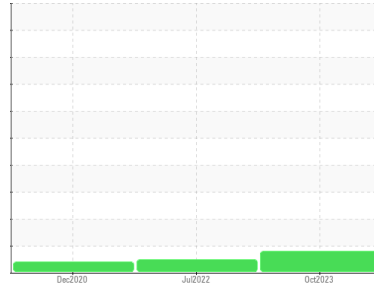




PROBLEM SUMMARY

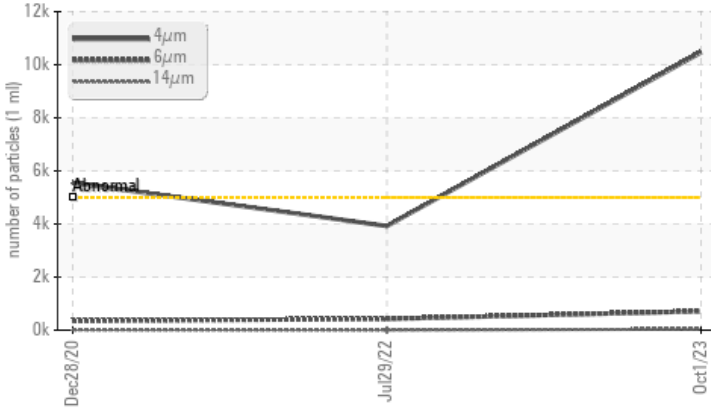
Area
PLANT 1
 Machine Id
BAY 4 PACKAGING LINE
 Component
Main Hydraulic System
 Fluid
COMMERCIAL OIL LUBRIKO AW 46 (500 LTR)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	NORMAL	ATTENTION
Particles >4µm	ASTM D7647 >5000	▲ 10466	3924	▲ 5547
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 21/17/12	19/16/10	▲ 20/16/11

Customer Id: TAYSTO
 Sample No.: WC0754645
 Lab Number: 02590030
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	Please specify the component make and model with your next sample.

HISTORICAL DIAGNOSIS

29 Jul 2022 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The condition of the oil is acceptable for the time in service.

view report



28 Dec 2020 Diag: Wes Davis

ISO



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

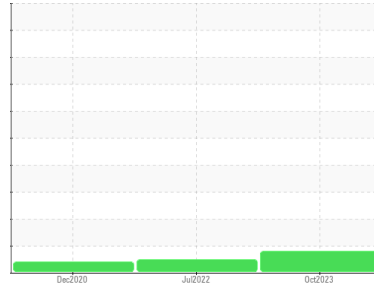
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
PLANT 1
 Machine Id
BAY 4 PACKAGING LINE

Component
Main Hydraulic System
 Fluid
COMMERCIAL OIL LUBRIKO AW 46 (500 LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0754645	WC101247	WC
Sample Date	Client Info		01 Oct 2023	29 Jul 2022	28 Dec 2020
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		Not Chngd	N/A	N/A
Sample Status			ABNORMAL	NORMAL	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >20	3	3	3
Chromium	ppm	ASTM D5185(m) >10	<1	<1	<1
Nickel	ppm	ASTM D5185(m) >10	<1	0	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	<1	0	<1
Aluminum	ppm	ASTM D5185(m) >10	0	0	<1
Lead	ppm	ASTM D5185(m) >10	<1	<1	2
Copper	ppm	ASTM D5185(m) >75	6	7	6
Tin	ppm	ASTM D5185(m) >10	0	<1	<1
Antimony	ppm	ASTM D5185(m)	0	1	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	<1	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<1	0	<1
Barium	ppm	ASTM D5185(m)	15	19	18
Molybdenum	ppm	ASTM D5185(m)	0	0	<1
Manganese	ppm	ASTM D5185(m)	0	0	<1
Magnesium	ppm	ASTM D5185(m)	3	3	3
Calcium	ppm	ASTM D5185(m)	107	120	115
Phosphorus	ppm	ASTM D5185(m)	339	381	348
Zinc	ppm	ASTM D5185(m)	421	438	453
Sulfur	ppm	ASTM D5185(m)	2282	2575	2611
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >20	<1	<1	<1
Sodium	ppm	ASTM D5185(m)	1	1	2
Potassium	ppm	ASTM D5185(m) >20	2	<1	<1

FLUID CLEANLINESS

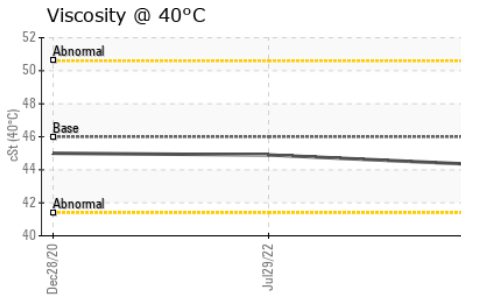
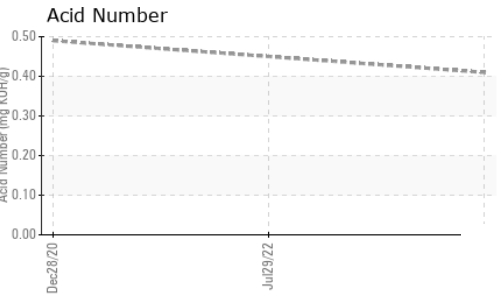
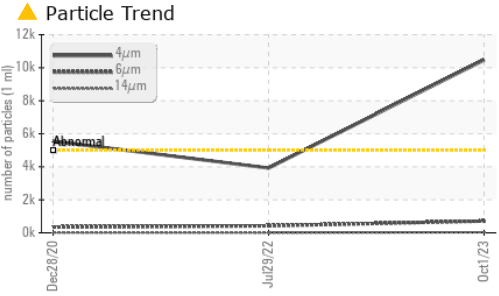
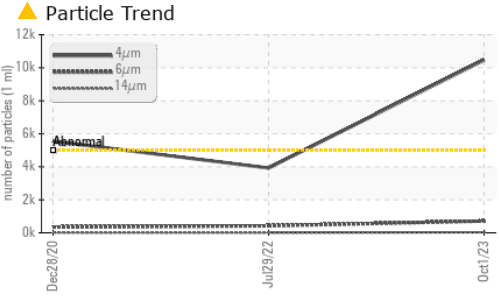
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 10466	3924	▲ 5547
Particles >6µm	ASTM D7647	>1300	712	424	350
Particles >14µm	ASTM D7647	>160	35	6	11
Particles >21µm	ASTM D7647	>40	9	2	3
Particles >38µm	ASTM D7647	>10	0	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/17/12	19/16/10	▲ 20/16/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.41	---	0.49



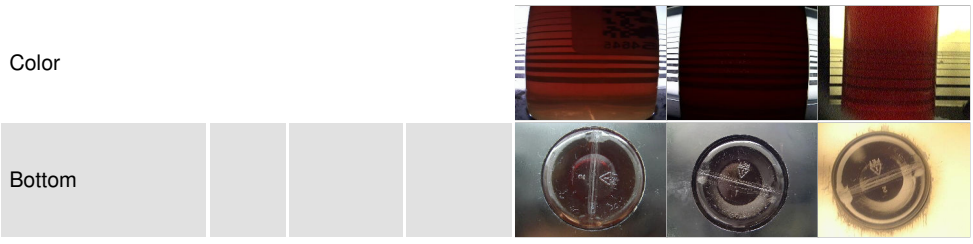
OIL ANALYSIS REPORT



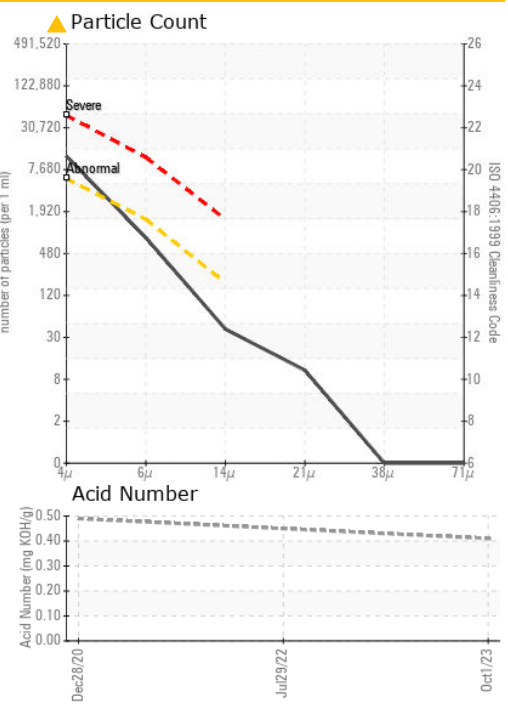
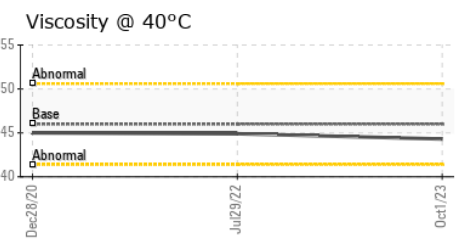
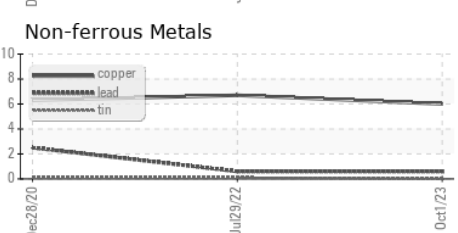
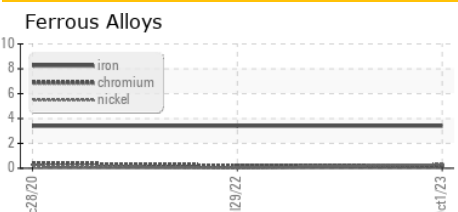
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	VLITE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	44.3	44.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0754645 **Received** : 18 Oct 2023
Lab Number : 02590030 **Diagnosed** : 19 Oct 2023
Unique Number : 5659096 **Diagnostician** : Wes Davis
Test Package : IND 2

TAYLOR STEEL
 484 ARVIN AVE
 STONEY CREEK, ON
 CA L8E 2M9
 Contact: George Campanaro
 gcampanaro@taylorsteel.com
 T: (905)662-4925
 F: (905)662-4928

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.