687</b>	---	---
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	<b>9</b>	---	---
Sodium	ppm	ASTM D5185(m)	<b>3</b>	---	---
Potassium	ppm	ASTM D5185(m) >20	<b>1</b>	---	---

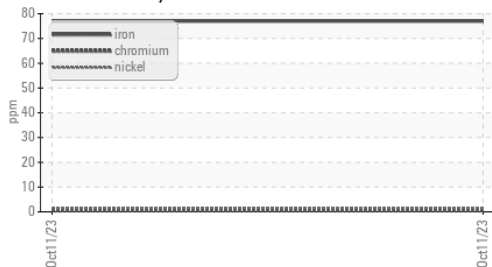
# OIL ANALYSIS REPORT

### ▲ Aluminum (ppm)



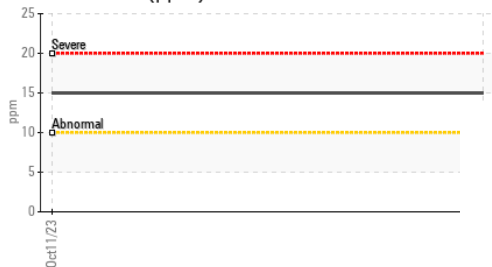
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	▲ LIGHT	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	▲ LIGHT	---
Silt	scalar	Visual*	NONE	LIGHT	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---

### ▲ Ferrous Alloys



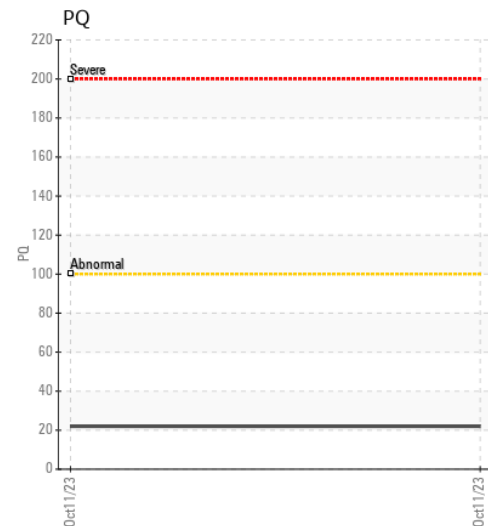
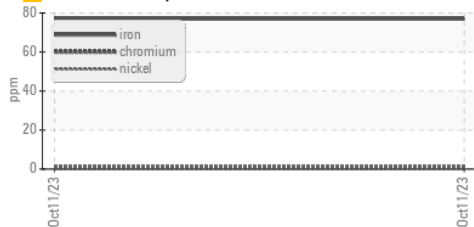
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image
PrtFilter				no image	no image

### ▲ Aluminum (ppm)

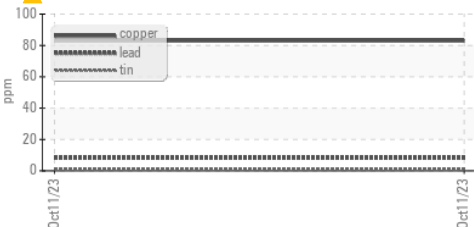


### GRAPHS

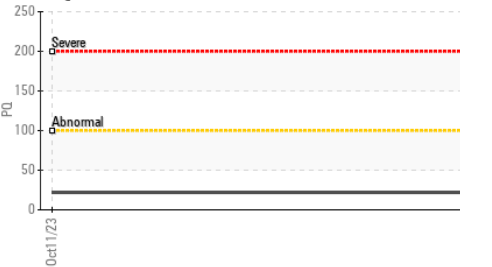
#### ▲ Ferrous Alloys



#### ▲ Non-ferrous Metals



### PQ



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : E30000506 **Received** : 13 Oct 2023  
**Lab Number** : 02589092 **Diagnosed** : 17 Oct 2023  
**Unique Number** : 5658158 **Diagnostician** : Tatiana Sorkina  
**Test Package** : TEST ( Additional Tests: Bottom, BottomAnalysis, FilterPatch, ICP, PQ )

**Environmental 360 Solutions Ltd.**  
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 Cobourg, ON  
 CA K9A 5H5  
 Contact: Fred Kosseim  
 fkosseim@e360s.ca  
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To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.