

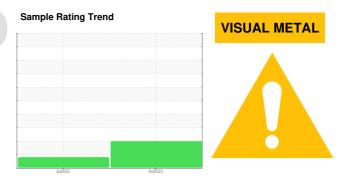
PLANT 2

PROBLEM SUMMARY

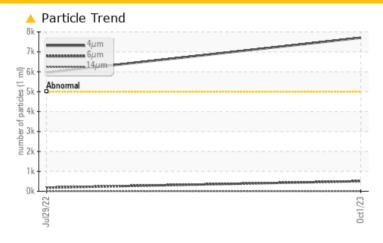
BAY 9 PACKAGING LINE

Main Hydraulic System

COMMERCIAL OIL LUBRIKO AW 46 (1000 LTR)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check for visible metal particles in the oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

PROBLEMATIC TEST RESULTS								
Sample Status				ATTENTION	ATTENTION			
Particles >4µm		ASTM D7647	>5000	<u> </u>	<u>▲</u> 5961			
Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/16/9	<u>\$\rightarrow\$ 20/15/10</u>			
White Metal	scalar	Visual*	NONE	▲ VLITE	NONE			
PrtFilter					no image	no image		

Customer Id: TAYSTO Sample No.: WC0754624 Lab Number: 02589994 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS Date Done By Description Action **Status** Change Filter ? We recommend you service the filters on this component. Resample ? We recommend an early resample to monitor this condition. ? Information Required Please specify the component make and model with your next sample. Check For Visual ? We advise that you check for visible metal particles in the oil. Metal

HISTORICAL DIAGNOSIS

29 Jul 2022 Diag: Wes Davis



We recommend you service the filters on this component. Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is ISO 46 AW Hydraulic Oil. Please confirm the oil type and grade, and specify the brand of the oil on your next sample. Please specify the component make and model with your next sample. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The condition of the oil is acceptable for the time in service.



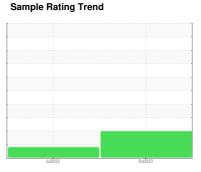


OIL ANALYSIS REPORT

PLANT 2 **BAY 9 PACKAGING LINE**

Main Hydraulic System

COMMERCIAL OIL LUBRIKO AW 46 (1000 LTR)





DIAGNOSIS

Recommendation

We advise that you check for visible metal particles in the oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

Light concentration of visible metal present.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0754624	WC101253	
Sample Date		Client Info		01 Oct 2023	29 Jul 2022	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	N/A	
Sample Status				ATTENTION	ATTENTION	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	1	1	
Chromium	ppm	ASTM D5185(m)	>10	0	0	
Nickel	ppm	ASTM D5185(m)	>10	0	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		<1	0	
Aluminum	ppm	ASTM D5185(m)	>10	0	0	
Lead	ppm	ASTM D5185(m)	>10	<1	<1	
Copper	ppm	ASTM D5185(m)	>75	15	6	
Tin	ppm	ASTM D5185(m)	>10	0	0	
Antimony	ppm	ASTM D5185(m)		0	<1	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	1	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	0	
Barium	ppm	ASTM D5185(m)		<1	1	
Molybdenum	ppm	ASTM D5185(m)		0	<1	
Manganese	ppm	ASTM D5185(m)		0	0	
Magnesium	ppm	ASTM D5185(m)		5	7	
Calcium	ppm	ASTM D5185(m)		43	40	
Phosphorus	ppm	ASTM D5185(m)		251	314	
Zinc	ppm	ASTM D5185(m)		339	365	
Sulfur	ppm	ASTM D5185(m)		756	1194	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	mag	ASTM D5185(m)	>20	<1	1	



Ollicon	ppiii	AO IIVI DO IOO(III)	/20	~ '	'	
Sodium	ppm	ASTM D5185(m)		<1	<1	
Potassium	ppm	ASTM D5185(m)	>20	0	<1	
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	7707	<u></u> 5961	
Particles >6µm		ASTM D7647	>1300	504	180	
Particles >14µm		ASTM D7647	>160	4	6	
Particles >21µm		ASTM D7647	>40	1	1	
Particles >38µm		ASTM D7647	>10	0	0	
Particles >71µm		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/16/9	2 0/15/10	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

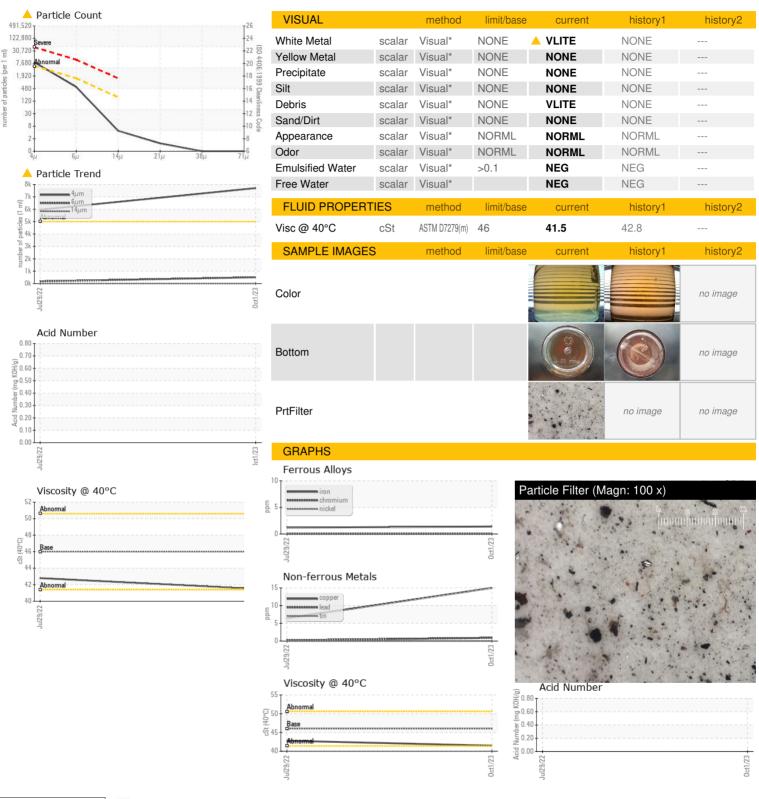
0.77

Acid Number (AN) mg KOH/g ASTM D974*

Submitted By: Matthew Fischer



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number

: WC0754624 +02589994: 5659060

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received

Diagnosed : 20 Oct 2023 Diagnostician : Kevin Marson

TAYLOR STEEL : 18 Oct 2023 484 ARVIN AVE STONEY CREEK, ON **CA L8E 2M9**

Test Package : IND 2 (Additional Tests: Bottom, BottomAnalysis, FilterPatch, PrtFilter)Contact: George Campanaro To discuss this sample report, contact Customer Service at 1-800-268-2131.

gcampanaro@taylorsteel.com T: (905)662-4925

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (905)662-4928