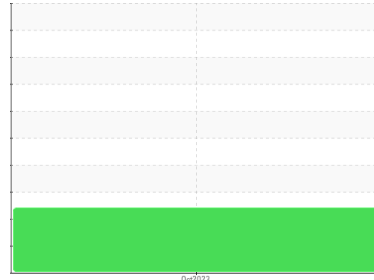




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
Kilian - K02400
 Machine Id
A2310073
 Component
Cutting Fluid
 Fluid
CHEM-ECOL CUTTING OIL 521 (--- GAL)

DIAGNOSIS

- ▲ **Recommendation**
 This is a baseline read-out on the submitted sample.
- ▲ **Wear**
 Copper, iron and lead ppm levels are noted.
- Contamination**
 {not applicable}
- Fluid Condition**
 {not applicable}

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Batch #	Client Info		2023 10 0190	---	---
Machine ID	Client Info		A2310073	---	---
Department	Client Info		Production	---	---
Sample From	Client Info		Machine	---	---
Production Stage	Client Info		Initial	---	---
Sent to WC	Client Info		10/13/2023	---	---
Sample Number	Client Info		E30000516	---	---
Sample Date	Client Info		13 Oct 2023	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ATTENTION	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	▲ 78	---	---
Chromium	ppm	ASTM D5185(m)	<1	---	---
Nickel	ppm	ASTM D5185(m)	1	---	---
Titanium	ppm	ASTM D5185(m)	0	---	---
Silver	ppm	ASTM D5185(m)	<1	---	---
Aluminum	ppm	ASTM D5185(m)	3	---	---
Lead	ppm	ASTM D5185(m)	▲ 630	---	---
Copper	ppm	ASTM D5185(m)	▲ 31	---	---
Tin	ppm	ASTM D5185(m)	0	---	---
Antimony	ppm	ASTM D5185(m)	0	---	---
Vanadium	ppm	ASTM D5185(m)	0	---	---
Beryllium	ppm	ASTM D5185(m)	0	---	---
Cadmium	ppm	ASTM D5185(m)	0	---	---

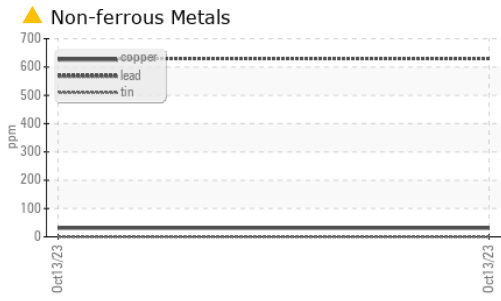
ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	3	---	---
Barium	ppm	ASTM D5185(m)	5	---	---
Molybdenum	ppm	ASTM D5185(m)	0	---	---
Manganese	ppm	ASTM D5185(m)	97	---	---
Magnesium	ppm	ASTM D5185(m)	132	---	---
Calcium	ppm	ASTM D5185(m)	1226	---	---
Phosphorus	ppm	ASTM D5185(m)	653	---	---
Zinc	ppm	ASTM D5185(m)	567	---	---
Sulfur	ppm	ASTM D5185(m)	9711	---	---
Lithium	ppm	ASTM D5185(m)	1	---	---

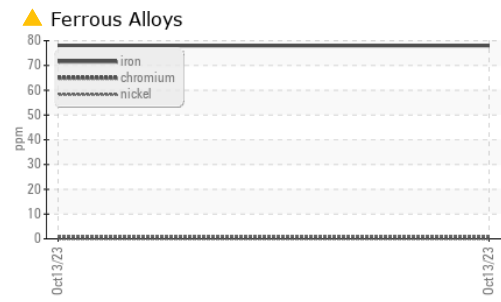
CONTAMINANTS



	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	9	---	---
Sodium	ppm	ASTM D5185(m)	5	---	---
Potassium	ppm	ASTM D5185(m) >20	3	---	---

OIL ANALYSIS REPORT

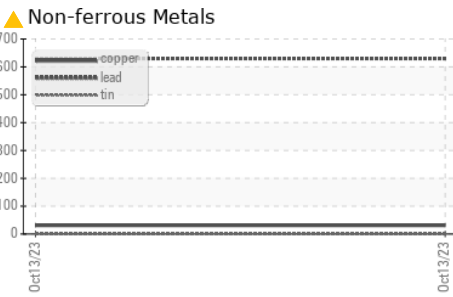
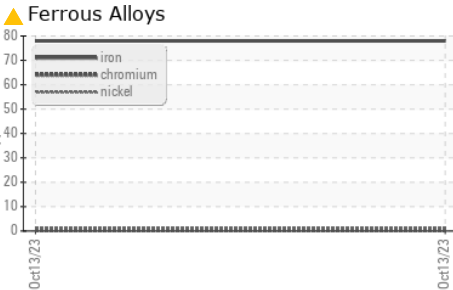


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	VLITE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	VLITE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---



SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30000516
Lab Number : **02589822**
Unique Number : 5658888
Test Package : TEST (Additional Tests: ICP)

Environmental 360 Solutions Ltd.
 640 Victoria Street
 Cobourg, ON
 CA K9A 5H5
 Contact: Aylwin Lee
 aylwinlee@e360s.ca
 T: (905)372-2251
 F: (905)373-4950

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.