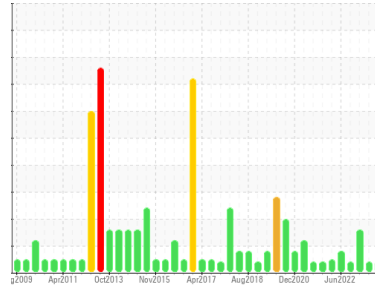




# PROBLEM SUMMARY

Sample Rating Trend



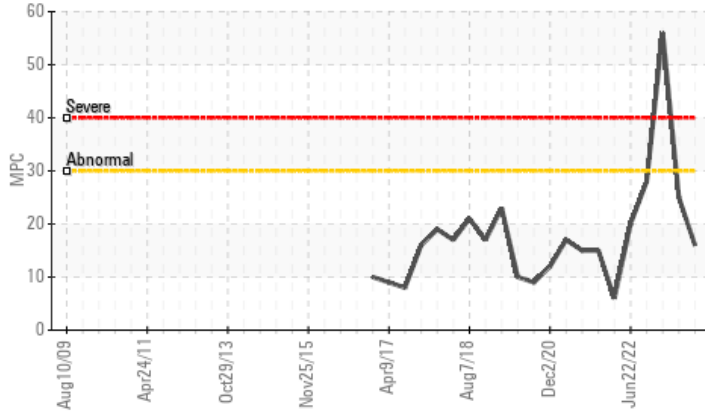
INSOLUBLES



Area  
**System 33 - Gas Compression [01565753]**  
 Machine Id  
**Z-3301B Gas Compressor Seal Oil Train B**  
 Component  
**Compressor**  
 Fluid  
**IRVING D & E ISO 32 (9785 LTR)**

## COMPONENT CONDITION SUMMARY

### ▲ Varnish Potential



## RECOMMENDATION

We recommend an early resample to monitor this condition. No other corrective action is recommended at this time.

## PROBLEMATIC TEST RESULTS

Sample Status		<b>MARGINAL</b>	MARGINAL	SEVERE		
MPC Varnish Potential	Scale	ASTM D7843(m)*	>15	▲ 16	▲ 25	● 56

Customer Id: HIBSTJ  
 Sample No.: PP  
 Lab Number: 02589297  
 Test Package: AOM 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Bill Quesnel CLS,OMA II,MLA-III,LLA-I +1  
 (289)291-4641 x4641  
[Bill.Quesnel@wearcheck.com](mailto:Bill.Quesnel@wearcheck.com)

To change component or sample information:  
 Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

17 Mar 2023 Diag: Bill Quesnel

INSOLUBLES



We recommend an early resample to monitor this condition. No other corrective action is recommended at this time. All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. MPC (Membrane Patch Colorimetry) test indicates a light concentration of varnish present. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



08 Jan 2023 Diag: Bill Quesnel

INSOLUBLES



We recommend you service the filters on this component. We recommend that you use electrostatic filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level. We recommend an early resample to monitor this condition. All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. There is a light amount of silt (particulates < 14 microns in size) present in the oil. MPC (Membrane Patch Colorimetry) test indicates a high concentration of varnish present. The water content is negligible. The AN level is acceptable for this fluid.

view report



28 Jun 2022 Diag: Bill Quesnel

INSOLUBLES



We recommend an early resample to monitor this condition. No other corrective action is recommended at this time. All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. MPC (Membrane Patch Colorimetry) test indicates a light concentration of varnish present. The water content is negligible. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

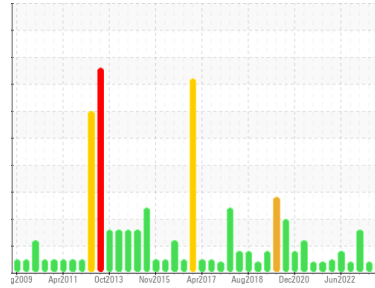
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**INSOLUBLES**



Area  
**System 33 - Gas Compression [01565753]**  
 Machine Id  
**Z-3301B Gas Compressor Seal Oil Train B**  
 Component  
**Compressor**  
 Fluid  
**IRVING D & E ISO 32 (9785 LTR)**

## DIAGNOSIS

### Recommendation

We recommend an early resample to monitor this condition. No other corrective action is recommended at this time.

### Wear

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.

### Contaminants

MPC (Membrane Patch Colorimetry) test indicates a light concentration of varnish present. The water content is negligible.

### Oil Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PP</b>	PP	PP
Sample Date	Client Info	<b>24 Sep 2023</b>	17 Mar 2023	08 Jan 2023
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>MARGINAL</b>	MARGINAL	SEVERE

## WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184*	<b>0</b>	0	---
Iron	ppm ASTM D5185(m) >50	<b>&lt;1</b>	1	2
Chromium	ppm ASTM D5185(m) >5	<b>0</b>	0	0
Nickel	ppm ASTM D5185(m)	<b>0</b>	0	<1
Titanium	ppm ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm ASTM D5185(m)	<b>&lt;1</b>	0	0
Aluminum	ppm ASTM D5185(m) >15	<b>0</b>	0	0
Lead	ppm ASTM D5185(m) >65	<b>0</b>	<1	0
Copper	ppm ASTM D5185(m) >65	<b>&lt;1</b>	0	0
Tin	ppm ASTM D5185(m) >10	<b>0</b>	0	0
Antimony	ppm ASTM D5185(m)	<b>0</b>	0	<1
Vanadium	ppm ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm ASTM D5185(m)	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m) 0.0	<b>&lt;1</b>	<1	0
Barium	ppm ASTM D5185(m) 0.2	<b>&lt;1</b>	0	0
Molybdenum	ppm ASTM D5185(m) 0.0	<b>0</b>	0	0
Manganese	ppm ASTM D5185(m)	<b>0</b>	0	0
Magnesium	ppm ASTM D5185(m) 0.3	<b>0</b>	<1	0
Calcium	ppm ASTM D5185(m) 2.0	<b>&lt;1</b>	0	0
Phosphorus	ppm ASTM D5185(m) 4.6	<b>2</b>	<1	4
Zinc	ppm ASTM D5185(m) 7.4	<b>1</b>	1	1
Sulfur	ppm ASTM D5185(m)	<b>116</b>	187	310
Lithium	ppm ASTM D5185(m)	<b>&lt;1</b>	<1	<1

## CONTAMINANTS

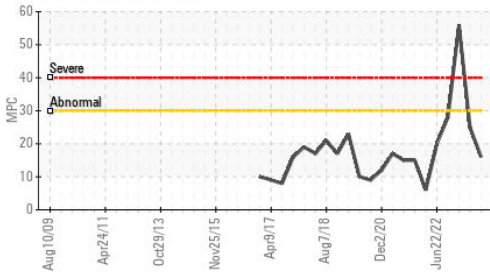
method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >35	<b>0</b>	0	0
Sodium	ppm ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Potassium	ppm ASTM D5185(m) >20	<b>0</b>	0	0
Water	% ASTM D6304* >0.1	<b>0.001</b>	0.00	0.001
ppm Water	ppm ASTM D6304* >1000	<b>2.0</b>	0.00	2.6

## INFRA-RED

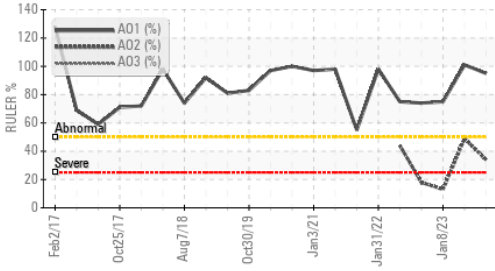
method	limit/base	current	history1	history2
Soot %	% ASTM D7844*	<b>0</b>	0	0
Nitration	Abs/cm ASTM D7624*	<b>2.0</b>	2.3	2.2
Sulfation	Abs/.1mm ASTM D7415*	<b>11.0</b>	13.7	12.1

# OIL ANALYSIS REPORT

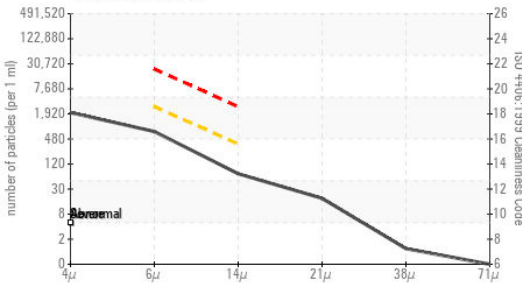
## ▲ Varnish Potential



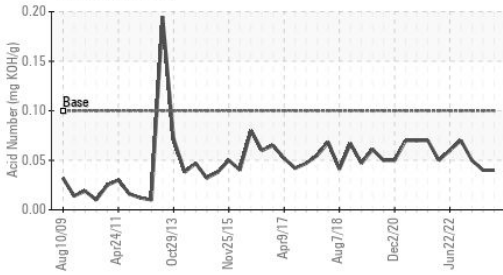
## Remaining Life (RULER)



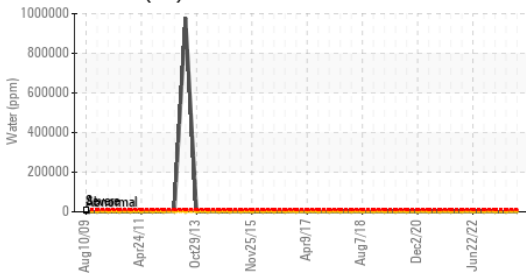
## Particle Count



## Acid Number



## Water (KF)



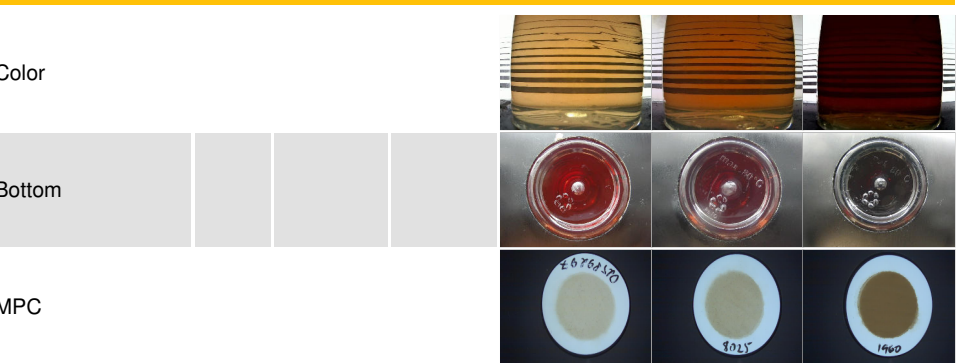
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>1812</b>	1400	15364
Particles >6µm	ASTM D7647	>2500	<b>637</b>	257	▲ 2774
Particles >14µm	ASTM D7647	>320	<b>62</b>	20	99
Particles >21µm	ASTM D7647	>80	<b>16</b>	5	24
Particles >38µm	ASTM D7647	>20	<b>1</b>	0	1
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>--/18/15	<b>18/16/13</b>	18/15/11	▲ 21/19/14

FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs./1mm ASTM D7414*		<b>2.8</b>	3.3	3.4
Acid Number (AN)	mg KOH/g ASTM D974*	0.10	<b>0.04</b>	0.04	0.05
Anti-Oxidant 1	% ASTM D6971*	<25	<b>95</b>	101	75
Anti-Oxidant 2	% ASTM D6971*	<25	<b>34</b>	49	▲ 13
MPC Varnish Potential	Scale ASTM D7843(m)*	>15	▲ <b>16</b>	▲ 25	● 56

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar Visual*	NONE	<b>NONE</b>	NONE	VLITE
Appearance	scalar Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar Visual*	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D7279(m)	32.5	<b>33.0</b>	33.0	31.8
Visc @ 100°C	cSt ASTM D7279(m)	5.4	<b>5.9</b>	5.8	---
Viscosity Index (VI)	Scale ASTM D2270*	99	<b>123</b>	118	---

## SAMPLE IMAGES



ISO 17025:2017  
Accredited  
Laboratory

**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 HIBERNIA MGMT & DEVELOPMENT CO. LTD  
**Sample No.** : PP  
**Lab Number** : 02589297  
**Unique Number** : 5658363  
**Test Package** : AOM 2

**Received** : 16 Oct 2023  
**Diagnosed** : 20 Oct 2023  
**Diagnostician** : Bill Quesnel

SUITE 1000,, 100 NEW GOWER STREET  
 ST. JOHNS, NL  
 CA A1C 6K3

Contact: Sam Nash  
 samantha.m.nash@exxonmobil.com

T:  
 F: (709)722-3766

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.



# FERROGRAPHY REPORT

Area  
**System 33 - Gas Compression [01565753]**  
 Machine Id  
**Z-3301B Gas Compressor Seal Oil Train B**  
 Component  
**Compressor**  
 Fluid  
**IRVING D & E ISO 32 (9785 LTR)**

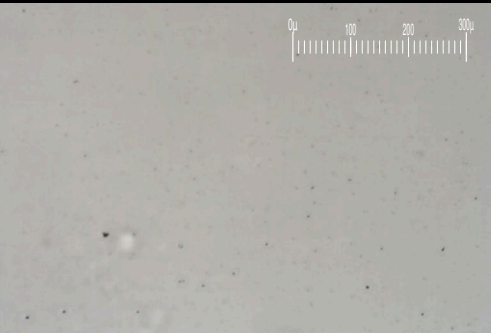
Magn: 200x Illum: BC



Magn: 50x Illum: RW



Magn: 100x Illum: RW

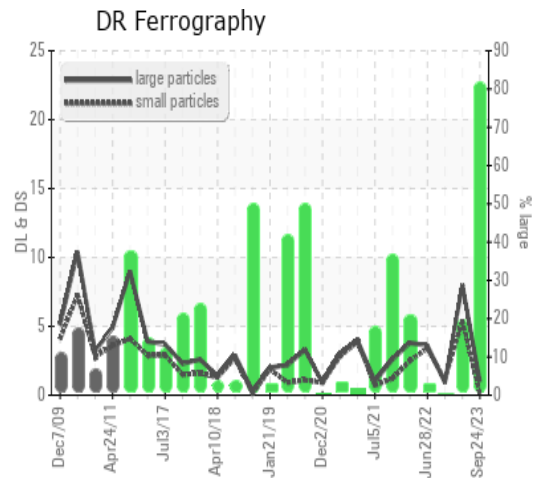


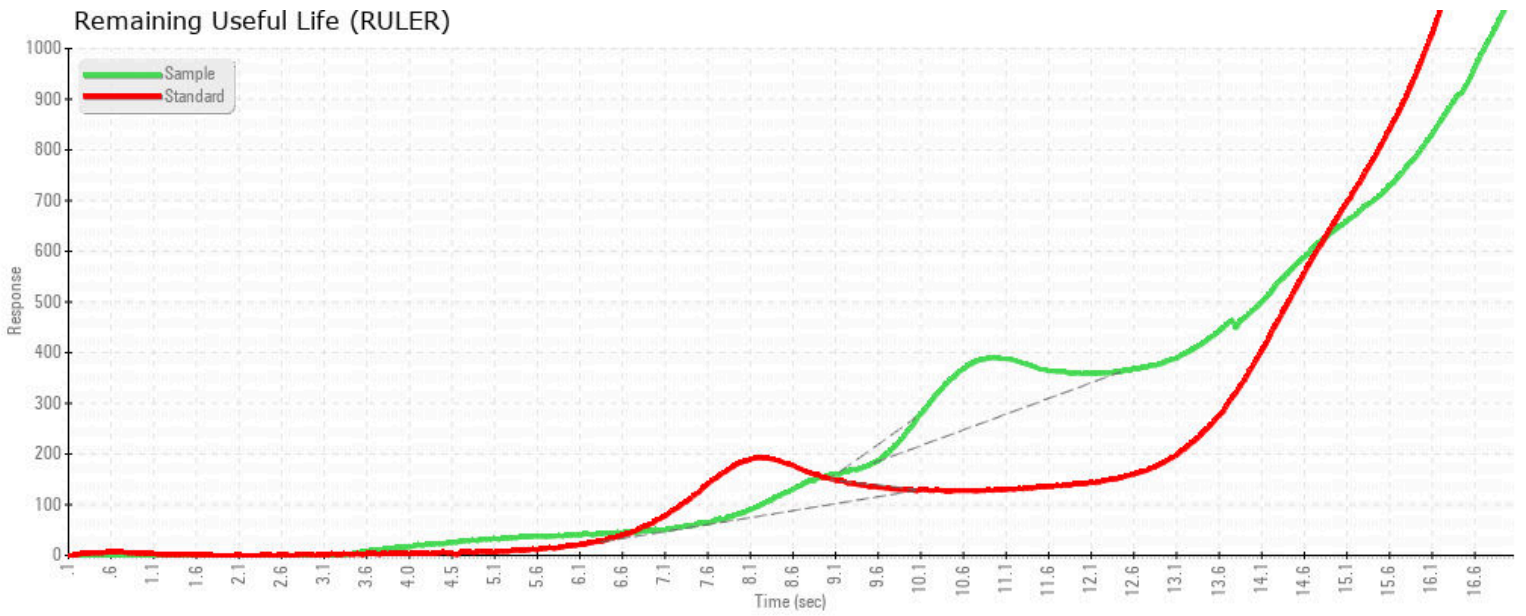
DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		<b>1.0</b>	8.0	0.9
Small Particles		DR-Ferr*		<b>0.1</b>	5.4	1.1
Total Particles		DR-Ferr*	>---	<b>1.1</b>	13.4	2
Large Particles Percentage	%	DR-Ferr*		<b>81.8</b>	19.4	0
Severity Index		DR-Ferr*		<b>1</b>	21	0

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		<b>2</b>	2	2
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		<b>1</b>	1	1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*			1	
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		<b>2</b>	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*				1

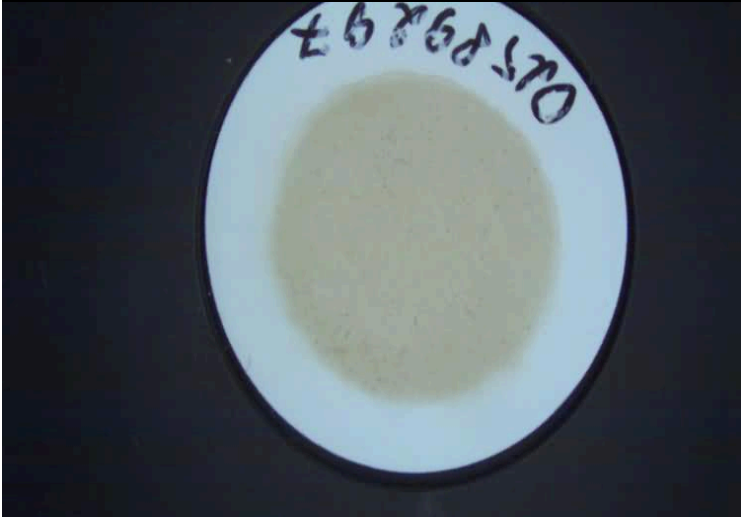
### WEAR

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.





MPC (Varnish Test)



Sample Color & Clarity

