

RECOMMENDATION

This is a baseline read-out on the submitted sample.

PROBLEMATIC T	EST RESULTS				
Sample Status			ABNORMAL	NORMAL	
Particles >4µm	ASTM D7647	>5000	<u> </u>	649	
Particles >6µm	ASTM D7647	>1300	A 3884	184	
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<u> </u>	17/15/10	

Customer Id: CHECOB Sample No.: E30000544 Lab Number: 02590635 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Tatiana Sorkina +1 (800)263-3939 tsorkina@e360s.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

21 Aug 2023 Diag: Tatiana Sorkina



This is a baseline read-out on the submitted sample.{not applicable} {not applicable} {not applicable}





OIL ANALYSIS REPORT

Area Sorel Forge - L01900 Machine Id PG072

Component Hydraulic System Fluid CHEM-ECOL PUREPROTECT 46 ZFD (--- G

DIAGNOSIS

A Recommendation

This is a baseline read-out on the submitted sample.

Wear

{not applicable}

Contamination

Particles $>4\mu$ m are abnormally high. Particles $>6\mu$ m and oil cleanliness are abnormally high.

Fluid Condition

{not applicable}

AL)			Aug2023	0ct2023		
SAMPLE INFORM	/IATION	method	limit/base	current	history1	history2
Batch #		Client Info		PG072		
Machine ID		Client Info		Sales		
Department		Client Info		Machine		
Sample From		Client Info		Initial		
Production Stage		Client Info		10/18/2023		
Sample Number		Client Info		E30000544	E30000172	
Sample Date		Client Info		05 Oct 2023	21 Aug 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status		0.10111 1.110		ABNORMAL	NORMAL	
			11			
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	4	<1	
Chromium	ppm	ASTM D5185(m)	>20	<1	0	
Nickel	ppm	ASTM D5185(m)	>20	<1	<1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		<1	0	
Aluminum	ppm	ASTM D5185(m)	>20	<1	0	
Lead	ppm	ASTM D5185(m)	>20	<1	0	
Copper	ppm	ASTM D5185(m)	>20	2	<1	
Tin	ppm	ASTM D5185(m)	>20	0	0	
Antimony	ppm	ASTM D5185(m)		0	<1	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	
Barium	ppm	ASTM D5185(m)		<1	0	
Molybdenum	ppm	ASTM D5185(m)		0	0	
Manganese	ppm	ASTM D5185(m)		0	0	
Magnesium	ppm	ASTM D5185(m)		2	<1	
Calcium	ppm	ASTM D5185(m)		193	26	
Phosphorus	ppm	ASTM D5185(m)		174	190	
Zinc	ppm	ASTM D5185(m)		29	3	
Sulfur	ppm	ASTM D5185(m)		1100	6022	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1	<1	
Sodium	ppm	ASTM D5185(m)		2	0	
Potassium	ppm	ASTM D5185(m)	>20	1	<1	
Water	%	ASTM D6304*	>0.05	0.010	0.003	
valor						

Sample Rating Trend



OIL ANALYSIS REPORT

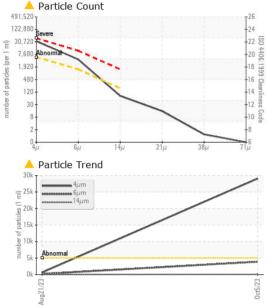
FLUID CLEANLINESS

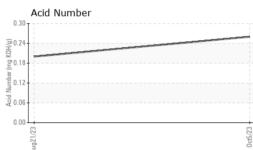
Particles >4µm

Particles >6µm

Particles >14µm

Particles >21µm





Water (KF)

6000 5000

3000 Mater 2000 X

1000 Ab

Aug21/23

cSt (100°C)

1000

Viscosity @ 100°C

D 11 00		AOTH DTAKT	>10	-	1	
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	22/19/13	17/15/10	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.26	0.20	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
Precipitate	scalar	Visual*	NONE	NONE	NONE	
Silt	scalar	Visual*	NONE	NONE	NONE	
Debris	scalar	Visual*	NONE	NONE	NONE	
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
Appearance	scalar	Visual*	NORML	NORML	NORML	
Odor	scalar	Visual*	NORML	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	
Free Water	scalar	Visual*		NEG	NEG	
Free Water FLUID PROPERT		Visual* method	limit/base	NEG current	NEG history1	
FLUID PROPERT			limit/base			
FLUID PROPERT Visc @ 40°C	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C Visc @ 100°C	T <mark>IES</mark> cSt	method ASTM D7279(m)	limit/base	current 46.9	history1 68.3	history2
FLUID PROPERT Visc @ 40°C	IES cSt cSt Scale	method ASTM D7279(m) ASTM D7279(m)	limit/base	current 46.9 7.4	history1 68.3 8.8	history2
Visc @ 40°C Visc @ 100°C Viscosity Index (VI)	IES cSt cSt Scale	method ASTM D7279(m) ASTM D7279(m) ASTM D2270*		current 46.9 7.4 120	history1 68.3 8.8 101	history2
FLUID PROPERT Visc @ 40°C Visc @ 100°C Viscosity Index (VI) SAMPLE IMAGES	IES cSt cSt Scale	method ASTM D7279(m) ASTM D7279(m) ASTM D2270*		current 46.9 7.4 120	history1 68.3 8.8 101	history2 history2
FLUID PROPERT Visc @ 40°C Visc @ 100°C Viscosity Index (VI) SAMPLE IMAGES	IES cSt cSt Scale	method ASTM D7279(m) ASTM D7279(m) ASTM D2270*		current 46.9 7.4 120	history1 68.3 8.8 101	history2
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FLUID PROPERT Visc @ 40°C Visc @ 100°C Viscosity Index (VI)	IES cSt cSt Scale	method ASTM D7279(m) ASTM D7279(m) ASTM D2270*		current 46.9 7.4 120	history1 68.3 8.8 101	history2 history2

limit/base

current

29067

3884

70

13

method

ASTM D7647 >5000

ASTM D7647 >1300

ASTM D7647 >160

ASTM D7647 >40

history1

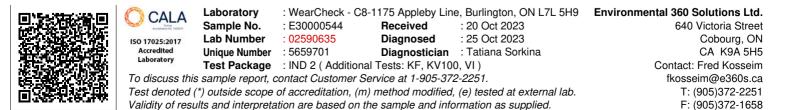
649

184

10

3

history2



Contact/Location: Fred Kosseim - CHECOB