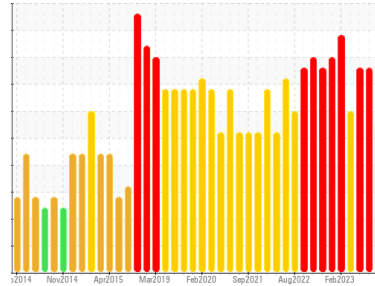




PROBLEM SUMMARY

Sample Rating Trend

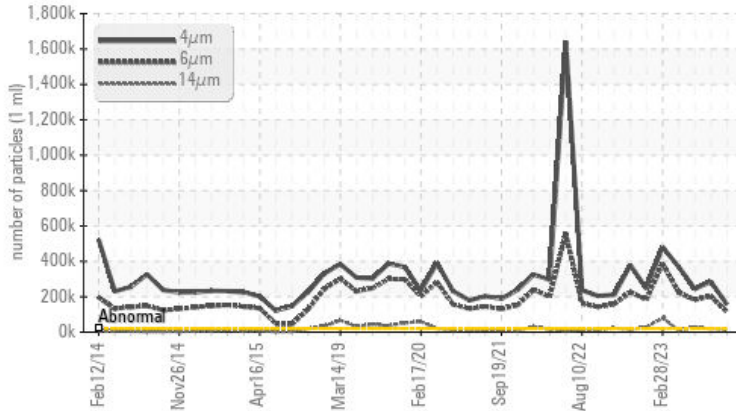
ISO



Area
BOF/VESSELS
 Machine Id
A - 8 Vessel Drive Lube System
 Component
Drive End Gearbox
 Fluid
ESSO SPARTAN EP 320 (710 GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	SEVERE	SEVERE
Particles >4µm	ASTM D7647	>20000	▲ 156719	● 284886	● 244438
Particles >6µm	ASTM D7647	>5000	● 114917	● 202651	● 183246
Particles >14µm	ASTM D7647	>640	● 11861	● 19937	● 25809
Particles >21µm	ASTM D7647	>160	▲ 1278	● 2419	● 3811
Oil Cleanliness	ISO 4406 (c)	>21/19/16	● 24/24/21	● 25/25/21	● 25/25/22

Customer Id: LEWBOSC
 Sample No.: WC0871205
 Lab Number: 02589771
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Contact Required	---	---	?	Please contact your representative for information regarding the proper sampling kits for your service.
Alert	---	---	?	NOTE: We recommend using IND 3 test kits,
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

ISO



16 Aug 2023 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid. All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



ISO



13 Jul 2023 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid. Component wear rates appear to be normal (unconfirmed). There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



ISO



30 May 2023 Diag: Bill Quesnel

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

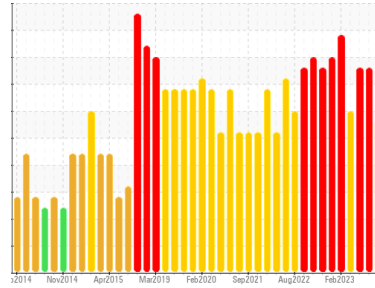
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
BOF/VESSELS
 Machine Id
A - 8 Vessel Drive Lube System
 Component
Drive End Gearbox
 Fluid
ESSO SPARTAN EP 320 (710 GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

Wear

Component wear rates appear to be normal (unconfirmed).

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0871205	WC0850096	WC0838953
Sample Date	Client Info		16 Oct 2023	16 Aug 2023	13 Jul 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	SEVERE	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*	>99999	125	125	118
Iron	ppm	ASTM D5185(m)	>200	105	98
Chromium	ppm	ASTM D5185(m)	>15	<1	<1
Nickel	ppm	ASTM D5185(m)	>15	1	1
Titanium	ppm	ASTM D5185(m)		0	0
Silver	ppm	ASTM D5185(m)		<1	<1
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1
Lead	ppm	ASTM D5185(m)	>100	<1	<1
Copper	ppm	ASTM D5185(m)	>200	<1	<1
Tin	ppm	ASTM D5185(m)	>25	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0
Vanadium	ppm	ASTM D5185(m)		0	0
Beryllium	ppm	ASTM D5185(m)		0	0
Cadmium	ppm	ASTM D5185(m)		0	0

ADDITIVES

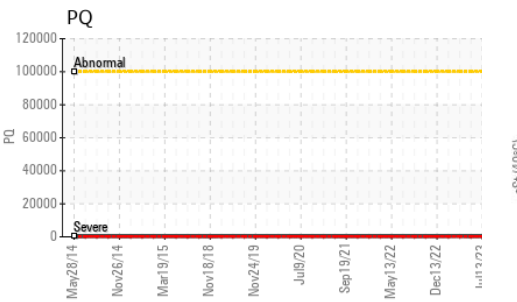
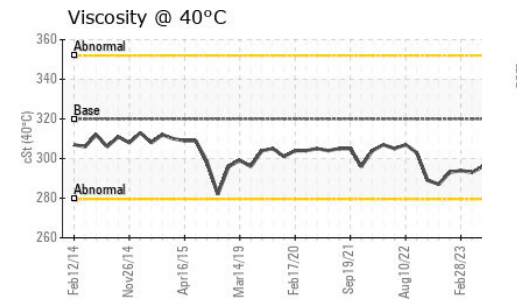
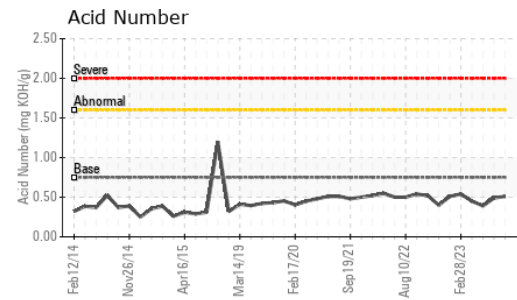
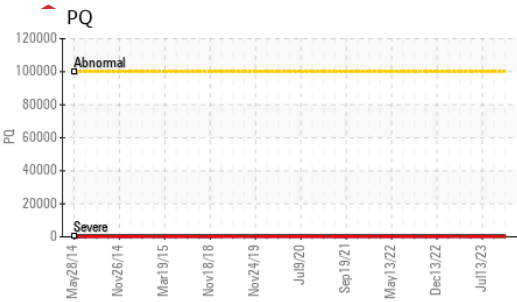
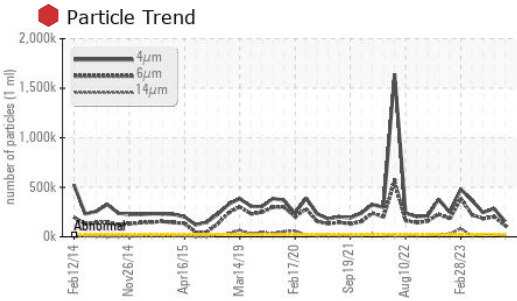
	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	.4	4	2
Barium	ppm	ASTM D5185(m)		<1	0
Molybdenum	ppm	ASTM D5185(m)	0	0	<1
Manganese	ppm	ASTM D5185(m)		<1	<1
Magnesium	ppm	ASTM D5185(m)	0	1	2
Calcium	ppm	ASTM D5185(m)	0	4	4
Phosphorus	ppm	ASTM D5185(m)	250	250	258
Zinc	ppm	ASTM D5185(m)	0	5	5
Sulfur	ppm	ASTM D5185(m)		9299	8702
Lithium	ppm	ASTM D5185(m)		<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	2	2
Sodium	ppm	ASTM D5185(m)		2	2
Potassium	ppm	ASTM D5185(m)	>20	0	0

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	156719	284886	244438
Particles >6µm	ASTM D7647	>5000	114917	202651	183246
Particles >14µm	ASTM D7647	>640	11861	19937	25809
Particles >21µm	ASTM D7647	>160	1278	2419	3811
Particles >38µm	ASTM D7647	>40	41	23	28
Particles >71µm	ASTM D7647	>10	4	1	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	24/24/21	25/25/21	25/25/22



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.75	0.51	0.49	0.39

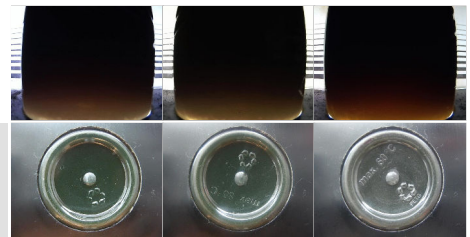
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	VLITE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	VLITE	NONE
Debris	scalar	Visual*	NONE	VLITE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>5	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	320	300	298	296

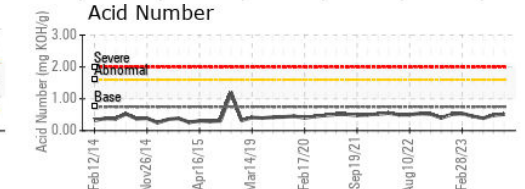
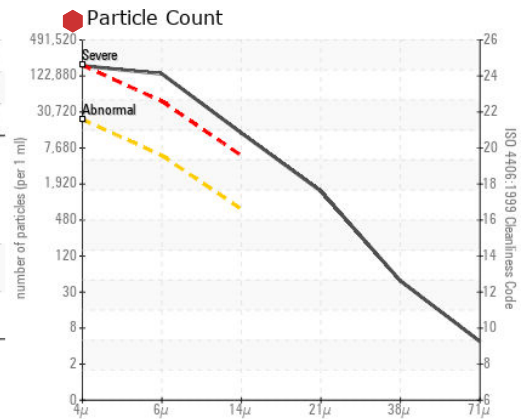
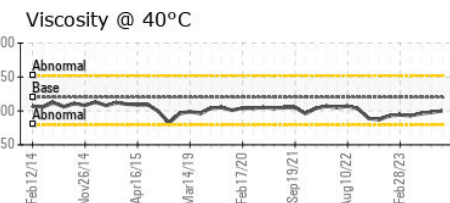
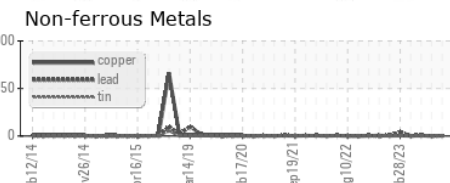
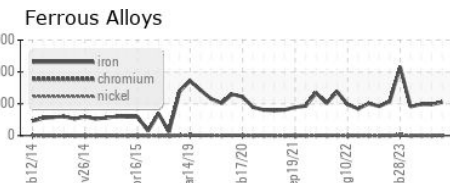
SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color

Bottom



GRAPHS



ISO 17025:2017
Accredited
Laboratory

Laboratory Sample No. : WC0871205
Lab Number : 02589771
Unique Number : 5658837
Test Package : IND 2 (Additional Tests: PQ, TAN Man)

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **STELCO - BOSC - Basic Oxygen Slab Caster**
: 17 Oct 2023
Received : 17 Oct 2023
: 18 Oct 2023
Diagnosed : 18 Oct 2023
: Kevin Marson
Diagnostician : Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

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