

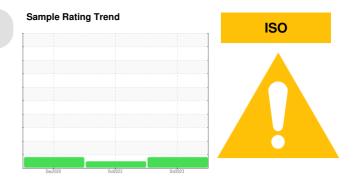
PROBLEM SUMMARY

PLANT 5 Machine Id BAY 16 INSPECTION LINE

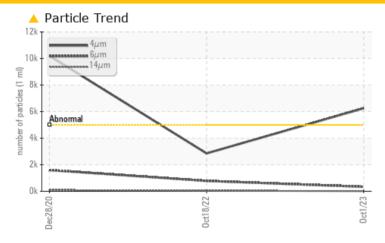
Component

Main Hydraulic System

COMMERCIAL OIL LUBRIKO AW 46 (1000 LTR)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

PROBLEMATIC TI	EST RESULTS				
Sample Status			ATTENTION	NORMAL	ABNORMAL
Particles >4μm	ASTM D7647	>5000	△ 6253	2853	<u></u> 10199
Oil Cleanliness	ISO 4406 (c)	>19/17/14	20/16/10	19/17/13	<u></u> 21/18/14
PrtFilter			•	no image	no image

Customer Id: TAYSTO Sample No.: WC0754618 Lab Number: 02590019 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Information Required			?	Please specify the component make and model with your next sample.

HISTORICAL DIAGNOSIS

18 Oct 2022 Diag: Kevin Marson

NORMAL



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



ISO



28 Dec 2020 Diag: Wes Davis

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 46. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample. All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm are notably high. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



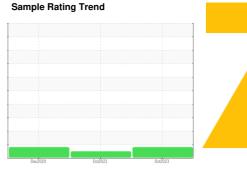


OIL ANALYSIS REPORT

PLANT 5 **BAY 16 INSPECTION LINE**

Main Hydraulic System

COMMERCIAL OIL LUBRIKO AW 46 (1000 LTR)





DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

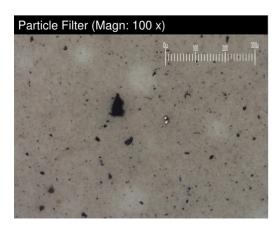
Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0754618	WC117947	WC
Sample Date		Client Info		01 Oct 2023	18 Oct 2022	28 Dec 2020
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	N/A	N/A
Sample Status				ATTENTION	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	2	2	2
Chromium	ppm	ASTM D5185(m)	>10	0	0	<1
Nickel	ppm	ASTM D5185(m)	>10	<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	<1
Silver	ppm	ASTM D5185(m)		<1	0	<1
Aluminum	ppm	ASTM D5185(m)	>10	0	<1	<1
Lead	ppm	ASTM D5185(m)	>10	2	4	7
Copper	ppm	ASTM D5185(m)	>75	16	26	19
Tin	ppm	ASTM D5185(m)	>10	0	<1	<1
Antimony	ppm	ASTM D5185(m)		0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		2	2	3
Barium	ppm	ASTM D5185(m)		<1	0	<1
Molybdenum	ppm	ASTM D5185(m)		0	1	1
Manganese	ppm	ASTM D5185(m)		0	<1	<1
Magnesium	ppm	ASTM D5185(m)		14	27	26
Calcium	ppm	ASTM D5185(m)		94	156	145
Phosphorus	ppm	ASTM D5185(m)		313	377	348
Zinc	ppm	ASTM D5185(m)		369	440	470
Sulfur	ppm	ASTM D5185(m)		1647	2108	2233
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	<1	1	1
Sodium	ppm	ASTM D5185(m)		1	2	2
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	△ 6253	2853	△ 10199
Particles >6µm		ASTM D7647	>1300	337	781	<u></u> ▲ 1597
Particles >14µm		ASTM D7647	>160	8	46	94



Silicon	ppm	ASTM D5185(m)	>20	<1	1	1
Sodium	ppm	ASTM D5185(m)		1	2	2
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	△ 6253	2853	△ 10199
Particles >6µm		ASTM D7647	>1300	337	781	<u></u> ▲ 1597
Particles >14μm		ASTM D7647	>160	8	46	94
Particles >21µm		ASTM D7647	>40	3	12	34
Particles >38µm		ASTM D7647	>10	2	0	7
Particles >71µm		ASTM D7647	>3	1	0	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u>^</u> 20/16/10	19/17/13	<u>\$\lambda\$\$ 21/18/14</u>
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

0.55

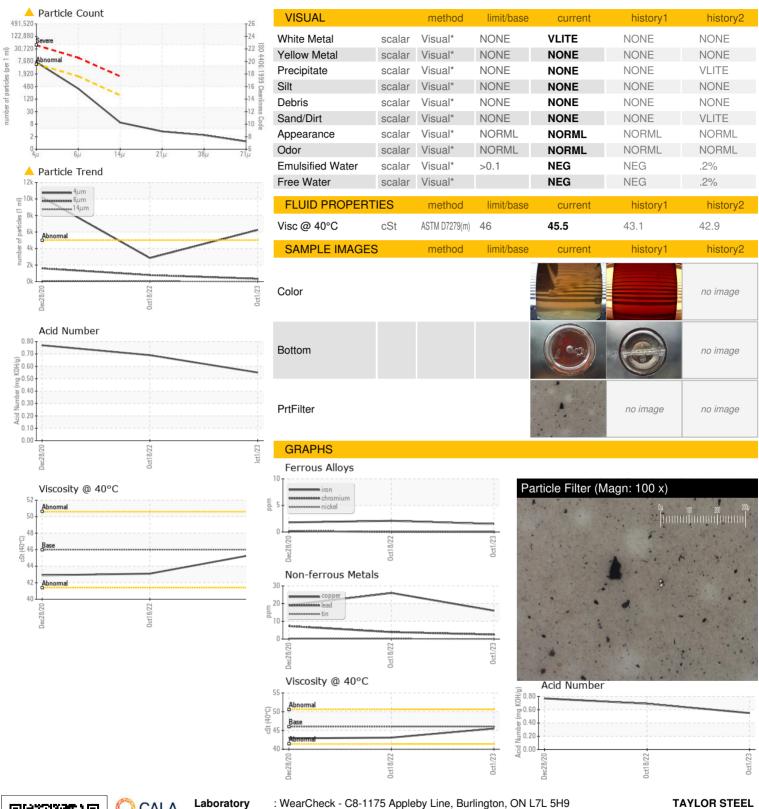
Acid Number (AN)

mg KOH/g ASTM D974*

0.77



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number **Unique Number**

: WC0754618 : 02590019 : 5659085

Received : 18 Oct 2023 Diagnosed

: 20 Oct 2023 Diagnostician : Kevin Marson

TAYLOR STEEL 484 ARVIN AVE STONEY CREEK, ON CA L8E 2M9

Test Package : IND 2 (Additional Tests: Bottom, BottomAnalysis, FilterPatch, PrtFilter)Contact: George Campanaro To discuss this sample report, contact Customer Service at 1-800-268-2131.

gcampanaro@taylorsteel.com T: (905)662-4925

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (905)662-4928