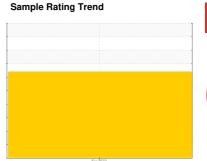


COOLANT REPORT





DIAGNOSIS

Component Coolant

Recommendation

We recommend drain system, and refill with 50/50 antifreeze water mixture. We advise that you replenish the supplemental coolant additives (SCAs) and add per manufacturer's specifications. We recommend an early resample to monitor this condition.

CONVENTIONAL COOLANT (--- GAL)

SOMMERS Tecumseh 511

Corrosion

Copper ppm levels are severe. The high metal levels indicate corrosion in the system.

Contaminants

Moderate concentration of visible dirt/debris present in the coolant.

Coolant Condition

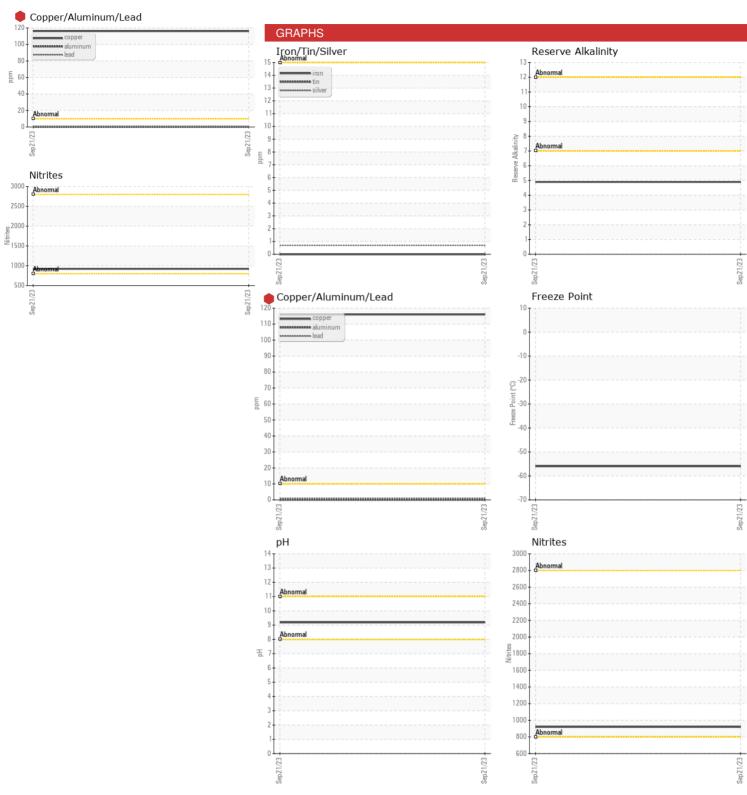
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits.

				Sep 2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0869998		
Sample Date		Client Info		21 Sep 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed	1113	Client Info		N/A		
Sample Status		Oliciti IIIIo		SEVERE		
<u>'</u>				OLVERIL		
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Specific Gravity		ASTM D1298*		1.079		
рH	Scale 0-14	ASTM D1287*	9.5	9.19		
Nitrites	ppm	Alcan Test Kit*	1500	920		
Reserve Alkalinity	Scale 0-20	ASTM D1121*	8.5	4.9		
Percentage Glycol	%	ASTM D3321*	50	59.9		
Freezing Point	°C	ASTM D3321*	-40	-56		
Carboxylate						
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		17		
Phosphorus	ppm	ASTM D5185(m)		23		
Boron	ppm	ASTM D5185(m)		232		
Molybdenum	ppm	ASTM D5185(m)		2		
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>15	0		
Aluminum	ppm	ASTM D5185(m)	>10	0		
Copper	ppm	ASTM D5185(m)	>10	116		
Lead	ppm	ASTM D5185(m)	>10	<1		
Tin	ppm	ASTM D5185(m)	>10	0		
Silver	ppm	ASTM D5185(m)	>10	<1		
Zinc	ppm	ASTM D5185(m)		0		
CARRIER SALTS	;	method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)		4112		
Potassium	ppm	ASTM D5185(m)		772		
SCALE POTENTI	IAL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)	>100	3		
Magnesium	ppm	ASTM D5185(m)	>40	<1		
Hardness	mg/L CaCO3	In-house*	<75	10		
VISUAL		method	limit/base	current	history1	history2
Coolant Color		Visual*	Green	Green		
Coolant Appearance		Visual*	Clear	Clear		
Color					no image	no image
Bottom					no image	no image

Submitted By: Dan Hammond



COOLANT REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number : 5658870

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0869998 : 02589804

Received Diagnosed Diagnostician : Kevin Marson

: 17 Oct 2023

: 18 Oct 2023

Test Package : COOL

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

CF Industrial Products Inc.

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