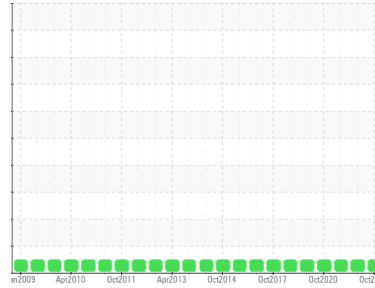




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Saugen Shores SP-17701
 Machine Id
04K06

Component
Wind Turbine Gearbox
 Fluid
MOBIL MOBILGEAR SHC XMP 320 (320 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0835241	WC0577994	WC0419020
Sample Date	Client Info		05 Oct 2023	12 Oct 2022	13 Oct 2021
Machine Age	yrs	Client Info	15	14	0
Oil Age	yrs	Client Info	15	14	0
Oil Changed	Client Info		Not Changed	Not Changed	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2	
PQ	ASTM D8184*	>50	0	0	0	
Iron	ppm	ASTM D5185(m)	>75	15	11	6
Chromium	ppm	ASTM D5185(m)	>5	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	>10	0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>10	0	<1	<1
Lead	ppm	ASTM D5185(m)	>15	<1	0	0
Copper	ppm	ASTM D5185(m)	>5	1	1	1
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	0	1	<1	1
Barium	ppm	ASTM D5185(m)		<1	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		0	0	0
Calcium	ppm	ASTM D5185(m)	0	<1	0	<1
Phosphorus	ppm	ASTM D5185(m)	485	346	402	404
Zinc	ppm	ASTM D5185(m)	0	8	6	6
Sulfur	ppm	ASTM D5185(m)		3536	3777	3835
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS

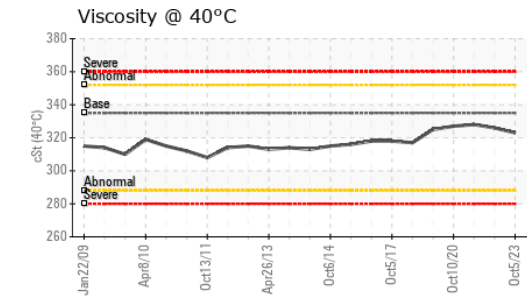
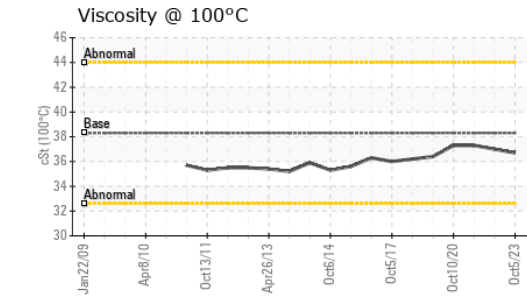
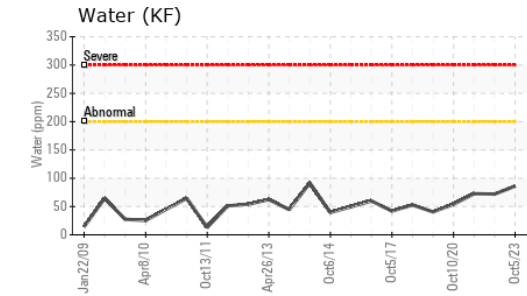
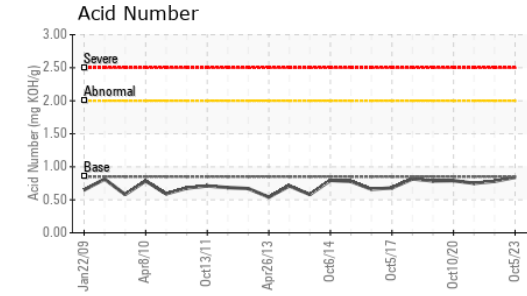
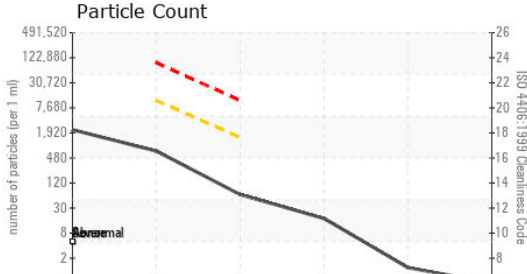
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>40	28	32	27
Sodium	ppm	ASTM D5185(m)	>10	<1	<1	0
Potassium	ppm	ASTM D5185(m)	>20	<1	0	<1
Water	%	ASTM D6304*	>0.02	0.008	0.007	0.007
ppm Water	ppm	ASTM D6304*	>200	86.1	71.9	72.6

INFRA-RED

	method	limit/base	current	history1	history2	
Soot %	%	ASTM D7844*		0	0	0
Nitration	Abs/cm	ASTM D7624*		2.0	2.4	2.0
Sulfation	Abs/.1mm	ASTM D7415*		47.7	25.0	48.4



OIL ANALYSIS REPORT



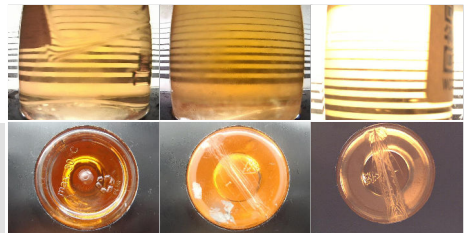
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		2004	1017	3518
Particles >6µm	ASTM D7647	>10000	617	272	566
Particles >14µm	ASTM D7647	>1300	56	26	37
Particles >21µm	ASTM D7647	>320	15	9	10
Particles >38µm	ASTM D7647	>80	1	1	0
Particles >71µm	ASTM D7647	>20	0	1	0
Oil Cleanliness	ISO 4406 (c)	>--/20/17	18/16/13	17/15/12	19/16/12

FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*	55.0	20.5	53.7
Acid Number (AN)	mg KOH/g	ASTM D974*	0.84	0.78	0.75

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.02	NEG	NEG
Free Water	scalar	Visual*	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	335	323	326	328
Visc @ 100°C	cSt	ASTM D7279(m)	38.3	36.7	37.0	37.3
Viscosity Index (VI)	Scale	ASTM D2270*	164	161	161	162

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Vestas American Wind Technology Inc.
Sample No. : WC0835241 **Received** : 20 Oct 2023
Lab Number : **02590755** **Diagnosed** : 23 Oct 2023
Unique Number : 5659821 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: FT-IR, KF, KV100, PQ, TAN Man, VI)

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 F: (503)327-0247

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.