

## **PROBLEM SUMMARY**

# TOKIMEC 850 (S/N MMG816174)

Hydraulic System Fluid SHELL TELLUS 46 (--- GAL)

### COMPONENT CONDITION SUMMARY







### RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS							
Sample Status			ABNORMAL	NORMAL	NORMAL		
Particles >4µm	ASTM D7647	>5000	<u> </u>	2218	3978		
Particles >6µm	ASTM D7647	>1300	<u> </u>	377	1110		
Oil Cleanliness	ISO 4406 (c)	>19/17/14	A 21/18/13	18/16/13	19/17/14		

Customer Id: VUTWOO Sample No.: WC0741358 Lab Number: 02590055 Test Package: IND 2



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RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We recommend you service the filters on this component.		
Resample			?	We recommend an early resample to monitor this condition.		
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.		

### HISTORICAL DIAGNOSIS



### 03 May 2023 Diag: Kevin Marson

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

18 Mar 2020 Diag: Wes Davis

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





## **OIL ANALYSIS REPORT**

## TOKIMEC 850 (S/N MMG816174)

Hydraulic System

### SHELL TELLUS 46 (--- GAL)

### DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

6174)						
	TION	Feb2010	Sep2017 Jan2019	Jul2019 Mar2020 May2023	Oct2023	
SAMPLE INFORMA	TION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0741358	WC0818439	WC0328556
Sample Date		Client Info		17 Oct 2023	03 May 2023	18 Mar 2020
Machine Age	/rs	Client Info		0	0	9339
Dil Age	/rs	Client Info		0	0	0
Dil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
ron p	opm	ASTM D5185(m)	>20	<1	1	5
Chromium p	opm	ASTM D5185(m)	>20	0	0	1
Nickel p	opm	ASTM D5185(m)	>20	0	0	<1
Fitanium p	opm	ASTM D5185(m)		0	0	0
Silver	opm	ASTM D5185(m)		<1	0	0
Aluminum p	opm	ASTM D5185(m)	>20	0	<1	0
_ead p	opm	ASTM D5185(m)	>20	<1	0	<1
Copper p	opm	ASTM D5185(m)	>20	11	<1	10
Γin β	opm	ASTM D5185(m)	>20	0	0	0
Antimony p	opm	ASTM D5185(m)		0	0	<1
/anadium p	opm	ASTM D5185(m)		0	0	0
Beryllium p	opm	ASTM D5185(m)		0	0	0
Cadmium p	opm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron p	opm	ASTM D5185(m)	0.0	<1	5	<1
Barium p	opm	ASTM D5185(m)	0	0	0	<1
Molybdenum p	opm	ASTM D5185(m)	0	0	2	<1
Manganese p	opm	ASTM D5185(m)		0	0	0
Magnesium p	opm	ASTM D5185(m)	11	2	16	4
Calcium p	opm	ASTM D5185(m)	35	79	100	44
Phosphorus p	opm	ASTM D5185(m)	266	329	379	334
Zinc p	opm	ASTM D5185(m)	276	426	429	372
Sulfur p	opm	ASTM D5185(m)	1847	772	888	1694
Lithium p	opm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon p	opm	ASTM D5185(m)	>15	0	<1	<1
Sodium p	opm	ASTM D5185(m)		0	0	0
Potassium p	opm	ASTM D5185(m)	>20	0	0	<1
FLUID CLEANLINE	SS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>13261</b>	2218	3978
Particles >6µm		ASTM D7647	>1300	<u> </u>	377	1110
Particles >14µm		ASTM D7647	>160	69	46	94
Particles >21µm		ASTM D7647	>40	16	16	32
Particles >38µm		ASTM D7647	>10	2	1	0
Particles >71µm		ASTM D7647	>3	1	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>A</b> 21/18/13	18/16/13	19/17/14
FLUID DEGRADAT	ION	method	limi <u>t/base</u>	current	history1	history2
Acid Number (AN)	na KOH/a	ASTM D974*	0.36	0.39	0.34	0 420
	ng non/y	1011103/4	0.00	0.00	0.04	0.420

Sample Rating Trend

ISO

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## **OIL ANALYSIS REPORT**







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.99	43.2	42.8	44.0
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
						60

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