

PROBLEM SUMMARY

Sample Rating Trend

ISO

Area

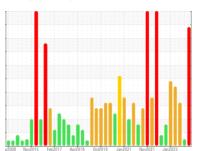
System 33 - Gas Compression

Z-3301A Turbine Hydraulic Starter Oil Train A (S/N D-3309A)

Component

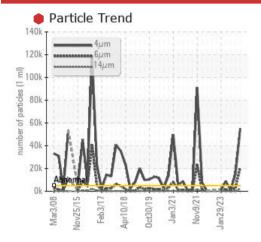
Hydraulic System

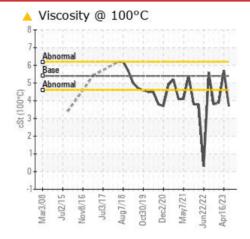
IRVING D & E ISO 32 (290 LTR)

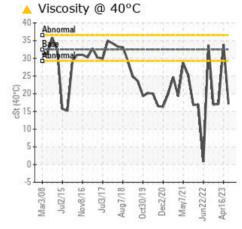




COMPONENT CONDITION SUMMARY







RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

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PROBLEMATIC 1	EST RE	ESULTS				
Sample Status				SEVERE	NORMAL	ABNORMAL
Particles >4µm		ASTM D7647	>5000	55146	896	<u></u> 14883
Particles >6µm		ASTM D7647	>1300	20464	172	2730
Particles >14µm		ASTM D7647	>160	1962	12	65
Particles >21μm		ASTM D7647	>40	504	4	13
Particles >38μm		ASTM D7647	>10	45	1	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	23/22/18	17/15/11	2 1/19/13
Visc @ 40°C	cSt	ASTM D7279(m)	32.5	17.1	33.9	▲ 17.1
Visc @ 100°C	cSt	ASTM D7279(m)	5.4	3.7	5.7	△ 3.9

Customer Id: HIBSTJ Sample No.: PP

Lab Number: 02589292 Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS Action **Status** Date Done By Description We advise that you perform a filter service, and use off-line filtration to Change Filter ? improve the cleanliness of the system fluid. Resample ? Resample in 30-45 days to monitor this situation. The air breather requires service. If unrated, we recommend that you replace with a ? **Check Breathers** suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather We advise that you check all areas where contaminants can enter the **Check Dirt Access** ? system. We advise that you perform a filter service, and use off-line filtration to Filter Fluid improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

16 Apr 2023 Diag: Bill Quesnel

NORMAL



Resample at the next service interval to monitor.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

16 Apr 2023 Diag: Kevin Marson

VISCOSITY



Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. Viscosity of sample indicates oil is within ISO 15 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



17 Mar 2023 Diag: Bill Quesnel

OFF SPEC



We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for topup/fill. It is also possible that this sample was taken from a different machine, or possibly mis-identified. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. Viscosity of sample indicates oil is within ISO 15 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





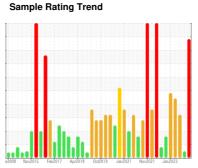
OIL ANALYSIS REPORT

System 33 - Gas Compression

Z-3301A Turbine Hydraulic Starter Oil Train A (S/N D-3309A)

Hydraulic System

IRVING D & E ISO 32 (290 LTR)





DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible.

Fluid Condition

Viscosity of sample indicates oil is within ISO 15 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sample Number			w2008 Nov20	5 Feb2017 Apr2018	Oct2019 Jan 2021 Nov2021 .	Jan 2023	
Sample Date	SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 0 0 0 Oil Age hrs Client Info 0 0 0 Oil Changed Client Info N/A N/A N/A Sample Status Client Info N/A N/A N/A WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185(m) >20 0 <1 <1 Chromium ppm ASTM D5185(m) >10 0 <0 <0 Nickel ppm ASTM D5185(m) >10 0 <1 <1 Titanium ppm ASTM D5185(m) >20 0 0 0 Alluminum ppm ASTM D5185(m) >20 0 0 0 Copper ppm ASTM D5185(m) >20 0 1 0 Tin ppm ASTM D5185(m) 0 0 0 1 Vanadium ppm	Sample Number		Client Info		PP	PP	PP
Oil Age hrs Client Info N/A N/A N/A N/A Sample Status Client Info N/A N/A N/A N/A WEAR METALS method limit/base current history1 history2 Iron ASTM D5185(m) >20 0 <1	Sample Date		Client Info		24 Sep 2023	16 Apr 2023	16 Apr 2023
Oil Changed Sample Status Client Info N/A N/A N/A ABNORMAL WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185(m) >20 0 <1	Machine Age	hrs	Client Info		0	0	0
Sample Status	Oil Age	hrs	Client Info		0	0	0
WEAR METALS	Oil Changed		Client Info		N/A	N/A	N/A
Iron	Sample Status				SEVERE	NORMAL	ABNORMAL
Chromium ppm ASTM D5185(m) >10 0 0 0 Nickel ppm ASTM D5185(m) >10 0 <1 <1 Titanium ppm ASTM D5185(m) 0 0 0 0 Silver ppm ASTM D5185(m) <1 0 0 0 Aluminum ppm ASTM D5185(m) >20 0 0 0 Lead ppm ASTM D5185(m) >20 <1 0 0 Copper ppm ASTM D5185(m) >20 <1 0 0 Tin ppm ASTM D5185(m) >20 <1 0 0 Antimony ppm ASTM D5185(m) 0 0 0 0 Vanadium ppm ASTM D5185(m) 0 0 0 0 Beryllium ppm ASTM D5185(m) 0 0 0 0 Cadmium ppm ASTM D5185(m) 0.0 0 <	WEAR METALS		method	limit/base	current	history1	history2
Nickel ppm ASTM D5185 m >10 0 <1 <1	Iron	ppm	ASTM D5185(m)	>20	0	<1	<1
Titanium ppm ASTM D5185(m) 0 0 0 Silver ppm ASTM D5185(m) <1	Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Silver	Nickel	ppm	ASTM D5185(m)	>10	0	<1	<1
Aluminum ppm ASTM D5185(m) >10 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	Titanium	ppm	ASTM D5185(m)		0	0	0
Lead ppm ASTM D5185(m) >20 0 0 0 Copper ppm ASTM D5185(m) >20 <1	Silver	ppm	ASTM D5185(m)		<1	0	0
Lead ppm ASTM D5185(m) >20 0 0 0 Copper ppm ASTM D5185(m) >20 <1	Aluminum			>10	<1	<1	<1
Copper ppm ASTM D5185(m) >20 <1 0 0 Tin ppm ASTM D5185(m) >10 0 <1			. ,		0		
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Barium ppm ASTM D5185(m) 0.2 <1			method	limit/base	current	history1	history2
Barium ppm ASTM D5185(m) 0.2 <1 0 0 Molybdenum ppm ASTM D5185(m) 0.0 0 0 0 Manganese ppm ASTM D5185(m) 0.3 0 0 0 Magnesium ppm ASTM D5185(m) 2.0 <1 0 0 Calcium ppm ASTM D5185(m) 2.0 <1 0 0 Phosphorus ppm ASTM D5185(m) 2.0 <1 0 0 Phosphorus ppm ASTM D5185(m) 4.6 3 4 <1 Zinc ppm ASTM D5185(m) 7.4 1 2 <1 Sulfur ppm ASTM D5185(m) 7.4 1 2 <1 <1 Lithium ppm ASTM D5185(m) >15 <1 <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm <th< td=""><td>Boron</td><td>maa</td><td>ASTM D5185(m)</td><td>0.0</td><th><1</th><td><1</td><td>0</td></th<>	Boron	maa	ASTM D5185(m)	0.0	<1	<1	0
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Particles >38μm ASTM D7647 >10 Δ 45 1							
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	Particles >71µm				4	0	0

ISO 4406 (c) >19/17/14 **23/22/18**

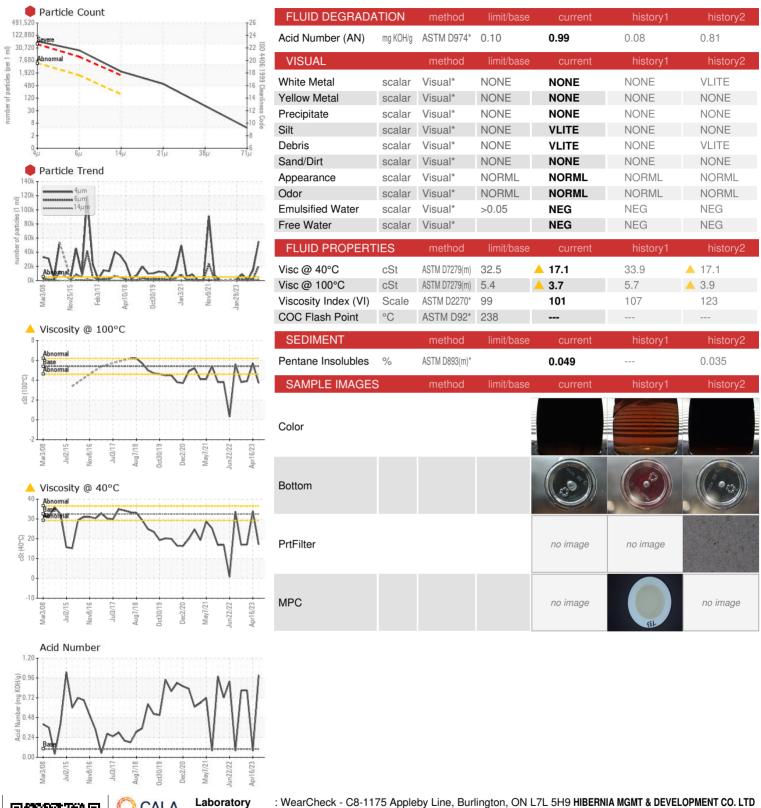
Oil Cleanliness

<u>\</u> 21/19/13

17/15/11



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory Sample No. Lab Number **Unique Number**

: PP

02589292 : 5658358

Received Diagnosed

: 16 Oct 2023 : 17 Oct 2023 Diagnostician : Kevin Marson SUITE 1000,, 100 NEW GOWER STREET ST.JOHNS, NL

CA A1C 6K3 Test Package : MAR 2 (Additional Tests: COC Flash, KF, KV100, PntInsol, TAN Man, VI) Contact: Sam Nash

To discuss this sample report, contact Customer Service at 1-800-268-2131.

samantha.m.nash@exxonmobil.com

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (709)722-3766 Submitted By: ?

T: