



# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**

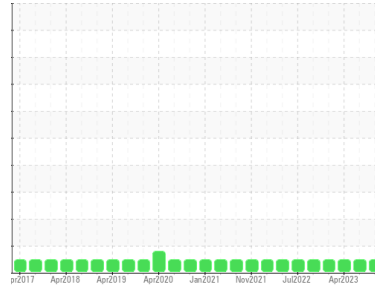


Area  
**[22003276]**

Machine Id  
**129-178 REFINER MOTOR LUBE BEARING**

Component  
**Hydraulic System**

Fluid  
**ESSO TERESSO ISO 46 (90 LTR)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>WC0840180</b>   | WC0813428   | WC0782468   |
| Sample Date   | Client Info |             | <b>10 Oct 2023</b> | 12 Jul 2023 | 24 Apr 2023 |
| Machine Age   | mths        | Client Info | <b>0</b>           | 0           | 0           |
| Oil Age       | mths        | Client Info | <b>0</b>           | 0           | 0           |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             |             | <b>NORMAL</b>      | NORMAL      | NORMAL      |

## WEAR METALS

|           | method | limit/base    | current | history1     | history2 |    |
|-----------|--------|---------------|---------|--------------|----------|----|
| Iron      | ppm    | ASTM D5185(m) | >20     | <b>0</b>     | 0        | <1 |
| Chromium  | ppm    | ASTM D5185(m) | >20     | <b>0</b>     | 0        | 0  |
| Nickel    | ppm    | ASTM D5185(m) | >20     | <b>&lt;1</b> | <1       | 0  |
| Titanium  | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        | 0  |
| Silver    | ppm    | ASTM D5185(m) |         | <b>&lt;1</b> | 0        | 0  |
| Aluminum  | ppm    | ASTM D5185(m) | >20     | <b>0</b>     | <1       | 0  |
| Lead      | ppm    | ASTM D5185(m) | >20     | <b>0</b>     | 0        | 0  |
| Copper    | ppm    | ASTM D5185(m) | >20     | <b>&lt;1</b> | 0        | 0  |
| Tin       | ppm    | ASTM D5185(m) | >20     | <b>0</b>     | 0        | 0  |
| Antimony  | ppm    | ASTM D5185(m) |         | <b>0</b>     | <1       | <1 |
| Vanadium  | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        | 0  |
| Beryllium | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        | 0  |
| Cadmium   | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        | 0  |

## ADDITIVES

|            | method | limit/base    | current | history1     | history2 |      |
|------------|--------|---------------|---------|--------------|----------|------|
| Boron      | ppm    | ASTM D5185(m) | 0       | <b>&lt;1</b> | <1       | <1   |
| Barium     | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        | 0    |
| Molybdenum | ppm    | ASTM D5185(m) | 0       | <b>0</b>     | 0        | 0    |
| Manganese  | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        | 0    |
| Magnesium  | ppm    | ASTM D5185(m) | 0       | <b>1</b>     | 0        | 0    |
| Calcium    | ppm    | ASTM D5185(m) | 0       | <b>2</b>     | <1       | 0    |
| Phosphorus | ppm    | ASTM D5185(m) | 2.4     | <b>2</b>     | 0        | 0    |
| Zinc       | ppm    | ASTM D5185(m) | 0       | <b>2</b>     | 1        | <1   |
| Sulfur     | ppm    | ASTM D5185(m) |         | <b>1217</b>  | 1249     | 1303 |
| Lithium    | ppm    | ASTM D5185(m) |         | <b>&lt;1</b> | <1       | <1   |

## CONTAMINANTS

|           | method | limit/base    | current | history1 | history2 |    |
|-----------|--------|---------------|---------|----------|----------|----|
| Silicon   | ppm    | ASTM D5185(m) | >15     | <b>1</b> | 2        | 2  |
| Sodium    | ppm    | ASTM D5185(m) |         | <b>0</b> | 0        | 0  |
| Potassium | ppm    | ASTM D5185(m) | >20     | <b>0</b> | 0        | <1 |

## FLUID CLEANLINESS

|                 | method       | limit/base | current         | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm  | ASTM D7647   | >5000      | <b>331</b>      | 543      | 570      |
| Particles >6µm  | ASTM D7647   | >1300      | <b>104</b>      | 191      | 203      |
| Particles >14µm | ASTM D7647   | >160       | <b>10</b>       | 26       | 26       |
| Particles >21µm | ASTM D7647   | >40        | <b>4</b>        | 10       | 9        |
| Particles >38µm | ASTM D7647   | >10        | <b>1</b>        | 1        | 1        |
| Particles >71µm | ASTM D7647   | >3         | <b>0</b>        | 0        | 1        |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14  | <b>16/14/10</b> | 16/15/12 | 16/15/12 |

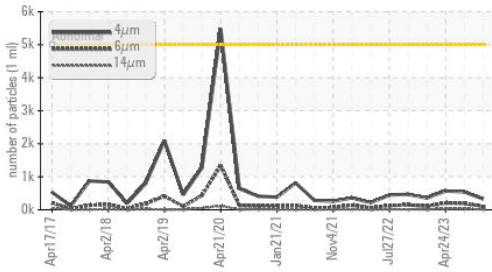
## FLUID DEGRADATION

|                  | method   | limit/base | current | history1    | history2 |      |
|------------------|----------|------------|---------|-------------|----------|------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.02    | <b>0.07</b> | 0.05     | 0.05 |

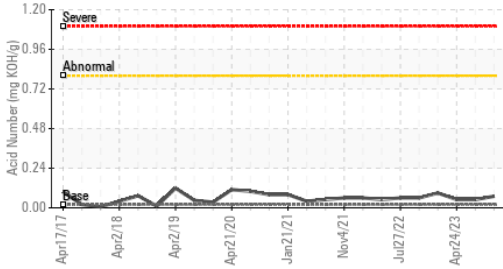


# OIL ANALYSIS REPORT

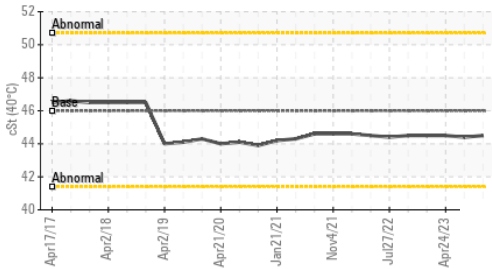
**Particle Trend**



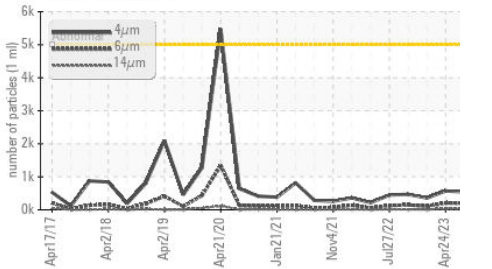
**Acid Number**



**Viscosity @ 40°C**



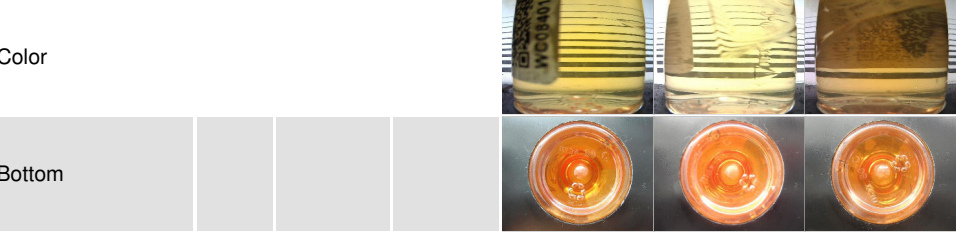
**Particle Trend**



| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | Visual*    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | Visual*    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | Visual*    | NONE    | NONE     | NONE     |
| Silt             | scalar | Visual*    | NONE    | NONE     | NONE     |
| Debris           | scalar | Visual*    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | Visual*    | NONE    | NONE     | NONE     |
| Appearance       | scalar | Visual*    | NORML   | NORML    | NORML    |
| Odor             | scalar | Visual*    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | Visual*    | >0.05   | NEG      | NEG      |
| Free Water       | scalar | Visual*    |         | NEG      | NEG      |

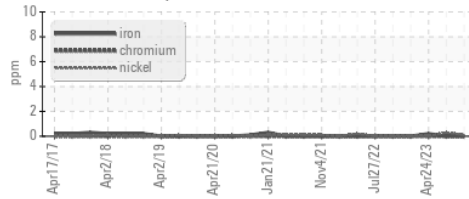
| FLUID PROPERTIES | method | limit/base    | current | history1 | history2 |
|------------------|--------|---------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D7279(m) | 46      | 44.5     | 44.4     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

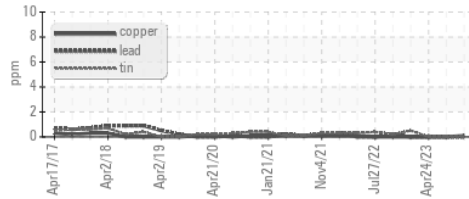


## GRAPHS

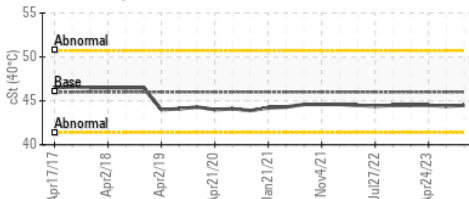
**Ferrous Alloys**



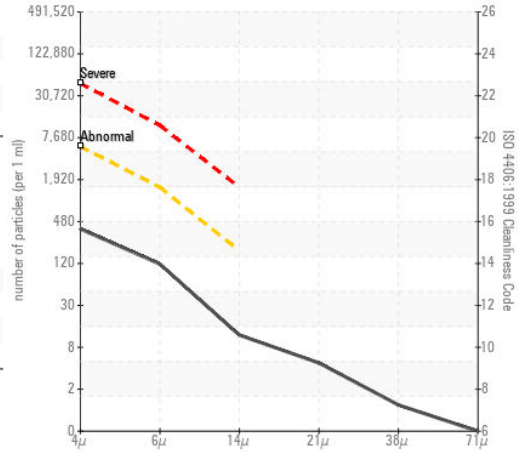
**Non-ferrous Metals**



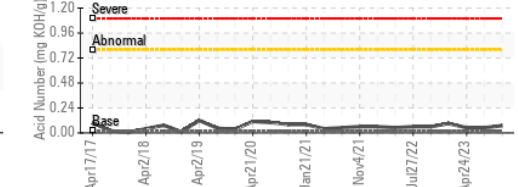
**Viscosity @ 40°C**



**Particle Count**



**Acid Number**



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0840180 **Received** : 19 Oct 2023  
**Lab Number** : 02590289 **Diagnosed** : 20 Oct 2023  
**Unique Number** : 5659355 **Diagnostician** : Kevin Marson  
**Test Package** : IND 2 ( Additional Tests: TAN Man )

**ARAUCO - St. Stephen**  
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 F: (506)465-2831

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.