

### **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL

# VOLVO NOUNITWC0837992

Auxiliary Diesel Engine

SHELL ROTELLA T4 15W40 (--- LTR)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. Wear

Metal levels are typical for a new component breaking in.

#### Contamination

Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

#### Fluid Condition

The condition of the oil is acceptable for the time in service.

|               |          |               |            | 0ct2023     |          |          |
|---------------|----------|---------------|------------|-------------|----------|----------|
| SAMPLE INFORM | IATION   | method        | limit/base | current     | history1 | history2 |
| Sample Number |          | Client Info   |            | WC0837992   |          |          |
| Sample Date   |          | Client Info   |            | 15 Oct 2023 |          |          |
| Machine Age   | hrs      | Client Info   |            | 417         |          |          |
| Oil Age       | hrs      | Client Info   |            | 86          |          |          |
| Oil Changed   |          | Client Info   |            | Changed     |          |          |
| Sample Status |          |               |            | NORMAL      |          |          |
| CONTAMINATION | J        | method        | limit/base | current     | history1 | history2 |
| Fuel          |          | WC Method     | >6.0       | <1.0        |          |          |
| Glycol        |          | WC Method     |            | NEG         |          |          |
| WEAR METALS   |          | method        | limit/base | current     | history1 | history2 |
| Iron          | ppm      | ASTM D5185(m) | >100       | 10          |          |          |
| Chromium      | ppm      | ASTM D5185(m) | >20        | 0           |          |          |
| Nickel        | ppm      | ASTM D5185(m) | >2         | <1          |          |          |
| Titanium      | ppm      | ASTM D5185(m) |            | 0           |          |          |
| Silver        | ppm      | ASTM D5185(m) | >2         | <1          |          |          |
| Aluminum      | ppm      | ASTM D5185(m) | >25        | 2           |          |          |
| Lead          | ppm      | ASTM D5185(m) | >40        | 0           |          |          |
| Copper        | ppm      | ASTM D5185(m) | >330       | 2           |          |          |
| Tin           | ppm      | ASTM D5185(m) | >15        | 1           |          |          |
| Antimony      | ppm      | ASTM D5185(m) |            | 0           |          |          |
| Vanadium      | ppm      | ASTM D5185(m) |            | 0           |          |          |
| Beryllium     | ppm      | ASTM D5185(m) |            | 0           |          |          |
| Cadmium       | ppm      | ASTM D5185(m) |            | 0           |          |          |
| ADDITIVES     |          | method        | limit/base | current     | history1 | history2 |
| Boron         | ppm      | ASTM D5185(m) |            | 170         |          |          |
| Barium        | ppm      | ASTM D5185(m) |            | <1          |          |          |
| Molybdenum    | ppm      | ASTM D5185(m) |            | 0           |          |          |
| Manganese     | ppm      | ASTM D5185(m) |            | 0           |          |          |
| Magnesium     | ppm      | ASTM D5185(m) |            | 11          |          |          |
| Calcium       | ppm      | ASTM D5185(m) |            | 2120        |          |          |
| Phosphorus    | ppm      | ASTM D5185(m) |            | 844         |          |          |
| Zinc          | ppm      | ASTM D5185(m) |            | 1074        |          |          |
| Sulfur        | ppm      | ASTM D5185(m) |            | 2607        |          |          |
| Lithium       | ppm      | ASTM D5185(m) |            | <1          |          |          |
| CONTAMINANTS  |          | method        | limit/base | current     | history1 | history2 |
| Silicon       | ppm      | ASTM D5185(m) | >25        | 3           |          |          |
| Sodium        | ppm      | ASTM D5185(m) |            | 3           |          |          |
| Potassium     | ppm      | ASTM D5185(m) | >20        | 6           |          |          |
| INFRA-RED     |          | method        | limit/base | current     | history1 | history2 |
| Soot %        | %        | ASTM D7844*   | >3         | 0           |          |          |
| Nitration     | Abs/cm   | ASTM D7624*   | >20        | 6.2         |          |          |
| Sulfation     | Abs/.1mm | ASTM D7415*   | >30        | 19.8        |          |          |
| FLUID DEGRADA | TION     | method        | limit/base | current     | history1 | history2 |
| Oxidation     | Abs/.1mm | ASTM D7414*   | >25        | 15.8        |          |          |
|               |          |               |            |             |          |          |

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Contact/Location: Bill Salton - BILSTC



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|                    | VIOUAL            |          |                           |                           |                                       |          |             |
|--------------------|-------------------|----------|---------------------------|---------------------------|---------------------------------------|----------|-------------|
| W                  | /hite Metal       | scalar   | Visual*                   | NONE                      | VLITE                                 |          |             |
| Ye                 | ellow Metal       | scalar   | Visual*                   | NONE                      | NONE                                  |          |             |
| Pr                 | recipitate        | scalar   | Visual*                   | NONE                      | NONE                                  |          |             |
| Si                 | ilt               | scalar   | Visual*                   | NONE                      | NONE                                  |          |             |
| De                 | ebris             | scalar   | Visual*                   | NONE                      | NONE                                  |          |             |
| Sa                 | and/Dirt          | scalar   | Visual*                   | NONE                      | NONE                                  |          |             |
|                    | opearance         | scalar   | Visual*                   | NORML                     | NORML                                 |          |             |
| O Oct15            | dor               | scalar   | Visual*                   | NORMI                     | NORMI                                 |          |             |
| Fr                 | mulsified Water   | scalar   | Visual*                   | >0.2                      | NEG                                   |          |             |
| Fr                 | ree Water         | scalar   | Visual*                   |                           | NEG                                   |          |             |
|                    |                   | ooului   | Violat                    |                           | 1120                                  |          | _           |
| ł                  | FLUID PROPERT     | IES      | method                    | limit/base                | current                               | history1 | history2    |
| Vi                 | sc @ 100°C        | cSt      | ASTM D7279(m)             | 15                        | 14.5                                  |          |             |
| (                  | GRAPHS            |          |                           |                           |                                       |          |             |
| 250 T              | Iron (ppm)        |          |                           | 10                        | Lead (ppm)                            |          |             |
| 200 -              | Severe            |          |                           | 80                        | Severe                                |          |             |
| E 150-             |                   |          |                           | = E 60                    | ) <mark>-</mark>                      |          |             |
| <sup>읍</sup> 100 - | Abnormal          |          |                           | 8 4I                      | Abnormal                              |          | -           |
| 50-                |                   |          |                           | 2                         | )+                                    |          |             |
| 0                  | 2                 |          |                           |                           |                                       |          | 33          |
|                    | lct15/2           |          |                           | lct15/2                   | lct15/2                               |          | )ct15/2     |
|                    | Aluminum (nnm)    |          |                           | 0                         | Chromium (pr                          |          | 0           |
| 50 T               |                   |          |                           | 50                        |                                       |          |             |
| 40 -               | Severe            |          |                           | 40                        | ) - Severe                            |          |             |
| E 30-              | Abnormal          |          |                           | g <sup>30</sup>           | )                                     |          |             |
| <sup>-</sup> 20 -  |                   |          |                           | 20                        | ) - d                                 |          | -           |
| 10-                |                   |          |                           | 10                        | )-                                    |          |             |
| 0                  | 53                |          |                           | 23                        | ـــــــــــــــــــــــــــــــــــــ |          | 23          |
|                    | 0ct15/            |          |                           | 0ct15/                    | 0ct15/                                |          | 0ct15/      |
| (                  | Copper (ppm)      |          |                           |                           | Silicon (ppm)                         |          |             |
| <sup>400</sup> T   | Severe            |          |                           | 80                        | Severe                                |          |             |
| 300-               |                   |          |                           | 60                        | )                                     |          |             |
| Ē. 200 -           |                   |          |                           | E.4                       | ,                                     |          |             |
| 100                |                   |          |                           | -                         | Abnormal                              |          |             |
| 100-               |                   |          |                           | 2                         |                                       |          |             |
| - L 0              | /23 -             |          |                           | /23                       | 123                                   |          | /23         |
|                    | 0ct15             |          |                           | 0ct15                     | Oct15                                 |          | 0ct15.      |
| N N                | Viscosity @ 100°C |          |                           |                           | Soot %                                |          |             |
| <sup>20</sup>      |                   |          |                           | 6.0                       | Severe                                |          |             |
| 18-<br>ට           | Abnormal          |          |                           |                           | j                                     |          |             |
| 0016-              | Base              |          |                           | 23.1                      | Abnormal                              |          |             |
| 평 <sup>14</sup>    | Abnormal          |          |                           | ى<br>2.0                  | )+                                    |          |             |
| 12-                |                   |          |                           | 1.0                       |                                       |          |             |
| 10                 | 5/23 -            |          |                           | 2/23                      | 5/23                                  |          | 5/23        |
|                    | Oct1              |          |                           | 0ct1                      | Oct1                                  |          | 0ct11       |
| aboratory : W      | VearCheck - C8-11 | 75 Apple | by Line, Burl<br>I : 19 ( | lington, ON L<br>Oct 2023 | .7L 5H9                               | 1        | BILL SALTON |

Validity of results and interpretation are based on the sample and information as supplied. Report Id: BILSTC [WCAMIS] 02590188 (Generated: 10/19/2023 13:02:58) Rev: 1