

PROBLEM SUMMARY

Sample Rating Trend

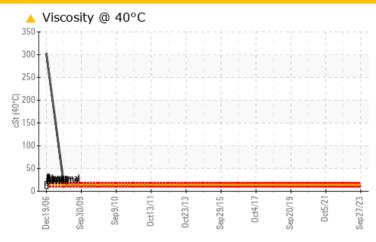
VISCOSITY

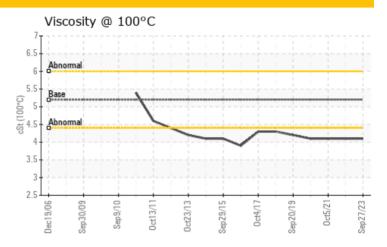
Saugeen Shores SP-17701 Machine IV ECW #4

Component **Hydraulic System**

MOBIL AERO HF (280 LTR)

COMPONENT CONDITION SUMMARY





ec2006 Sep2009 Sep2010 Oct2011 Oct2013 Sep2015 Oct2017 Sep2019 Oct2013 Sep2015 Oct2017 Sep2019 Oct2017 Sep2019

RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL	
Visc @ 40°C	cSt	ASTM D7279(m)	14.0	<u> </u>	<u>▲</u> 11.4	<u>▲</u> 11.5	

Customer Id: VESTAS Sample No.: WC0835236 Lab Number: 02590623 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Bill Quesnel CLS,OMA II,MLA-III,LLA-I +1 (289)291-4641 x4641

Bill.Quesnel@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

27 Sep 2022 Diag: Kevin Marson

VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 10 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



05 Oct 2021 Diag: Bill Quesnel

VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 10 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



08 Oct 2020 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 10 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

SAMPLE IN

Sample Rating Trend

VISCOSITY



history2

Saugeen Shores SP-17701 **ECW #4**

Hydraulic System

MOBIL AERO HF (280 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

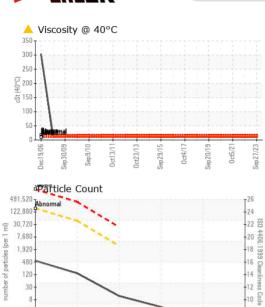
Viscosity of sample indicates oil is within ISO 10 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

	ec2006 Sep2009	Sep2010 Oct2011 Oct2013	Sep2015 Oct2017 Sep2019	Oct2021 Sep202
NFORMATION	method	limit/base	current	histo
per	Client Info	,	WC0835236	WC05779
	Client Info	2	27 Sep 2023	27 Sep 2

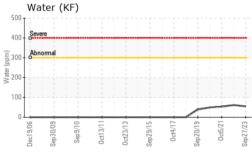
Sample Number		Client Info		WC0835236	WC0577984	WC0546452
Sample Date		Client Info		27 Sep 2023	27 Sep 2022	05 Oct 2021
Machine Age	yrs	Client Info		15	14	0
Oil Age	yrs	Client Info		15	14	0
Oil Changed		Client Info		Not Changd	Not Changd	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>50	0	0	0
Iron	ppm	ASTM D5185(m)	>10	<1	<1	<1
Chromium	ppm	ASTM D5185(m)	>15	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>10	0	0	<1
Lead	ppm	ASTM D5185(m)	>20	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>15	1	1	2
Tin	ppm	ASTM D5185(m)	>20	0	0	<1
Antimony	ppm	ASTM D5185(m)		0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	mqq	ASTM D5185(m)		<1	<1	<1
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)		<1 <1	<1 0	<1 0
		ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0.0			
Barium Molybdenum	ppm	ASTM D5185(m)	0.0	<1	0	0
Barium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	0.0	<1 0	0	0
Barium Molybdenum Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		<1 0 0	0 0 0	0 0
Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0.4	<1 0 0 <1	0 0 0	0 0 0
Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0.4	<1 0 0 <1 <1	0 0 0 0	0 0 0 0 0 <1
Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0.4 0.0 426	<1 0 0 <1 <1 <1 361	0 0 0 0 0 0 388	0 0 0 0 <1 382
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0.4 0.0 426 0.9	<1 0 0 0 <1 <1 361 3	0 0 0 0 0 0 388 2	0 0 0 0 <1 382 2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0.4 0.0 426 0.9	<1 0 0 0 <1 <1 361 3 170	0 0 0 0 0 0 388 2 172	0 0 0 0 <1 382 2 169
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0.4 0.0 426 0.9 93	<1 0 0 <1 <1 <1 361 3 170 <1	0 0 0 0 0 388 2 172 <1	0 0 0 0 <1 382 2 169
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0.4 0.0 426 0.9 93	<1 0 0 <1 <1 <1 361 3 170 <1	0 0 0 0 0 388 2 172 <1	0 0 0 0 <1 382 2 169 <1
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0.4 0.0 426 0.9 93	<1 0 0 <1 <1 <1 361 3 170 <1 current	0 0 0 0 0 388 2 172 <1 history1	0 0 0 0 <1 382 2 169 <1 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0.4 0.0 426 0.9 93 limit/base >10 >10	<1 0 0 <1 <1 361 3 170 <1 current <1	0 0 0 0 0 388 2 172 <1 history1	0 0 0 0 <1 382 2 169 <1 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) MASTM D5185(m) MASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0.4 0.0 426 0.9 93 limit/base >10 >10 >20	<1 0 0 <1 <1 361 3 170 <1 current <1 1	0 0 0 0 0 388 2 172 <1 history1	0 0 0 0 <1 382 2 169 <1 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0.4 0.0 426 0.9 93 limit/base >10 >10 >20 >0.03	<1 0 0 <1 <1 361 3 170 <1 current <1 1 0.005	0 0 0 0 0 388 2 172 <1 history1 <1 <1 <1 <1 <1	0 0 0 0 <1 382 2 169 <1 history2 <1 <1 <1 <1
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304*	0.4 0.0 426 0.9 93 limit/base >10 >10 >20 >0.03 >300	<1 0 0 <1 <1 361 3 170 <1 current <1 1 0.005 54.7	0 0 0 0 0 388 2 172 <1 history1 <1 <1 <1 <1 <1 61.6	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* ASTM D6304*	0.4 0.0 426 0.9 93 limit/base >10 >10 >20 >0.03 >300	<1 0 0 <1 <1 361 3 170 <1 current <1 1 0.005 54.7 current	0 0 0 0 0 388 2 172 <1 <1 <1 <1 <1 <1 0.006 61.6 history1	0 0 0 0 <1 382 2 169 <1 history2 <1 <1 <1 <1 0.005 53.2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7844*	0.4 0.0 426 0.9 93 limit/base >10 >10 >20 >0.03 >300	<1 0 0 <1 <1 361 3 170 <1 current <1 1 0.005 54.7 current 0	0 0 0 0 0 388 2 172 <1 <1 <1 <1 <1 <1 <1 61.6 history1	0 0 0 0 <1 382 2 169 <1 history2 <1 <1 <1 0.005 53.2 history2

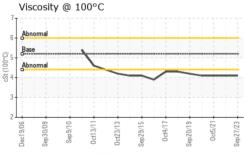


OIL ANALYSIS REPORT



0 4 _µ	6,4	14μ	21μ	38μ	71µ
Acid	Number				
0.70					
10.60 Severe					
Adnor (mg KOH/d) Acid Number (mg KoH/d) Acid	mal				***********
V 0.20	_		^/	1	
0.10 Base			/ \	V	3 -
Dec19/06	Sep30/09 Sep3/10	Oct13/11	Oct23/13 Sep29/15	0ct4/17 Sep20/19	Oct5/21 Sep27/23





FLUID CLEANLINE	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>160000	496	114	1803
Particles >6µm		ASTM D7647	>40000	122	24	460
Particles >14µm		ASTM D7647	>2500	10	3	38
Particles >21µm		ASTM D7647	>640	3	1	8
Particles >38µm		ASTM D7647	>160	0	1	0
Particles >71µm		ASTM D7647	>40	0	1	0
Oil Cleanliness		ISO 4406 (c)	>24/22/18	16/14/10	14/12/9	18/16/12
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*		41.2	41.7	40.9
Acid Number (AN)	mg KOH/g	ASTM D974*	.03	0.15	0.14	0.15
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.03	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERTI	ES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	14.0	<u> </u>	<u></u> 11.4	<u>11.5</u>
Visc @ 100°C	cSt	ASTM D7279(m)	5.2	4.1	4.1	4.1
Viscosity Index (VI)	Scale	ASTM D2270*	370	320	320	315
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						



CALA ISO 17025:2017

Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number : 5659689

: WC0835236 : 02590623

Received

Diagnosed : 23 Oct 2023 Diagnostician : Bill Quesnel

Test Package : IND 2 (Additional Tests: FT-IR, KF, KV100, PQ, TAN Man, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Vestas American Wind Technology Inc. : 20 Oct 2023

1417 NW Everett Street Portland, OR US 97209

> Contact: Nicole Philippi NiPhi@vestas.com T: (503)327-7683 F: (503)327-0247