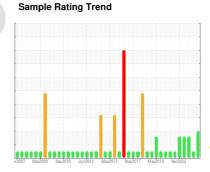


## **PROBLEM SUMMARY**

# Area [21973254] #170-330 (S/N 003-118610)

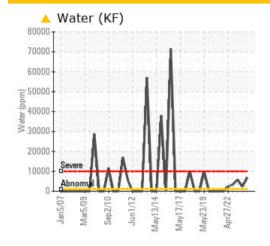
**Screw Compressor** 

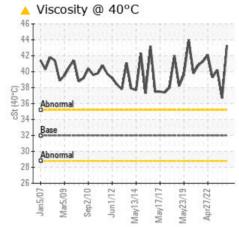
**SULLAIR SULLUBE 32 (4 GAL)** 

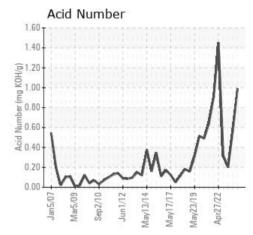




## **COMPONENT CONDITION SUMMARY**







## RECOMMENDATION

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	ABNORMAL
Water	%	ASTM D6304*	>0.1	<b>△</b> 0.684	0.243	<b>△</b> 0.571
ppm Water	ppm	ASTM D6304*	>1000	<b>6840.4</b>	2439.5	<u>▲</u> 5715.6
Visc @ 40°C	cSt	ASTM D7279(m)	32.0	<b>43.3</b>	36.7	40.2

**Customer Id: FLASTS Sample No.:** WC0840185 Lab Number: 02590294 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

#### RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample			?	We recommend an early resample to monitor this condition.
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Water Access			?	We advise that you check for the source of water entry.
Check Seals			?	Check seals and/or filters for points of contaminant entry.
Filter Fluid			?	We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil.

### HISTORICAL DIAGNOSIS

06 Jun 2023 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



WATER



## 01 Nov 2022 Diag: Kevin Marson

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate concentration of water present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



WATER



## 03 Aug 2022 Diag: Kevin Marson

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate concentration of water present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



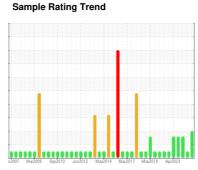


## **OIL ANALYSIS REPORT**

Area [21973254] #170-330 (S/N 003-118610)

**Screw Compressor** 

**SULLAIR SULLUBE 32 (4 GAL)** 





## **DIAGNOSIS**

## Recommendation

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition.

#### Wear

All component wear rates are normal.

## Contamination

There is a moderate concentration of water present in the oil.

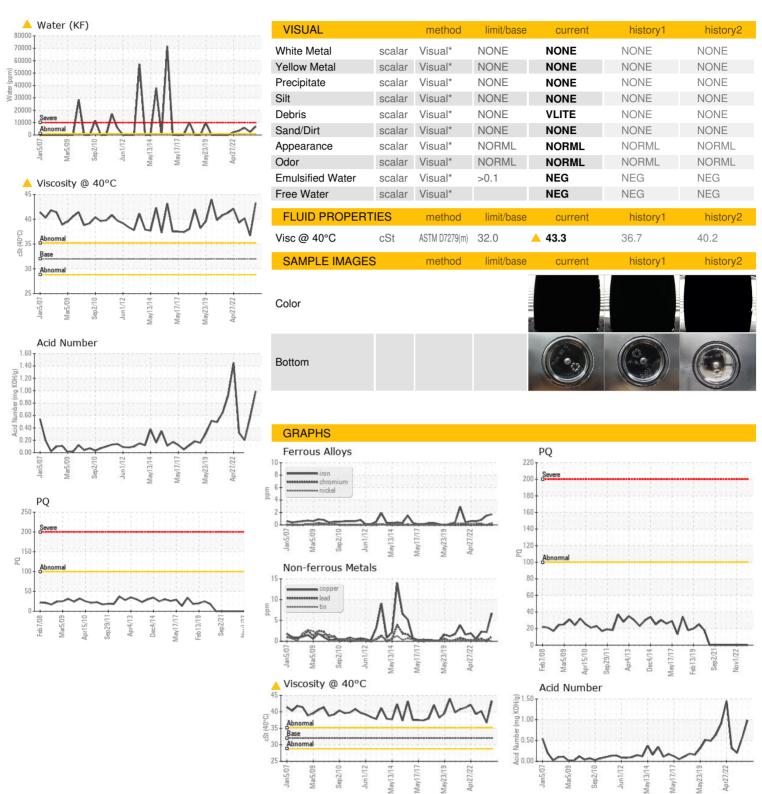
## ▲ Fluid Condition

An increase in the AN level is noted. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0840185	WC0813420	WC0729486
Sample Date		Client Info		15 Oct 2023	06 Jun 2023	01 Nov 2022
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>60	2	2	<1
Chromium	ppm	ASTM D5185(m)	>4	0	0	0
Nickel	ppm	ASTM D5185(m)		<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>5	0	<1	<1
Lead	ppm	ASTM D5185(m)	>10	1	0	<1
Copper	ppm	ASTM D5185(m)	>30	7	2	2
Tin	ppm	ASTM D5185(m)	>15	0	<1	<1
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		2	1	1
Barium	ppm	ASTM D5185(m)	745	740	800	770
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		1	1	<1
Calcium	ppm	ASTM D5185(m)	1	7	3	4
Phosphorus	ppm	ASTM D5185(m)	3	2	<1	0
Zinc	ppm	ASTM D5185(m)		16	11	9
Sulfur	ppm	ASTM D5185(m)		347	365	314
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	1	1	<1
Sodium	ppm	ASTM D5185(m)		57	58	47
Potassium	ppm	ASTM D5185(m)	>20	6	6	7
Water	%	ASTM D6304*	>0.1	<b>△</b> 0.684	0.243	<b>△</b> 0.571
ppm Water	ppm	ASTM D6304*	>1000	<b>△</b> 6840.4	2439.5	▲ 5715.6
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.99	0.57	0.20



## **OIL ANALYSIS REPORT**





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No. Lab Number **Unique Number** 

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : 02590294

: WC0840185

: 5659360

Received : 19 Oct 2023 Diagnosed : 20 Oct 2023 Diagnostician : Kevin Marson

Test Package : IND 2 ( Additional Tests: KF, TAN Man ) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

ARAUCO - St. Stephen 151 Church Street St. Stephen, NB CA E3L 3A6 Contact: Jim Sears Jim.Sears@arauco.com T: (506)465-2858

F: (506)465-2831