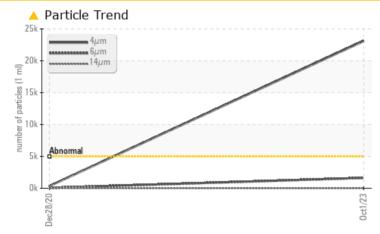


Component Main Hydraulic System

COMMERCIAL OIL LUBRIKO AW 46 (1000 LTR)

### COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

We advise that you check for visible metal particles in the oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

| PROBLEMATIC     | TEST RE | SULTS        |           |                   |          |          |
|-----------------|---------|--------------|-----------|-------------------|----------|----------|
| Sample Status   |         |              |           | ABNORMAL          | NORMAL   |          |
| Particles >4µm  |         | ASTM D7647   | >5000     | <u> </u>          | 348      |          |
| Particles >6µm  |         | ASTM D7647   | >1300     | 🔺 1624            | 58       |          |
| Oil Cleanliness |         | ISO 4406 (c) | >19/17/14 | <b>A</b> 22/18/10 | 16/13/10 |          |
| White Metal     | scalar  | Visual*      | NONE      | 🔺 VLITE           | NONE     |          |
| PrtFilter       |         |              |           |                   | no image | no image |

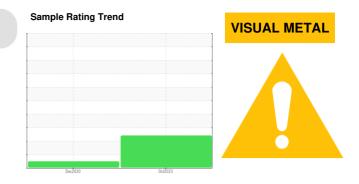
Customer Id: TAYSTO Sample No.: WC0754610 Lab Number: 02590025 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



| RECOMMENDED ACTIONS |                |                     |  |  |  |  |  |
|---------------------|----------------|---------------------|--|--|--|--|--|
| Status              | Date           | Done By             | Description  |  |  |  |  |
|                     |                | ?                   | We recommend you service the filters on this component.  |  |  |  |  |
|                     |                | ?                   | We recommend an early resample to monitor this condition.  |  |  |  |  |
|                     |                | ?                   | Please specify the component make and model with your next sample.                                       |  |  |  |  |
|                     |                | ?                   | We advise that you check for visible metal particles in the oil.   |  |  |  |  |
|                     | Status<br><br> | Status         Date | Status         Date         Done By            ?         ?            ?         ?            ?         ? |  |  |  |  |

#### **HISTORICAL DIAGNOSIS**



28 Dec 2020 Diag: Wes Davis Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 46. Please confirm.



NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



## **OIL ANALYSIS REPORT**

#### Area **PLANT** 7 Machine Id **PLANT** 7 **PACKAGING LINE** Component

Main Hydraulic System

COMMERCIAL OIL LUBRIKO AW 46 (1000 LTR)

#### DIAGNOSIS

#### Recommendation

We advise that you check for visible metal particles in the oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

#### 🔺 Wear

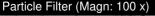
Light concentration of visible metal present.

#### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





Report Id: TAYSTO [WCAMIS] 02590025 (Generated: 10/20/2023 14:44:04) Rev: 1

Sample Rating Trend VISUAL METAL

| SAMPLE INFORM   | ATION | method        | limit/base | current        | history1    | history2 |
|-----------------|-------|---------------|------------|----------------|-------------|----------|
| Sample Number   |       | Client Info   |            | WC0754610      | WC          |          |
| Sample Date     |       | Client Info   |            | 01 Oct 2023    | 28 Dec 2020 |          |
| Machine Age     | hrs   | Client Info   |            | 0              | 0           |          |
| Oil Age         | hrs   | Client Info   |            | 0              | 0           |          |
| Oil Changed     |       | Client Info   |            | Not Changd     | N/A         |          |
| Sample Status   |       |               |            | ABNORMAL       | NORMAL      |          |
| WEAR METALS     |       | method        | limit/base | current        | history1    | history2 |
| Iron            | ppm   | ASTM D5185(m) | >20        | 2              | <1          |          |
| Chromium        | ppm   | ASTM D5185(m) | >10        | 0              | <1          |          |
| Nickel          | ppm   | ASTM D5185(m) | >10        | <1             | <1          |          |
| Titanium        | ppm   | ASTM D5185(m) |            | 0              | <1          |          |
| Silver          | ppm   | ASTM D5185(m) |            | <1             | <1          |          |
| Aluminum        | ppm   | ASTM D5185(m) | >10        | 0              | <1          |          |
| Lead            | ppm   | ASTM D5185(m) | >10        | 1              | 1           |          |
| Copper          | ppm   | ASTM D5185(m) | >75        | 12             | 13          |          |
| Tin             | ppm   | ASTM D5185(m) | >10        | 0              | <1          |          |
| Antimony        | ppm   | ASTM D5185(m) |            | 0              | 0           |          |
| Vanadium        | ppm   | ASTM D5185(m) |            | 0              | 0           |          |
| Beryllium       | ppm   | ASTM D5185(m) |            | 0              | 0           |          |
| Cadmium         | ppm   | ASTM D5185(m) |            | 0              | 0           |          |
| ADDITIVES       |       | method        | limit/base | current        | history1    | history2 |
| Boron           | ppm   | ASTM D5185(m) |            | 0              | <1          |          |
| Barium          | ppm   | ASTM D5185(m) |            | <1             | <1          |          |
| Molybdenum      | ppm   | ASTM D5185(m) |            | 0              | 0           |          |
| Manganese       | ppm   | ASTM D5185(m) |            | 0              | <1          |          |
| Magnesium       | ppm   | ASTM D5185(m) |            | 2              | 2           |          |
| Calcium         | ppm   | ASTM D5185(m) |            | 52             | 57          |          |
| Phosphorus      | ppm   | ASTM D5185(m) |            | 331            | 360         |          |
| Zinc            | ppm   | ASTM D5185(m) |            | 388            | 427         |          |
| Sulfur          | ppm   | ASTM D5185(m) |            | 2470           | 3356        |          |
| Lithium         | ppm   | ASTM D5185(m) |            | <1             | <1          |          |
| CONTAMINANTS    |       | method        | limit/base | current        | history1    | history2 |
| Silicon         | ppm   | ASTM D5185(m) | >20        | <1             | <1          |          |
| Sodium          | ppm   | ASTM D5185(m) |            | 2              | 3           |          |
| Potassium       | ppm   | ASTM D5185(m) | >20        | <1             | 4           |          |
| FLUID CLEANLIN  | ESS   | method        | limit/base | current        | history1    | history2 |
| Particles >4µm  |       | ASTM D7647    | >5000      | <b>A</b> 23108 | 348         |          |
| Particles >6µm  |       | ASTM D7647    | >1300      | <u> </u>       | 58          |          |
| Particles >14µm |       | ASTM D7647    | >160       | 7              | 10          |          |
| Particles >21µm |       | ASTM D7647    | >40        | 2              | 4           |          |
| Particles >38µm |       | ASTM D7647    | >10        | 1              | 1           |          |
| Particles >71µm |       | ASTM D7647    |            | 0              | 0           |          |
|                 |       |               |            |                |             |          |

FLUID DEGRADATION
Acid Number (AN) mg KOH/g

**Oil Cleanliness** 

mg KOH/g ASTM D974\*

method

current 0.47

ISO 4406 (c) >19/17/14 A 22/18/10

limit/base

0.46 ---

16/13/10

history1

Submitted By: Matthew Fischer

history2



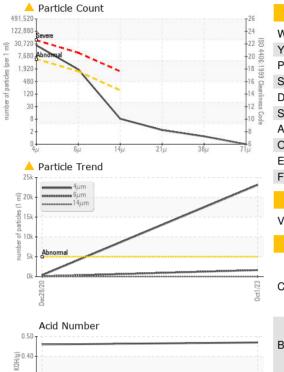
뤁 0.30 Ê 0.20 0.00

Jec28/20

> 40. Dec28/20

Viscosity @ 40°C

# **OIL ANALYSIS REPORT**



ct1/23

| VISUAL             |   | method            | limit/base  | current           | history1 | history2  |
|--------------------|---|-------------------|---|-------------------|----------|---|
| White Metal        | scalar                                      | Visual*           | NONE  |                   | NONE     |   |
| Yellow Metal       | scalar                                      | Visual*           | NONE  | VLITE             | NONE     |   |
| Precipitate        | scalar                                      | Visual*           | NONE  | NONE              | NONE     |   |
| Silt               | scalar                                      | Visual*           | NONE  | NONE              | NONE     |   |
| Debris             | scalar                                      | Visual*           | NONE  | NONE              | NONE     |   |
| Sand/Dirt          | scalar                                      | Visual*           | NONE  | NONE              | NONE     |   |
| Appearance         | scalar                                      | Visual*           | NORML   | NORML             | NORML    |   |
| Odor               | scalar                                      | Visual*           | NORML   | NORML             | NORML    |   |
| Emulsified Water   | scalar                                      | Visual*           | >0.1  | NEG               | NEG      |   |
| Free Water         | scalar                                      | Visual*           |   | NEG               | NEG      |   |
| FLUID PROPERT      | IES   | method            | limit/base  | current           | history1 | history2  |
| Visc @ 40°C        | cSt   | ASTM D7279(m)     | 46  | 44.1              | 45.4     |   |
| SAMPLE IMAGES      | 6   | method            | limit/base  | current           | history1 | history2  |
| Color              |   |                   |   |                   | no image | no image  |
| Bottom             |   |                   |   |                   | no image | no image  |
| PrtFilter          |   |                   |   |                   | no image | no image  |
| GRAPHS             |   |                   |   |                   |          |   |
| Ferrous Alloys     |   |                   |   |                   |          |   |
| Non-ferrous Metals | S   |                   | Deti/23   | article Filter (M | - Nu     |   |
| copper<br>lead     | _   |                   | 0ct1/23   |                   |          |   |
| Viscosity @ 40°C   |   |                   | <br>20.60   | Acid Number       |          | and a give a go   |
| Abnormal           |   |                   | Dy v.o  |                   |          |   |
| 45 - Base          |   |                   | E 0.4   |                   |          |   |
| Abnormal           |   |                   | 40.0.6(<br>19.0.6(<br>19.0.9(<br>10.0 K0H/0)<br>10.0 K0H/0) | U +               |          |   |
| 40 02/82290        |   |                   | 0.0 oct1/23   | Dec28/20+0        |          | 0ct1/23 -   |
| : 02590025         | 75 Apple<br>Received<br>Diagnos<br>Diagnost | d : 18<br>ed : 20 | lington, ON L<br>Oct 2023<br>Oct 2023<br>vin Marson         | .7L 5H9           | 4        | AYLOR STEEL<br>84 ARVIN AVE<br>EY CREEK, ON<br>CA L8E 2M9 |

CALA Ľ. ISO 17025:2017 Accredited Laboratory 

Test Package : IND 2 ( Additional Tests: Bottom, BottomAnalysis, FilterPatch, PrtFilter )Contact: George Campanaro To discuss this sample report, contact Customer Service at 1-800-268-2131. gcampanaro@taylorsteel.com Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Laboratory

Sample No.

Lab Number

**Unique Number** 

T: (905)662-4925

F: (905)662-4928