

## **COOLANT REPORT**

## XEROX [148457] 79627536

Component Coolant Fluid

## Sample Rating Trend

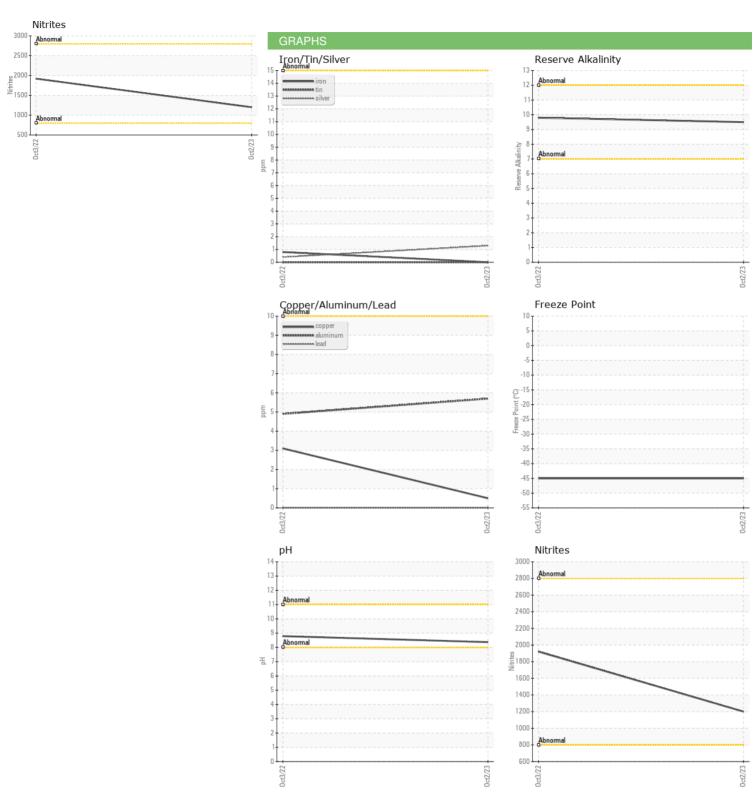


	CONVENITIONAL COCLANIT ( CAL)							
	CONVENTIONAL COOLANT ( GAL)		0et2022	0ct2023				
	DIAGNOSIS	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
	Recommendation	Sample Number		Client Info		CU0021883	CU0020085	
	Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) CONVENTIONAL COOLANT. Please confirm.	Sample Date		Client Info		02 Oct 2023	03 Oct 2022	
		Machine Age	hrs	Client Info		204	196	
		Oil Age	hrs	Client Info		0	0	
		Oil Changed		Client Info		N/A	N/A	
	Corrosion All component wear rates are normal.	Sample Status				NORMAL	NORMAL	
	<b>Contaminants</b> There is no indication of any contamination in the coolant.	PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
		Specific Gravity		ASTM D1298*		1.073	1.073	
		рН	Scale 0-14	ASTM D1287*	9.5	8.37	8.79	
	<b>Coolant Condition</b> The condition of the coolant is acceptable for the time in service.	Nitrites	ppm	Alcan Test Kit*	1500	1200	1920	
		Reserve Alkalinity	Scale 0-20	ASTM D1121*	8.5	9.5	9.8	
		Percentage Glycol	%	ASTM D3321*	50	54.9	54.3	
		Freezing Point	°C	ASTM D3321*	-40	-45	-45	
		Carboxylate						

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CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		52	59	
Phosphorus	ppm	ASTM D5185(m)		1748	1494	
Boron	ppm	ASTM D5185(m)		300	392	
Molybdenum	ppm	ASTM D5185(m)		587	756	
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>15	0	<1	
Aluminum	ppm	ASTM D5185(m)	>10	6	5	
Copper	ppm	ASTM D5185(m)	>10	<1	3	
Lead	ppm	ASTM D5185(m)	>10	0	0	
Tin	ppm	ASTM D5185(m)	>10	0	0	
Silver	ppm	ASTM D5185(m)	>10	1	<1	
Zinc	ppm	ASTM D5185(m)		0	<1	
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)		2887	2159	
Potassium	ppm	ASTM D5185(m)		13166	3746	
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)	>100	3	2	
Magnesium	ppm	ASTM D5185(m)	>40	0	<1	
Hardness	mg/L CaCO3	In-house*	<75	7	7	
VISUAL		method	limit/base	current	history1	history2
Coolant Color		Visual*	Green	Green	Green	
Coolant Appearance		Visual*	Clear	Clear	Clear	
Color					SOUS CONTRACTOR OF THE PROPERTY OF THE PROPERT	no image
Bottom						no image



## **COOLANT REPORT**





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number : 5658494

: CU0021883 : 02589428

Test Package : COOL

Received : 16 Oct 2023 Diagnosed : 16 Oct 2023

Diagnostician : Wes Davis

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION 7175 PACIFIC CIRCLE MISSISSAUGA, ON CA L5T 2A5

Contact: Elisia Johnson elisia.johnson@cummins.com T: (905)795-0050

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Contact/Location: Elisia Johnson - CUMMISGEN

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